

MECHATROLINK INTERFACE MODULE (MECHATROLINK-III)

MODEL **R3-NML3**

BEFORE USE

Thank you for choosing us. Before use, please check contents of the package you received as outlined below.

If you have any problems or questions with the product, please contact our sales office or representatives.

■ PACKAGE INCLUDES:

Network interface module(1)

■ MODEL NO.

Confirm Model No. marking on the product to be exactly what you ordered.

■ INSTRUCTION MANUAL

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

POINTS OF CAUTION

■ CONFORMITY WITH EU DIRECTIVES

- The equipment must be mounted inside the instrument panel of a metal enclosure.
- The actual installation environments such as panel configurations, connected devices, connected wires, may affect the protection level of this unit when it is integrated in a panel system. The user may have to review the CE requirements in regard to the whole system and employ additional protective measures to ensure the CE conformity.

■ HOT SWAPPABLE MODULES

- The module can be replaced while the power is ON. Be sure to replace it when the module is not communicating with a host, as it may affect the system. Replacing multiple modules at once may greatly change line voltage levels. We highly recommend to replace them one by one.

■ POWER INPUT RATING & OPERATIONAL RANGE

- Locate the power input rating marked on the product and confirm its operational range as indicated below:
 100 – 120V AC rating: 85 – 132V, 47 – 66 Hz, approx. 25VA
 200 – 240V AC rating: 170 – 264V, 47 – 66 Hz, approx. 30VA
 24V DC rating: 24V \pm 10%, approx. 15W

■ GENERAL PRECAUTIONS

- DO NOT set the switches while the power is supplied. The switches are used only for maintenance without the power.

■ ENVIRONMENT

- Indoor use.
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.

- Environmental temperature must be within -10 to +55°C (14 to 131°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

■ WIRING

- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.

■ AND

- The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

INSTALLATION

Use the Installation Base Model R3-BS, or Model R3-BSW for free I/O address capability.

Before mounting the Network Interface Module onto the Base, be sure to configure the module as explained below.

■ DATA ALLOCATION

The setting determines the data area size assigned to each I/O module mounted on the base.

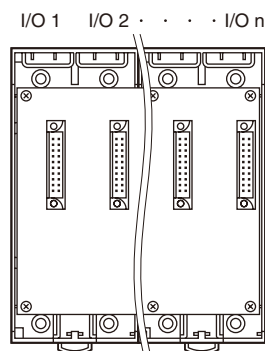
The data sent/received via MECHATROLINK-III is mapped according to this setting.

See "COMPONENT IDENTIFICATION."

■ STATION ADDRESS AND I/O DATA SIZE

See "COMPONENT IDENTIFICATION."

■ NETWORK SLOTS ON THE BASE



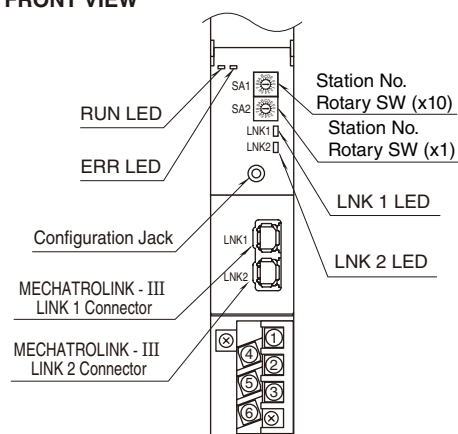
With Model R3-BS base, mount the I/O Modules from the left end (I/O 1) to the right in order that the Network Module assigns data areas from I/O 1.

Network Module(s) and Power Module are mounted basically at the right end though technically they could be mounted in any position.

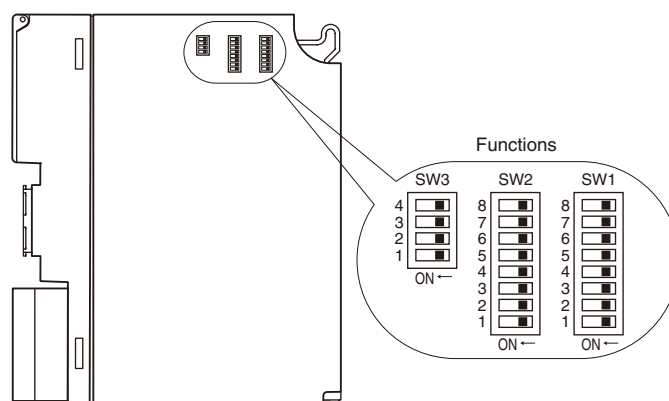
With Model R3-BSW base, there is no limitation in mounting positions as I/O address can be assigned freely to each module using rotary switches equipped on the base.

COMPONENT IDENTIFICATION

■ FRONT VIEW



■ SIDE VIEW



■ Link LEDs

LNK 1 LED: ON at normal communication

LNK 2 LED: ON at normal communication

■ STATION ADDRESS

Station Address is selected between 03H and EFH in hexadecimal.

The SA1 switch determines the MSD, while the SA2 switch does the LSD of the address.

(Factory setting: 03H)

■ SIDE DIP SW

(*) Factory setting

• Data Allocation: SW1, SW2

Data Allocation Type* must be assigned to each I/O module position to specify how many data areas (four types) are to be occupied by each.

Two bits from SW1 and SW2 are assigned to each position, and data areas can be specified from the module No. 1 through 8. Setting for No. 9 and later modules is identical to No. 8.

SW ASSIGNMENT		MODULE NO.
SW1-1	SW1-2	1
SW1-3	SW1-4	2
SW1-5	SW1-6	3
SW1-7	SW1-8	4
SW2-1	SW2-2	5
SW2-3	SW2-4	6
SW2-5	SW2-6	7
SW2-7	SW2-8	8
SW SETTING		DATA ALLOCATION
OFF	OFF	1
ON	OFF	4
OFF	ON	8
ON	ON	16

*Refer to the specifications of the related series for the Data Allocation Type of I/O modules.

• Dual Communication: SW3-1

When two network modules are mounted, one must be 'Main' (OFF) network and the other must be 'Sub' (ON) network. For single communication, the network module must always be set to 'Main' (OFF).

SW	DUAL COMMUNICATION	
	MAIN (*)	SUB
SW3-1	OFF	ON

• I/O data size setting: SW3-2, 3-3

Set I/O data size for MECHATROLINK-III.

SW	I/O DATA SIZE (BYTES)			
	16	32	48	64
SW3-2	OFF (*)	ON	OFF	ON
SW3-3	OFF (*)	OFF	ON	ON

• LED Function: SW3-4

Functions assigned to the front RUN and ERR LEDs can be selected.

SW3-4	LED FUNCTION	
	RUN	ERR
OFF (*)	Green ON after correctly receiving CONNECT command; OFF after correctly receiving DISCONNECT command	Green ON when receiving abnormal command; Green ON when communication cable broken; OFF when receiving normal command
ON	Red when receiving	Red ON when transmitting; OFF at cable breakdown

PC CONFIGURATOR

The following parameter items can be set with PC Configurator Software (model: R3CON). Refer to the users manual for the R3CON for detailed operation of the software program.

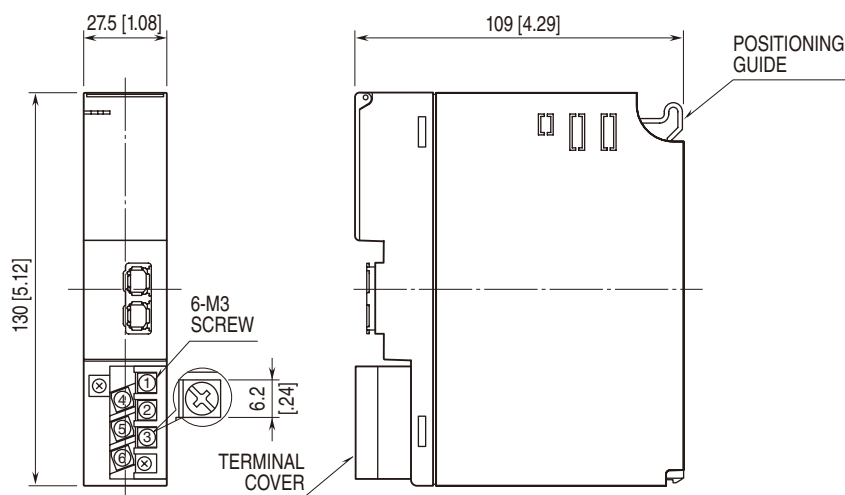
■ NETWORK MODULE SETTING

PARAMETER	SETTING RANGE	DEFAULT SETTING
Time (no communication time)	0.2 – 3200.0 (sec.)	3.0 (sec.)

TERMINAL CONNECTIONS

Connect the unit as in the diagram below.

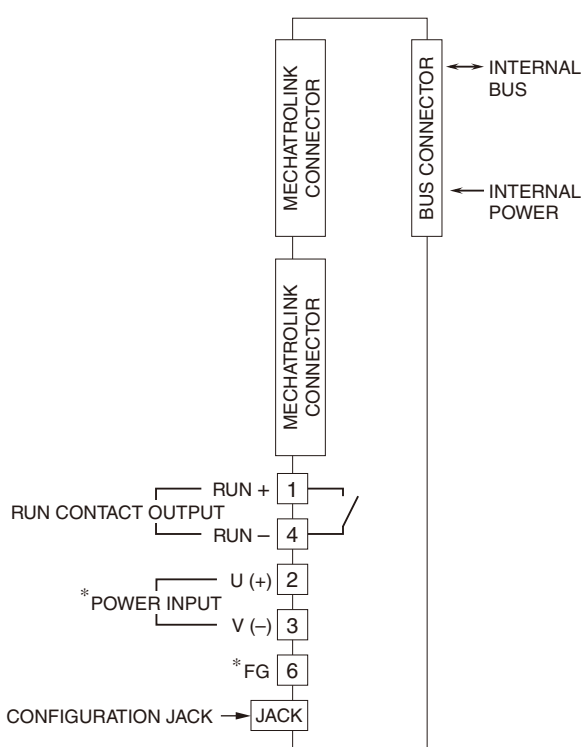
■ EXTERNAL DIMENSIONS unit: mm [inch]



■ CONNECTION DIAGRAM

Note: In order to improve EMC performance, bond the FG terminal to ground.

Caution: FG terminal is NOT a protective conductor terminal.



*Not provided with 'No Power Supply' type module.

WIRING INSTRUCTIONS

■ M3 SCREW TERMINAL

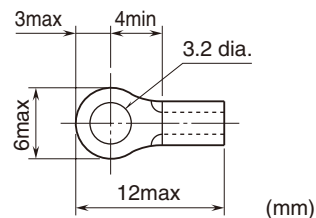
Torque: 0.5 N·m

■ SOLDERLESS TERMINAL

Refer to the drawing below for recommended ring tongue terminal size. Spade tongue type is also applicable. Solderless terminals with insulation sleeve do not fit.

Recommended manufacturer: Japan Solderless Terminal MFG.Co.Ltd, Nichifu Co.,Ltd

Applicable wire size: 0.75 to 1.25 mm²



MECHATROLINK-III COMMAND

Commands available with this unit are the following.

PROFILE	COMMAND	CODE	FUNCTION
Common command	NOP	00H	No operation command
	ID_RD	03H	Read ID command
	CONFIG	04H	Setup device command
	ALM_RD	05H	Read alarm or warning command
	ALM_CLR	06H	Clear alarm or warning command
	CONNECT	0EH	Establish connection command
	DISCONNECT	0FH	Release connection command
Standard I/O profile	DATA_RWA	20H	Transmit I/O data

■ COMMON COMMANDS

• NOP (00H)

Does nothing except sending back current status

BYTE	COMMAND	RESPONSE	REMARKS
0	NOP (00H)	NOP (00H)	No operation command
1	00H	00H	Not used
2	CMD_CTRL	CMD_STAT	Refer to CMD_CTRL/CMD_STAT.
3			
≥ 4	00H	00H	Reserve

• ID_RD (03H)

Reads the product ID.

BYTE	COMMAND	RESPONSE	REMARKS
0	ID_RD (03H)	ID_RD (03H)	Read ID command
1	00H	00H	Not used
2	CMD_CTRL	CMD_STAT	Refer to CMD_CTRL/CMD_STAT.
3			
4	ID_CODE	ID_CODE	Refer to ID_CODE
5	OFFSET	OFFSET	OFFSET: designates the place to read data
6	SIZE	SIZE	SIZE: specify the size of data to read
7			
≥ 8	00H	ID	Product's ID

• CONFIG (04H)

No parameter to set for this unit. Immediately response with completion.

BYTE	COMMAND	RESPONSE	REMARKS
0	CONFIG (04H)	CONFIG (04H)	Setup device command
1	00H	00H	Not used
2	CMD_CTRL	CMD_STAT	Refer to CMD_CTRL/CMD_STAT.
3			
4	00H	00H	Recalculation of parameters and set up. Other than 00H is not supported.
≥ 5	00H	00H	Reserve

• ALM_RD (05H)

Reads alarm or warning

BYTE	COMMAND	RESPONSE	REMARKS
0	ALM_RD (05H)	ALM_RD (05H)	Read alarm or warning command
1	00H	00H	Not used
2	CMD_CTRL	CMD_STAT	Refer to CMD_CTRL/CMD_STAT.
3			
4	0000H	0000H	Read current alarm or warning. 12 points max. (2 bytes in 8th to 31st byte) Other than 0000H is not available.
5			
6	0000H	0000H	0
7			
≥ 8	00H	00H	0

• ALM_CLR (06H)

Clears alarm or warning

BYTE	COMMAND	RESPONSE	REMARKS
0	ALM_CLR (06H)	ALM_CLR (06H)	Clear alarm or warning command
1	00H	00H	Not used
2	CMD_CTRL	CMD_STAT	Refer to CMD_CTRL/CMD_STAT.
3			
4	0000H	0000H	Clear current alarm or warning. Other than 0000H is not available.
5			
≥ 6	00H	00H	Reserve

• CONNECT (0EH)

Starts communication with master station.

BYTE	COMMAND	RESPONSE	REMARKS
0	CONNECT (0EH)	CONNECT (0EH)	Establish connection command
1	00H	00H	Not used
2	CMD_CTRL	CMD_STAT	Refer to CMD_CTRL/CMD_STAT.
3			
4	30H	30H	MECHATROLINK application layer: 30H
5	00H	00H	Communication mode: Asynchronous, single transmission, subcommand disabled
6	COM_TIME	COM_TIME	Time interval: Fixed to '1' as it is not synchronized transmission compliant
7	10H	10H	Profile type: 30H
≥ 8	00H	00H	Reserve

• DISCONNECT (0FH)

Stops communication with master station.

BYTE	COMMAND	RESPONSE	REMARKS
0	DISCONNECT (0FH)	DISCONNECT (0FH)	Release connection command
≥ 1	00H	00H	Reserve

■ I/O BASIC COMMANDS

• DATA_RWA (20H)

I/O data is transmitted to the master station. Refer to the following example of data assignment configuration.

The leading 4 bytes are intended for command, therefore all set I/O data size cannot be used for I/O data area.

The data size in each data size that can be used is as follows. The I/O data beyond the data size that can be used is invalid.

Notice that depending on configuration of the I/O module, it may be unable to use all I/O data.

DATA SIZE	USABLE DATA SIZE
16	12 (6 words)
32	28 (14 words)
48	44 (22 words)
64	60 (30 words)

Configuration example:

Data size: 16 bytes

Slot 1: R3-SV4 (allocation area: 4)

Slot 2: R3-DA16 (allocation area: 1)

Slot 3: R3-DC16 (allocation area: 1)

Data allocation configuration example is shown below.

BYTE	COMMAND	RESPONSE	REMARKS
0	DATA_RWA (20H)	DATA_RWA (20H)	Transmit I/O data
1	00H	00H	Not used
2	CMD_CTRL	CMD_STAT	Refer to CMD_CTRL/CMD_STAT.
3			
4	00H	R3-SV4 CH1 least significant 8 bits	
5	00H	R3-SV4 CH1 most significant 8 bits	
6	00H	R3-SV4 CH2 least significant 8 bits	
7	00H	R3-SV4 CH2 most significant 8 bits	
8	00H	R3-SV4 CH3 least significant 8 bits	
9	00H	R3-SV4 CH3 most significant 8 bits	
10	00H	R3-SV4 CH4 least significant 8 bits	
11	00H	R3-SV4 CH4 most significant 8 bits	
12	00H	R3-DA16 least significant 8 bits	
13	00H	R3-DA16 most significant 8 bits	
14	R3-DC16 least significant 8 bits	00H	
15	R3-DC16 most significant 8 bits	00H	
16	00H	00H	Not used

CMD_CTRL

CMD_CTRL command area is following.

BIT	FUNCTION	REMARKS
0 – 2	Reserve	Not used
3	ALM_CLR	0: Clear alarm/warning disabled 1: Clear alarm/warning triggered
4 – 5	Reserve	Not used
6 – 7	CMD_ID	Not used in the standard I/O command profile
8 – 15	Reserve	Not used

CMD_STAT

CMD_STAT response area is following.

BIT	FUNCTION	REMARKS
0	D_ALM	Not used
1	D_WAR	Not used
2	CMDRDY	1: Command reception enabled 0: Other
3	ALM_CLR_CMP	1: Completion of execution of ALM_CLR 0: Other ALM_CLR_CMP can be canceled by setting '0' for ALM_CLR in CMD_CTRL command area.
4 – 5	Reserve	Not used
6 – 7	RCMD_ID	Not used in the standard I/O command profile
8 – 11	CMD_ALM	Warning 0: Normal, 1: Invalid data
		Alarm 8: Unsupported command received, 9: Invalid data, A: Command execution condition error, B: Subcommand combination error, C: Phase error
12 – 15	COMM_ALM	Warning 0: Normal, 1: FCS error, 2: Command data not received, 3: Synchronous frame not received
		Alarm 8: FCS error, 9: Command data not received, A: Synchronous frame not received, B: Synchronization time interval error, C: WDT error

ID_CODE

ID_CODE is following.

ID_CODE	NAME	SIZE (BYTES)	SUPPORT	VALUE (HEXADECIMAL)	REMARKS
01H	Vendor ID Code	4	Yes	0x00000021	MG CO., LTD.
02H	Device Code	4	Yes	0x00000003	R3-NML3
03H	Device Version	4	Yes	Firmware version	E.g. 1.00 -> 0x0064
04H	Device Definition File version	4	Yes	0x00001000	
05H	Extended Address Setting	4	Yes	0x00000001	
06H	Serial No.	32	Yes	0x34333231 0x00373635 0x00000000 0x00000000 0x00000000 0x00000000 0x00000000 0x00000000	
10H	Profile Type 1	4	Yes	0x00000030	Standard I/O profile
11H	Profile Version 1	4	Yes	0x00000100	
12H	Profile Type 2	4	Yes	0x000000FF	Indicates the unit does not support
13H	Profile Version 2	4	Yes	0x00000000	
14H	Profile Type 3	4	Yes	0x000000FF	Indicates the unit does not support
15H	Profile Version 3	4	Yes	0x00000000	
16H	Min. Transmission Cycle	4	Yes	0x0000C350	500 μ sec.
17H	Max. Transmission Cycle	4	Yes	0x0061A800	64 msec.
18H	Increments of Transmission Cycle	4	Yes	0x00000001	Available to 31.25, 62.5, 125, 250, 500 [μ sec.] & 1 – 64 [msec.] (1 msec. increments)
19H	Min. Communication Cycle	4	Yes	0x000030D4	125 μ sec.
1AH	Max. Communication Cycle	4	Yes	0x0061A800	64 msec.
1BH	Transmission Bytes	4	Yes	0x0000001E	16, 32, 48, 64 Bytes
1CH	Transmission Bytes (Current Setting)	4	Yes	----	16, 32, 48, 64 Bytes
1DH	Profile Type (Current Selection)	4	Yes	0x00000001 / 0x00000030	Event-driven communication / Cyclic communication
20H	Supported Communication Mode	4	Yes	0x00000003	Event-driven communication / Cyclic communication
21H	MAC Address	4	No	----	
30H	List of Supported Main Commands	32	Yes	0x0000C079 0x00000001 0x00000000 0x00000000 0x00000000 0x00000000 0x00000000 0x00000000	ALM_CLR, ALM_RD, CONFIG, ID_RD, NOP, DISCONNECT, CONNECT, DATA_RWA
38H	List of Supported Sub Com- mands	32	No	----	
40H	List of Common Parameters	32	No	----	
80H	Main Device Name	32	Yes	0x4E2D3352 0x00334C4D 0x00000000 0x00000000 0x00000000 0x00000000 0x00000000 0x00000000	“R3-NML3”
90H	Sub Device 1 Name	4	No	----	
98H	Sub Device 1 Version	32	No	----	
A0H	Sub Device 2 Name	4	No	----	
A8H	Sub Device 2 Version	32	No	----	
B0H	Sub Device 3 Name	4	No	----	
B8H	Sub Device 3 Version	32	No	----	

I/O DATA DESCRIPTIONS

The data allocations for typical I/O modules are shown below.
Refer to the manual for each module for detailed data allocations.

■ ANALOG DATA (16-bit data, models: R3-SV4, YV4, DS4, YS4 and US4, etc.)

16-bit binary data.

Basically, 0 to 100% of the selected I/O range is converted into 0 to 10000 (binary).

-15 to 0 % is a negative range represented in 2's complement.

In case of R3-US4, -10 to 0% is a negative range represented in 2's complement.



■ TEMPERATURE DATA (16-bit data, models: R3-RS4, TS4 and US4, etc.)

16-bit binary data.

With °C temperature unit, raw data is multiplied by 10. For example, 25.5°C is converted into 255.

With °F temperature unit, the integer section of raw data is directly converted into the data. For example, 135.4°F is converted into 135.

Minus temperature is converted into negative values, represented in 2's complements.



■ ANALOG DATA (16-bit data, models: R3-CT4A, CT4B, etc.)

16-bit binary data.

Integer obtained by multiplying unit value (A) by 100.

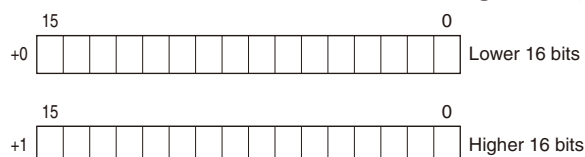
In case of CLSE-R5, integer obtained by multiplying unit value (A) by 1000.



■ ACCUMULATED COUNT DATA (32-bit data, models: R3-PA2, PA4A, WT1, WT4, etc.)

32-bit binary data is used for accumulated counts and encoder positions.

Lower 16 bits are allocated from the lowest address to higher ones, higher 16 bits in turn.



■ BCD DATA (32-bit data, models: R3-BA32A, BC32A, etc.)

32-bit binary data is used for BCD.

Lower 16 bits are allocated from the lowest address to higher ones, higher 16 bits in turn.



■ DISCRETE DATA (models: R3-DA16, DC16, etc.)

