

THERMOCOUPLE & DC INPUT MODULE

(8 points; isolated)

MODEL **R1MS-GH3**

BEFORE USE

Thank you for choosing us. Before use, please check contents of the package you received as outlined below.

If you have any problems or questions with the product, please contact our sales office or representatives.

This product is for use in general industrial environments, therefore may not be suitable for applications which require higher level of safety (e.g. safety or accident prevention systems) or of reliability (e.g. vehicle control or combustion control systems).

For safety, installation and maintenance of this product must be conducted by qualified personnel.

■ PACKAGE INCLUDES:

Remote I/O module(1)

■ MODEL NO.

Confirm Model No. marking on the product to be exactly what you ordered.

■ INSTRUCTION MANUAL

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

For detailed information on Modbus supported functions, refer to Modbus Protocol Reference Guide (EM-5650).

The R1M is programmable using the PC configurator software. For detailed information on the PC configuration, refer to the R1CON instruction manual. The R1CON PC Configurator Software is downloadable at our web site.

POINTS OF CAUTION

■ POWER INPUT RATING & OPERATIONAL RANGE

- Locate the power input rating marked on the product and confirm its operational range as indicated below:
100 – 240V AC rating: 85 – 264V, 47 – 66 Hz, approx. 9VA
24V DC rating: 24V \pm 10%, approx. 3.5W

■ GENERAL PRECAUTIONS

- Before you remove the module, turn off the power supply, input signal and output signal for safety.

■ ENVIRONMENT

- Indoor use.
- When heavy dust or metal particles are present in the air, install the module inside proper housing with sufficient ventilation.
- Do not install the module where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -5 to +60°C (23 to 140°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.
- Be sure that the ventilation slits are not covered with cables, etc.
- Sudden ambient temperature change could increase the cold junction compensation error by the internal terminal temperature sensor. Stabilize the temperature around the terminal block.

■ WIRING

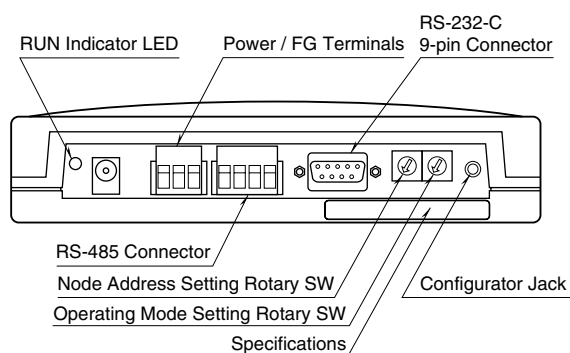
- Wrong connection may damage the module.
- Do not connect cables to moving parts or pull them tightly.
- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.

■ AND

- The module is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

COMPONENT IDENTIFICATION

REAR VIEW



OPERATING MODE

COLD JUNCTION COMP. (T/C)	LINE NOISE FREQUENCY	BURNOUT (T/C)		
		NONE	UP	DOWN
With	50/60 Hz	1	2	3
	50 Hz	4	5	6
	60 Hz	7	8	9
Without	50 Hz	A	B	C
	60 Hz	D	E	F

Note 1: AD conversion rate is half as long as the line frequency.

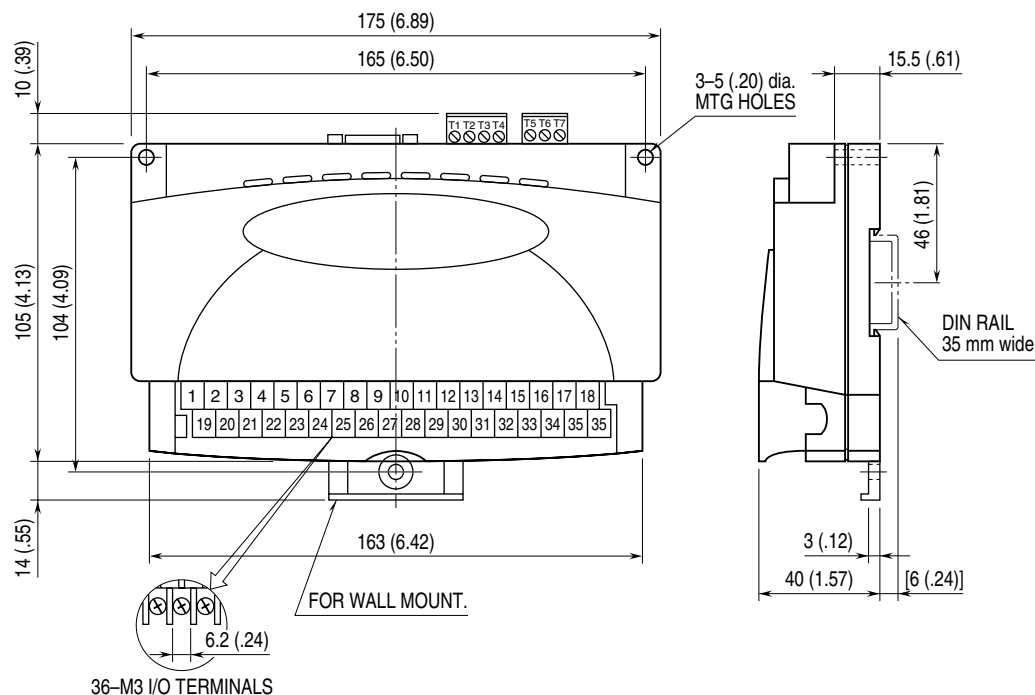
Note 2: Specifying the exact frequency (50 Hz and 60 Hz) provides better protection than 50/60 Hz setting.

Note 3: Factory default setting is '1.'

TERMINAL CONNECTIONS

Connect the module referring to the connection diagram.

EXTERNAL DIMENSIONS unit: mm (inch)

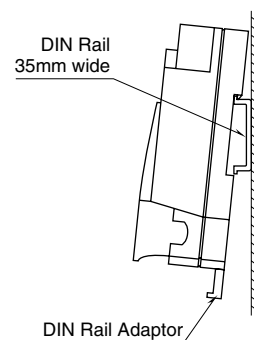


INSTALLATION

DIN RAIL MOUNTING

Set the body so that its DIN rail adaptor is at the bottom. Pull down the DIN rail adaptor.

Position the upper hook at the rear side on the DIN rail and push in the lower. Push back the DIN rail adaptor.

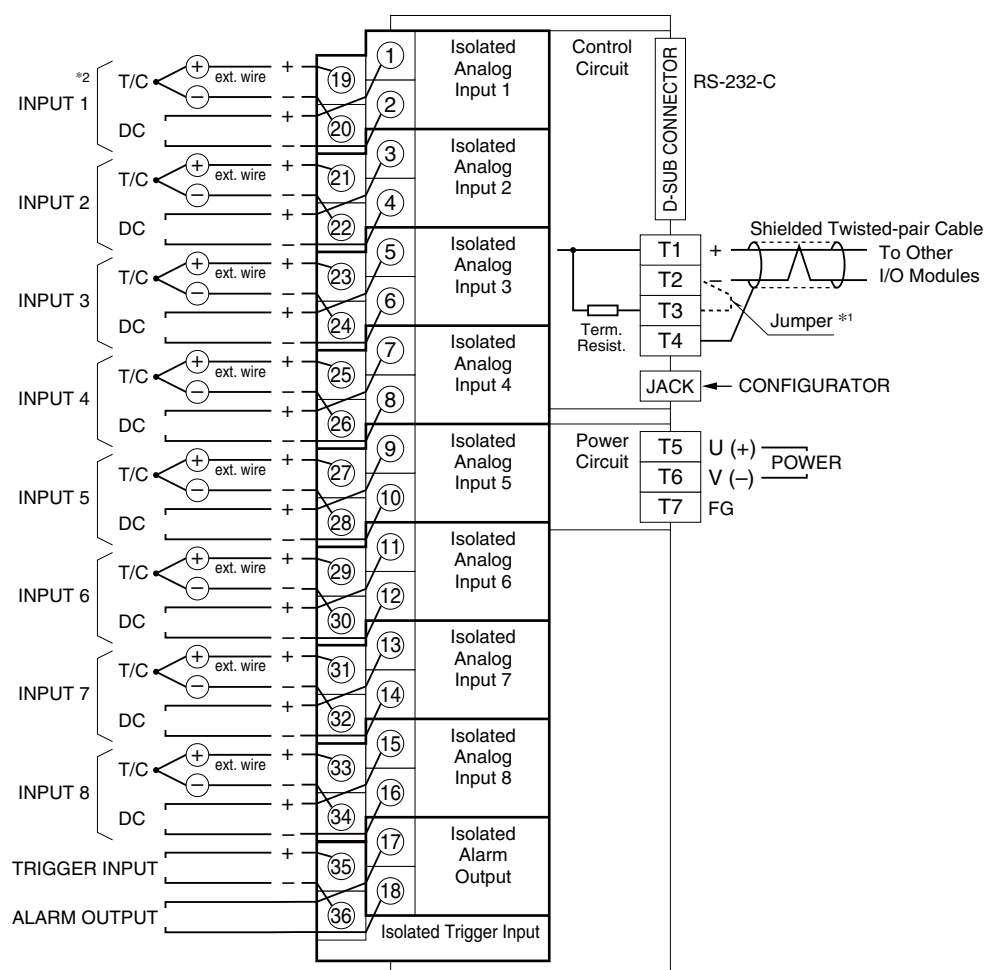


WALL MOUNTING

Set the body so that its DIN rail adaptor is at the bottom. Pull down the DIN rail adaptor.

Refer to "EXTERNAL DIMENSIONS."

■ CONNECTION DIAGRAM



*1. When the device is located at the end of a transmission line via twisted-pair cable, (when there is no cross-wiring), close across the terminal T2 – T3 with the attached jumper pin (or with a leadwire). When the device is not at the end, remove the jumper pin.

*2. Separate sets of terminals for DC and TC are assigned to each channel, however, DO NOT connect to both sets of terminals at once. Duplicate connection may affect measuring accuracies. DC and TC can be mixed among eight channels.

Note 1: Be careful to eliminate noise as much as possible by e.g. using shielded cables.

Note 2: Be sure to earth the FG terminal and the cable shielding to a most stable earth point in the environment.

Note 3: Resistor modules (model: REM3-250) can be used to convert current inputs into voltage.

However, use of REM3 is not recommended when TC inputs are mixed because the heat developed on and around the REM3 affects the cold junction compensation performance.

Caution: FG terminal is NOT a protective conductor terminal.

■ RS-232-C INTERFACE



ABBR.	PIN NO.	EXPLANATION OF FUNCTION
BA (SD)	2	Transmitted Data
BB (RD)	3	Received Data
AB (SG)	5	Signal Common
CB (CS)	7	Clear to Send
CA (RS)	8	Request to Send
	1	Not Used.
	4	DO NOT connect. Connecting may cause malfunctions.
	6	
	9	

WIRING INSTRUCTIONS

■ M3 SCREW TERMINAL (I/O signal)

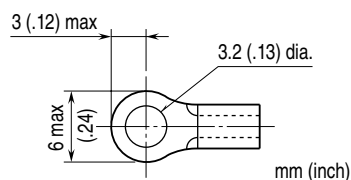
Torque: 0.6 N·m

■ SOLDERLESS TERMINAL

Refer to the drawing below for recommended ring tongue terminal size. Spade tongue type is also applicable.

Applicable wire size: 0.75 to 1.25 mm² (AWG19 to 16)

Recommended manufacturer: Japan Solderless Terminal MFG.Co.Ltd, Nichifu Co.,ltd

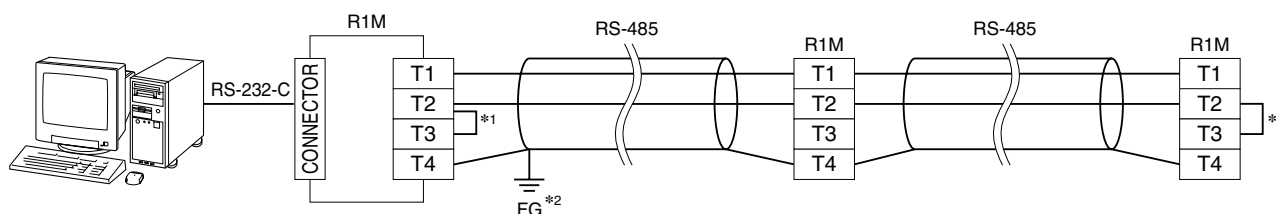


■ EURO TYPE CONNECTOR TERMINAL (Power input, Modbus)

Applicable wire size: 0.2 to 2.5 mm² (AWG24 to 12)

Stripped length: 7 mm

COMMUNICATION CABLE CONNECTIONS



*1. Internal terminating resistor is used when the device is at the end of a transmission line.

*2. Install shielded cables to all sections and ground them at single point.

MODBUS COMMUNICATION

■ COMMUNICATION PARAMETERS

PARAMETER	SPECIFICATION
Data Mode	RTU
Baud Rate	9600 / 19200 / 38400 (*) bps
Parity	None / Odd (*) / Even
Bit Length	8
Stop Bit	1 (*) / 2
Node Address	1 (*) to 15
Floating Point Data	N/A
Interface	RS-232-C / RS-485

■ FUNCTION CODES & SUPPORTED CODES

CODE	NAME		
01	Read Coil Status	X	Digital output from the slave
02	Read Input Status	X	Status of digital inputs to the slave
03	Read Holding Registers	X	General purpose register within the slave
04	Read Input Registers	X	Collected data from the field by the slave
05	Force Single Coil	X	Digital output from the slave
06	Preset Single Registers	X	General purpose register within the slave
07	Read Exception Status		
08	Diagnostics		
09	Program 484		
10	Poll 484		
11	Fetch Comm. Event Counter		Fetch a status word and an event counter
12	Fetch Comm. Event Log		A status word, an event counter, a message count and a field of event bytes
13	Program Controller		
14	Poll Controller		
15	Force Multiple Coils	X	Digital output from the slave
16	Preset Multiple Registers	X	General purpose register within the slave
17	Report Slave ID		Slave type / 'RUN' status
18	Program 884/M84		
19	Reset Comm. Link		
20	Read General Reference		
21	Write General Reference		
22	Mask Write 4X Register		
23	Read/Write 4X Register		
24	Read FIFO Queue		

DATA ADDRESS

	ADDRESS	DATA FORMAT	NAME
Coil (0X)	1 – 32	bit	DO: Alarm (Only Address 10001 is enabled.)
	33 – 40	bit	Cold junction compensation SW (0: Disable, 1: Enable) *1
Input Status (1X)	1 – 32	bit	DI: Trigger contact input (Only Address 10001 is enabled.)
	33 – 40	bit	ADC overrange
Input Register (3X)	1 – 8	I	AI per channel in engineering unit (DC: × 1000, TC: × 10)
	17 – 32	F	AI per channel in engineering unit
	33 – 48	F	Calibrated voltage value
	49 – 64	F	Cold junction temperature *2
	65 – 72	F	Temperature measured at Ch.1 thr. 4
	81 – 88	I	Channel status
	513	I	Bit System Status
			0 to 5 Reserved for system use
			6 E ² PROM diagnostics (0: Normal, 1: Error)
			7 ADC error (0: Normal, 1: Error)
			8 to 15 Reserved for system use
	514 – 521	B16	Model No.
	522 – 529	B16	Serial No.
	530 – 537	B16	Hardware version No.
	538 – 545	B16	Firmware version No.
Holding Register (4X)	49 – 50	F	Input filter time constant (seconds) *3
	145 – 152	I	I/O type No
	514	I	Burnout type (0: No burnout, 1: Upscale, 2: Downscale) *1
	515	I	Line noise filtering type (0: 50/60 Hz, 1: 50 Hz, 2: 60 Hz) *1

bit = 1bit, I = 16-bit integer, F = 32-bit floating, B16 = 16-byte character

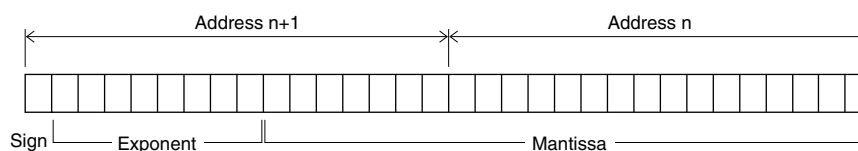
*1. Changeable only when the mode SW is set to 0 for R1MS-GH3.

*2. Thermocouple input only.

*3. Effective for large noise in the input signal. 0 sec. = No Filtering

INPUT DATA

- 32-bit Floating



■ INPUT REGISTERS DESCRIPTION

(1) ANALOG INPUT IN ENGINEERING UNIT (30017 to 30032)

Indicates analog input values in engineering unit for each channel (1 – 8). The unit is specific to each input type: °C for temperature, Volts for voltage. The data are 32-bit floating values, which requires two consecutive registers for one module.

(2) CHANNEL STATUS (30081 to 30088)

Indicates the current status of analog inputs (1 – 8). The following list shows the names and descriptions of each bit.

BIT	NAME	DESCRIPTION
6	Input Overrange	Indicates the designated analog input is in overrange, defined as one or more of the following condition: <ul style="list-style-type: none"> • ADC input value 0x0000 or 0xFFFF • Burnout status for thermocouple input • Out of range defined in the temperature table (thermocouple) • ADC error 0 : Normal 1 : Overrange
7	ADC Error	Indicates the status of ADC. 0 : Normal 1 : Error
12	Cold Junction Compensation SW	Indicates whether the cold junction compensation is enabled or disabled, for thermocouple input. 0 : Disable 1 : Enable
Others	Reserved	For system's use

■ INPUT REGISTERS DESCRIPTION

Indicates I/O type for each channel. The data are 16-bit integer values.

MODEL	I/O	I/O TYPE	SELECTION	USABLE RANGE	NOTES
R1MS-GH3 R2M-2G3	DC input	0x00	-10 to +10 V	-10 to +10 V	
R1M-GH2	DC input	0x00	-20 to +20 V	-22.7 to +22.7 V	ATT SW ON
		0x01	-5 to +5 V	-5.6 to +5.6 V	ATT SW ON
		0x02	-1 to +1 V	-1.4 to +1.4 V	ATT SW ON
		0x03	-800 to +800 mV	-860 to +860 mV	
		0x04	-200 to +200 mV	-215 to +215 mV	
		0x05	-50 to +50 mV	-53 to +53 mV	
		0x06	-10 to +10 mV	-13.4 to +13.4 mV	
R1M-GH2 R1MS-GH3 R2M-2H3	T/C input	0x10	(PR)	0 to 1770°C	
		0x11	K (CA)	-270 to +1370°C	
		0x12	E (CRC)	-270 to +1000°C	
		0x13	J (IC)	-210 to +1200°C	
		0x14	T (CC)	-270 to +400°C	
		0x15	B (RH)	100 to 1820°C	
		0x16	R	-50 to +1760°C	
		0x17	S	-50 to +1760°C	
		0x18	C (WRe 5-26)	0 to 2320°C	
		0x19	N	-270 to +1300°C	
		0x1A	U	-200 to +600°C	
		0x1B	L	-200 to +900°C	
		0x1C	P (Platinel II)	0 to 1395°C	
R1M-J3	RTD input	0x30	JPt 100 (JIS '89)	-200 to +500°C	
		0x31	Pt 100 (JIS '89)	-200 to +660°C	
		0x32	Pt 100 (JIS '97, IEC)	-200 to +850°C	
		0x33	Pt 50 Ω (JIS '81)	-200 to +649°C	
		0x34	Ni 508.4 Ω	-50 to +280°C	
		0x35	Pt 1000	-200 to +850°C	
	POT input	0x40	0 to 100 ohms	0 to 100 %	
		0x41	0 to 500 ohms	0 to 100 %	
		0x42	0 to 1 kohms	0 to 100 %	
		0x43	0 to 10 kohms	0 to 100 %	
R1M-D1	DO	0x60			
R1M-A1	DI	0x70			

CHECKING

- 1) Terminal wiring: Check that all cables are correctly connected according to the connection diagram.
- 2) Power input: Check supply voltage.
- 3) Input: Check that the input is within 0 – 100% of full-scale.
- 4) DIP SW setting: Check that all switches are set correctly.

ADJUSTMENT PROCEDURE

This unit is calibrated at the factory to meet the ordered specifications, therefore you usually do not need any calibration.

MAINTENANCE

Regular calibration procedure is explained below:

■ CALIBRATION

Warm up the unit for at least 10 minutes. Apply 0%, 25%, 50%, 75% and 100% input signal. Check that the output signal for the respective input signal remains within accuracy described in the data sheet. When the output is out of tolerance, please contact our sales office or representatives.