

BEFORE USE

Thank you for choosing us. Before use, please check contents of the package you received as outlined below.

If you have any problems or questions with the product, please contact our sales office or representatives.

■ PACKAGE INCLUDES:

Signal conditioner (body + base socket).....(1)
Screw (M4 × 30).....(2)
Nut for M4.....(2)

■ MODEL NO.

Confirm Model No. marking on the product to be exactly what you ordered.

■ INSTRUCTION MANUAL

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

POINTS OF CAUTION**■ CONFORMITY WITH EU DIRECTIVES**

- The equipment must be mounted inside a panel.
- The actual installation environments such as panel configurations, connected devices, connected wires, may affect the protection level of this unit when it is integrated in a panel system. The user may have to review the CE requirements in regard to the whole system and employ additional protective measures to ensure the CE conformity.
- Install lightning surge protectors for those wires connected to remote locations.

■ GENERAL PRECAUTIONS

- Before you remove the unit from its base socket or mount it, turn off the power supply and input signal for safety.

■ ENVIRONMENT

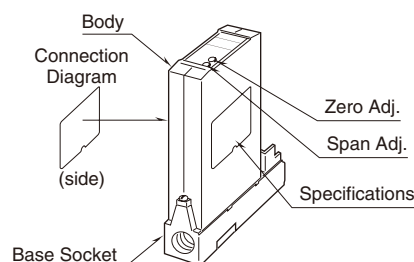
- Indoor use.
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -10 to +60°C (14 to 140°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

■ WIRING

- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.

■ AND

- The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

COMPONENT IDENTIFICATION**INSTALLATION****■ RACK MOUNTING**

Use Standard Rack Mounting Frame (model: BX-16H).

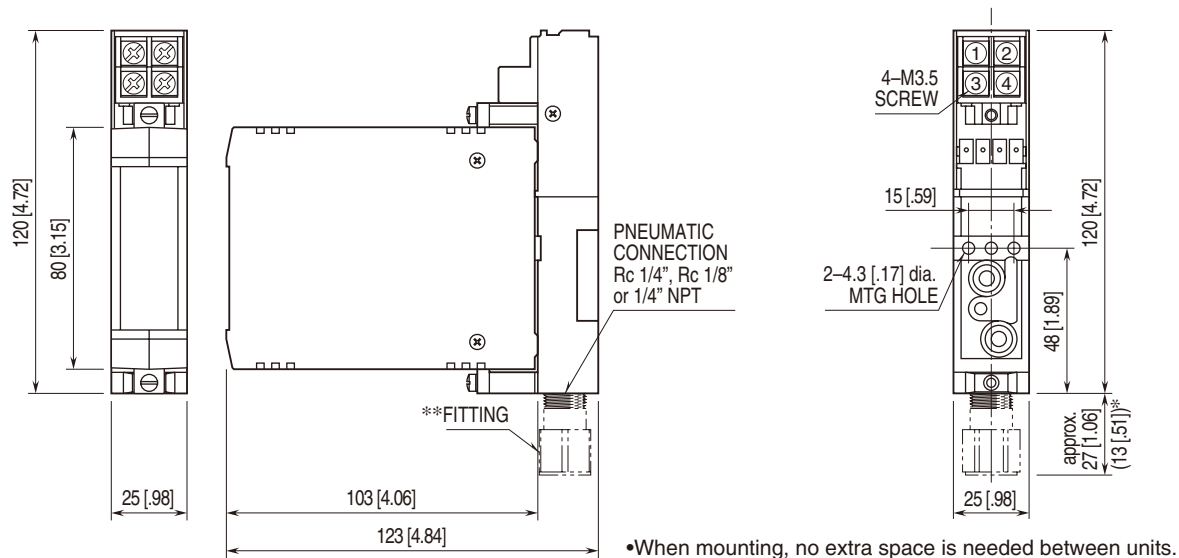
■ WALL MOUNTING

Refer to "EXTERNAL DIMENSIONS."

TERMINAL CONNECTIONS

Connect the unit as in the diagram below or refer to the connection diagram on the side of the unit.

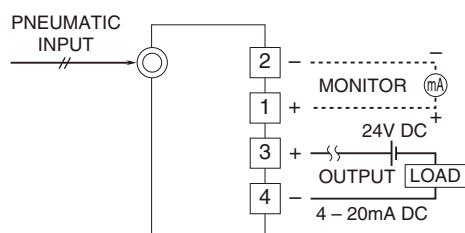
EXTERNAL DIMENSIONS unit: mm [inch]



* () for Rc 1/8".

**Fitting provided for Rc 1/8" or 1/4" NPT connection.

CONNECTION DIAGRAM



WIRING INSTRUCTIONS

■ SCREW TERMINAL

Torque: 0.8 N·m

PIPING

The pneumatic inlet is female screwed of Rc 1/4" (Rc 1/8" or 1/4" NPT optional with a fitting). Tightening torque is at the maximum of 12 N·m. Check that there is no air leak at the connection after sealing it.

CHECKING

- 1) Terminal wiring: Check that all cables are correctly connected according to the connection diagram.
- 2) Input: Check that there is no air leak at the pneumatic connection.
- 3) Output: Check that the load is within the permissible limit including wiring resistance.

$$\text{Load Resistance } (\Omega) = \frac{\text{Supply Voltage (V)} - 12 \text{ (V)}}{0.02 \text{ (A)}}$$

(including leadwire resistance)

- 4) When you check the output signal, connect an ammeter of which the internal resistance is of 10Ω max. to the monitor terminals.

ADJUSTMENT PROCEDURE

This unit is calibrated at the factory to meet the ordered specifications, therefore you usually do not need any calibration.

For matching the signal to a receiving instrument or in case of regular calibration, adjust the output as explained in the following.

■ HOW TO CALIBRATE THE OUTPUT SIGNAL

Use a signal source and measuring instruments of sufficient accuracy level. Turn the power supply on and warm up for more than 10 minutes.

- 1) ZERO: Apply 0% input and adjust output to 0%.
- 2) SPAN: Apply 100% input and adjust output to 100%.
- 3) Check ZERO adjustment again with 0% input.
- 4) When ZERO value is changed, repeat the above procedure 1) – 3).

MAINTENANCE

Regular calibration procedure is explained below:

■ CALIBRATION

Warm up the unit for at least 10 minutes. Apply 0%, 25%, 50%, 75% and 100% input signal. Check that the output signal for the respective input signal remains within accuracy described in the data sheet. When the output is out of tolerance, recalibrate the unit according to the "ADJUSTMENT PROCEDURE" explained earlier.

LIGHTNING SURGE PROTECTION

We offer a series of lightning surge protector for protection against induced lightning surges. Please contact us to choose appropriate models.