# INSTRUCTION MANUAL

# REMOTE I/O INTERFACE UNIT 64 relay outputs

Thank you for choosing us. Before use, check specifications on the unit label.

If you have any problems or questions with the product, please contact our sales office or representatives.

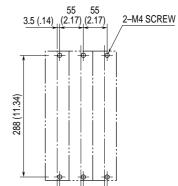
## General Description

The Model DLC-□ C3 converts serial signal from multi-transmission line and provides 64-channel relay outputs.

#### Installation [mm (inch)]

- Operating temperature: -5 to +50°C (23 to 122°F)
- Operating humidity: 30 to 90% RH (non-condensing) Keep away from water, corrosive gas, dust and vibration.

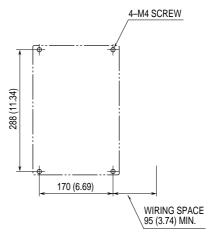
# SURFACE MOUNTING



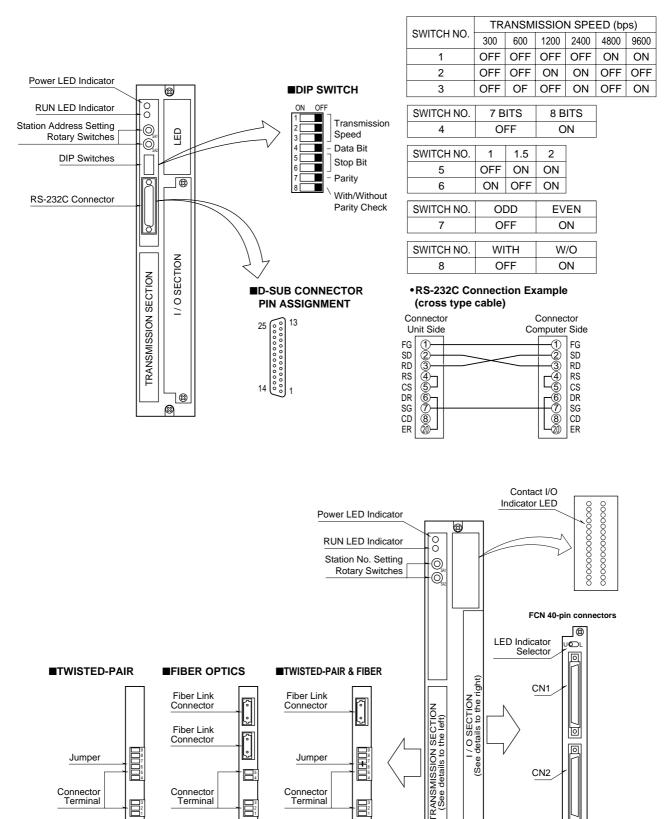
model

DLC-DC3

### SIDE MOUNTING (terminal block at the right side)



## Front Panel Configuration



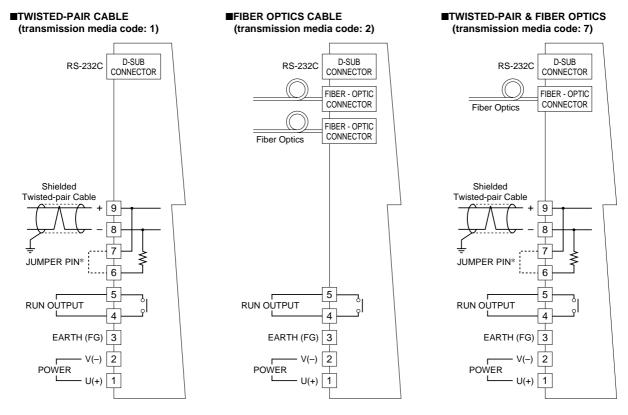
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# Terminal Connections

Make wiring to terminals as shown in the figure below. Refer also to Technical Information [DLC RS-232C INTERFACE].

#### **Transmission & Power Connection**



\*When the unit is located at the end of transmission line via twisted-pair cable (= no cross-wiring), short across the terminals 6 – 7 with the jumper pin (or wire) provided with the unit. Remove the jumper pin for the one not located at the end.

■CONNECTOR CN1				■CONNECTOR CN2			
PIN NO.	CH. NO.	PIN NO.	CH. NO.	PIN NO.	CH. NO.	PIN NO.	CH. NO.
A1	Do 1	B1	Do17	A1	Do33	B1	Do49
$^{2}$	2	2	18	$^{2}$	34	2	50
3	3	3	19	3	35	3	51
4	4	4	20	4	36	4	52
17	C1	17	C5	17	C9	17	C13
5	Do 5	5	Do21	5	Do37	5	Do53
6	6	6	22	6	38	6	54
7	7	7	23	7	39	7	55
8	8	8	24	8	40	8	56
18	C2	18	C6	18	C10	18	C14
9	Do 9	9	Do25	9	Do41	9	Do57
10	10	10	26	10	42	10	58
11	11	11	27	11	43	11	59
12	12	12	28	12	44	12	60
19	C3	19	C7	19	C11	19	C15
13	Do13	13	Do29	13	Do45	13	Do61
14	14	14	30	14	46	14	62
15	15	15	31	15	47	15	63
16	16	16	32	16	48	16	64
20	C4	20	C8	20	C12	20	C16

#### **Connector Pin Assignment**

C1-C16: negative common per 4 points

Terminal assignment: See Figure B-2 in the specification sheet.

#### Connecting to the Power Source

For models DLC-xC3-K or -L, connect an AC supply source across the terminal U and V.

For models DLC-xC3-S or -R, connect a DC supply source across the terminal U(+) and V(–).

### • Twisted-Pair Cable

- 1) Use a cable at the minimum of 0.9 mm diameter.
- 2) Connect between the LINE terminal (+) and (+), (-) and (-) of the corresponding units.
- Install transmission cables in a general instrumentation cable pit or rack, separate from those for power supply cables, in order to prevent noise interference.

#### • Fiber Optics

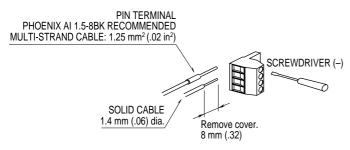
- 1) Connect a fiber link connector to Fiber Link terminal.
- 2) Observe an enough radius when bending fiber optics cables.
- 3) Follow installation instructions by the cable manufacturer.

#### • DIN Terminals

Power supply, twisted-pair cable transmission line, RUN output are connected at the DIN terminal block.

The terminal block is composed of the base connector and the removable plug. Clamp the cable with the screw in the clamping unit. Solid cables must be with a pin terminal. Stranded cables must be of 1.4 mm dia. at the maximum. DO NOT solder wires in stranded cables.

#### • Wiring Procedure for Terminal Block



#### Terminating Resistor

A transmission line via twisted-pair cables needs to have terminating resistors in order to prevent the transmission waveform from reflecting at the ends of the line.

Each DLC unit incorporates a terminating resistor which is connected with a jumper across the terminating resistor terminals. When the system is composed of three or more units, remove the jumper from those which are not at the both ends of transmission line in order to disconnect the terminating resistors.

### Station Address

Station number (Station Address = SA) is selectable with the front accessed DIP rotary switches (SA1 and SA2), from 00H to FFH. A receiving address can be assigned to multiple units, while a transmission address can be assigned to only one unit.

• Paired to one 64-Input Unit

Assign the same number to the paired units. The consecutive number must be left unused because 64-point I/O units actually occupy two numbers.

#### • Paired to two 32-Input Units

Assign the same number to the paired output unit and one of the input unit, and then assign the consecutive one to the other input unit. For example, with "01" assigned to the output unit, assign "01" and "02" for the input units.

#### Checking

- Check that all cables are correctly wired according to the connection diagram. Check polarity of the transmission cables and power supply cables.
- 2) Check Station Address.
- Terminating resistor (required only for units at the both ends of transmission line)
- 4) Check the output signals.
- 5) Check the output loads.

## Lightning Surge Protection

In order to prevent lightning surges entering through power supply line and signal line, proper surge protection will be required. Specify our M-RESTER Series Lightning Surge Protectors.