

BEFORE USE

Thank you for choosing us. Before use, please check contents of the package you received as outlined below.

If you have any problems or questions with the product, please contact our sales office or representatives.

■ PACKAGE INCLUDES:

Interface module(1)

■ MODEL NO.

Confirm Model No. marking on the product to be exactly what you ordered.

■ INSTRUCTION MANUAL

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

POINTS OF CAUTION

■ CONFORMITY WITH EU DIRECTIVES

- The equipment must be mounted inside the instrument panel of a metal enclosure.
- The actual installation environments such as panel configurations, connected devices, connected wires, may affect the protection level of this unit when it is integrated in a panel system. The user may have to review the CE requirements in regard to the whole system and employ additional protective measures to ensure the CE conformity.

■ HOT SWAPPABLE MODULES

- It is possible to replace a module with the power supplied provided that the module is replaced with one with the same model number and installed in the same base slot.
- Turn off signals before replacing the module for safety. Note that replacing multiple modules at once may greatly change line voltage levels. We highly recommend to replace them one by one.

■ ENVIRONMENT

- Indoor use.
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -10 to +55°C (14 to 131°F) with relative humidity within 10 to 90% RH in order to ensure adequate life span and operation.

■ WIRING

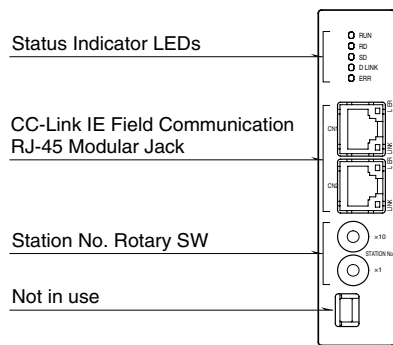
- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.
- Be sure to attach the terminal cover for safety.

■ AND

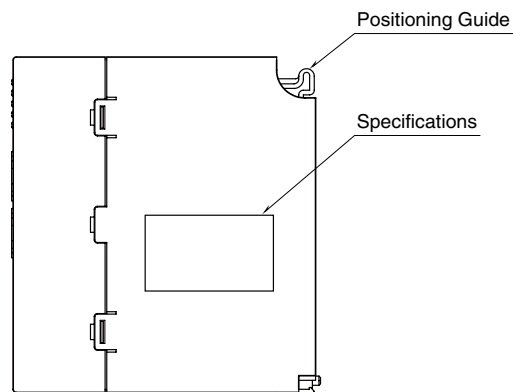
- The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.
- Please use this unit with an interface module (model: R30NECT1) of firmware version V1.04.10 or higher, and an interface module (model: R30NCIE1) of firmware version V1.01.13 or higher.

COMPONENT IDENTIFICATION

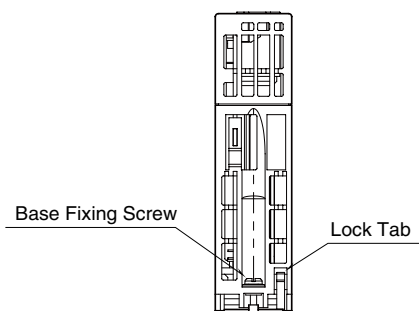
FRONT VIEW



SIDE VIEW



BOTTOM VIEW



STATUS INDICATOR LED

| ITEM | ID | COLOR | FUNCTION | STATUS | DESCRIPTION |
|------------------|--------|-------|------------------------|-------------------------|---|
| Status Indicator | RUN | Green | Device State | ON | Normal |
| | | | | OFF | Occurring device error |
| | RD | Green | Receiving Data | ON | Receiving |
| | | | | OFF | Unreceived data |
| | SD | Green | Sending Data | ON | Sending |
| | | | | OFF | Unsent |
| | D LINK | Green | Data Link Transmitting | ON | Data link in operation (cyclic transmitting) |
| | | | | Blinking | Data link in operation (stop cyclic transmitting)*1 |
| | | | | OFF | Not in operation, disconnected |
| | ERR | Red | Error | ON | Occurring major error*2 |
| Blinking | | | | Occurring minor error*3 | |
| OFF | | | | Normal | |
| CN1 | LINK | Green | CN1 Linking Up | ON | Linking up |
| | | | | OFF | Link-down |
| | L ER | Red | CN1 Receiving Data | ON | Abnormality receiving data, loopback in operation |
| | | | | OFF | Normality receiving data, loopback not in operation |
| CN2 | LINK | Green | CN2 Linking Up | ON | Linking up |
| | | | | OFF | Link-down |
| | L ER | Red | CN2 Receiving Data | ON | Abnormality receiving data, loopback in operation |
| | | | | OFF | Normality receiving data, loopback not in operation |

*1. Setting as a reserved station, data link stop, etc.

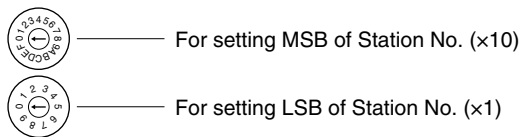
*2. Upper communication bus error, internal bus error etc.

*3. Non-volatile memory error, or station no. setting rotary SW has been changed after turning on the power.

■ STATION NO. SETTING ROTARY SW

The upper rotary SW sets the upper digits (MSB), and the lower rotary SW sets the lowest digit (LSB) (configurable range is 1 to 120).

Confirm available station numbers in the manual of the master unit (Factory setting: 01H).



Example of Station No. setting

Characters on Rotary SW for MSB represent; A: 10, B: 11, C: 12.

For example, to set station No. 115, set the SW for MSB to B and SW for LSB to 5.

Do NOT set to D, E, F as they are not in use.

INSTALLATION

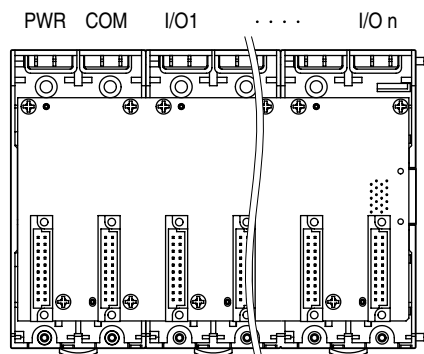
■ INSTALLATION TO THE BASE

Use the Installation Base (model: R30BS).

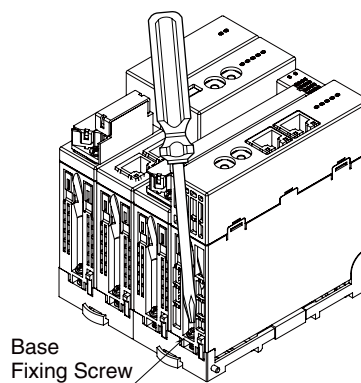
The I/O slots are numbered in the ascending order starting from the one on the immediate right of the interface module (slot 1, slot 2...).

A code indicating the I/O slot number is assigned to each I/O slot and I/O data is allocated in the order of the codes.

When an I/O slot is vacant, blank data is sent or received to/from the PLC, etc.

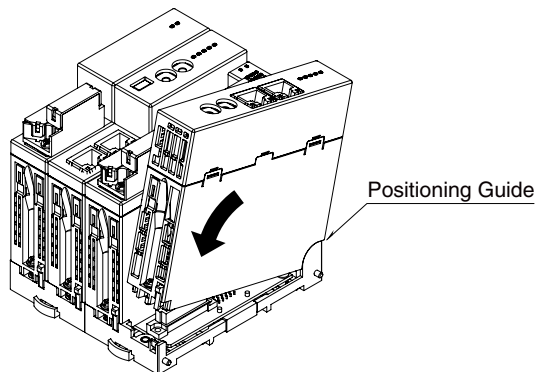


- 3) Tighten the base fixing screw using a screwdriver (stem length: 70 mm/2.76" or more) (torque 0.5 N·m).



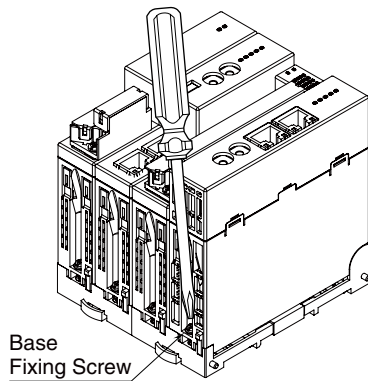
■ HOW TO MOUNT THE MODULE

- 1) Engage the positioning guide of the module with the Installation Base.
- 2) Pivot the module on the positioning guide and press it down until the lock tab clicks into place.



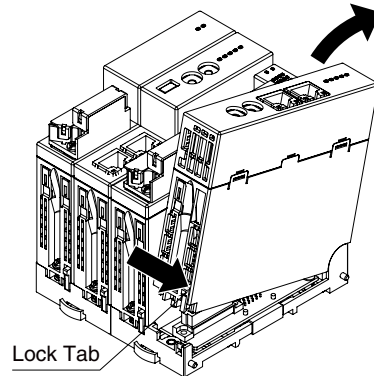
HOW TO REMOVE THE MODULE

1) Loosen the base fixing screw using a screwdriver (stem length: 70 mm/2.76" or more).



2) While pressing the projection on the lock tab, push the module upward.

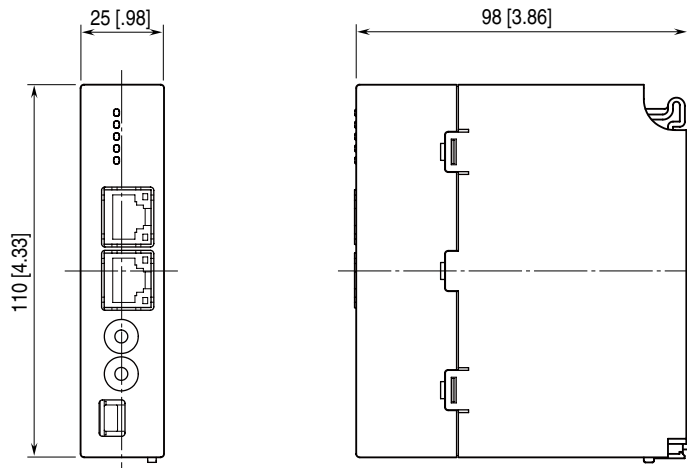
3) Detach the positioning guide of the module from the Installation Base.



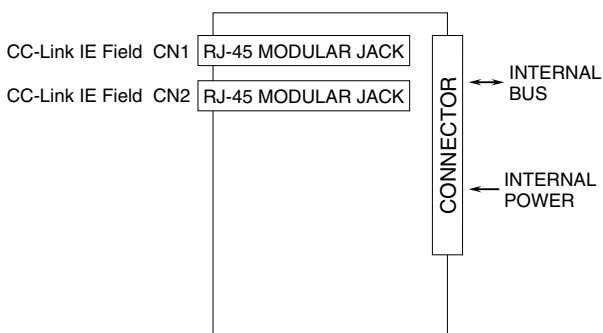
TERMINAL CONNECTIONS

Connect the unit as in the diagram below.

EXTERNAL DIMENSIONS unit: mm [inch]



CONNECTION DIAGRAM



CN1 and CN2 of RJ-45 modular jacks for CC-Link IE Field network can be connected in any order.

TRANSMISSION DATA DESCRIPTION

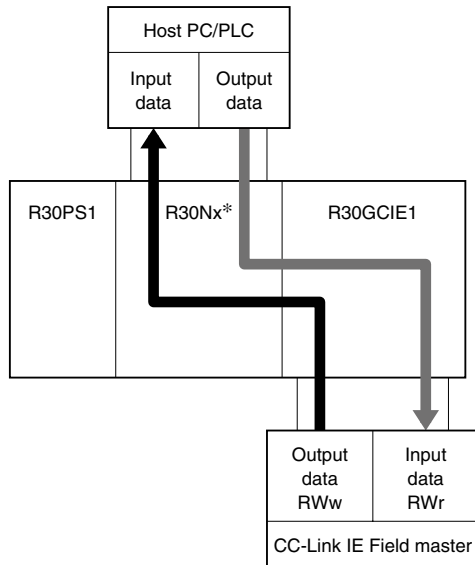
Number of transmission data is 4 points (4 words) for input; and 4 points (4 words) for output.

This unit is equivalent to an analog I/O mixed module (AIO4) of R30 series, and is recognized as an I/O module by Interface modules (e.g. models: R30NECT1, TR30, DL30).

Station type: Remote device station

Link device: RX/Ry 128 points, RWw/RWr 64 points

• DATA FLOW



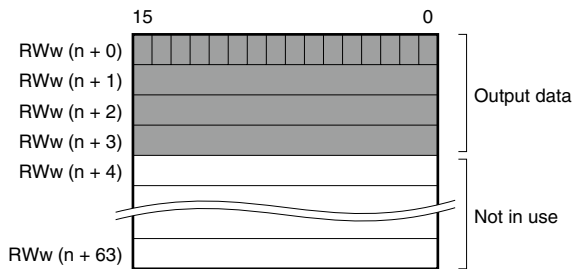
* R30Nx: R30 Interface module

■ OUTPUT DATA

The figure below shows details of data transmitted to Host PC/PLC from Interface module.

[CC-Link IE Field master] → [R30GCIE1] → [R30 internal bus] → [R30 interface module] → [Host PC/PLC]

Output data (RWw) from CC-Link IE Field master is transmitted as Input data to Host PC/PLC.



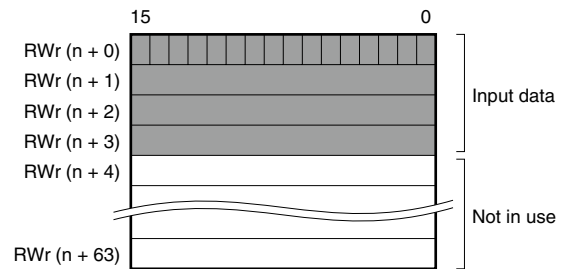
n: initial device

■ INPUT DATA

The figure below shows details of data received by Interface module from Host PC/PLC.

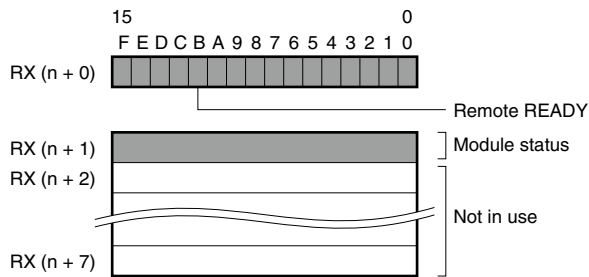
[Host PC/PLC] → [R30 interface module] → [R30 internal bus] → [R30GCIE1] → [CC-Link IE Field master]

Output data from Host PC/PLC is transmitted as Input data (RWr) to CC-Link IE Field master.



n: initial device

■ STATUS



n: initial device

- RX(n+0)0 to 7 is reservation area, RX(n+0)B is used as Ready signal, and the bit is "1" when this module is operating normally. RX(n+0)8 to A and RX(n+0)C to F are not in use.

• Module Status

RX(n + 1)0 indicates communication status of this unit.

- 1 = Normal communication
- 0 = Communication error / timeout

RX(n + 1)1 indicates internal communication status.

- 1 = Normal communication
- 0 = Communication stop / communication error

RX(n + 1)2 indicates communication status of field bus built in the interface module.

- 1 = Normal communication
- 0 = Communication stop / communication error / timeout

RX(n + 1)3 to F are not in use.

Link devices other than the above are not in use.

SETTING PROCEDURE

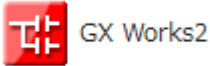
Follow the setting procedure below for configuring R30GCIE1 by using GX Works2 of Mitsubishi Electric (hereinafter referred to as GX Works2).

■ REGISTRATION FOR PROFILE

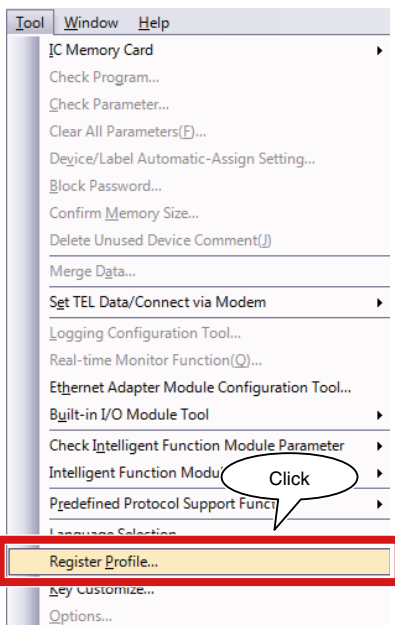
This unit supports CC-Link Family system profile (CSP+).

CSP+ can be downloaded from the CC-Link Partner Association's home page (<https://www.cc-link.org>). However, registration of CSP+ is optional. If CSP+ is not needed, skip this section and move on to [Construction of System].

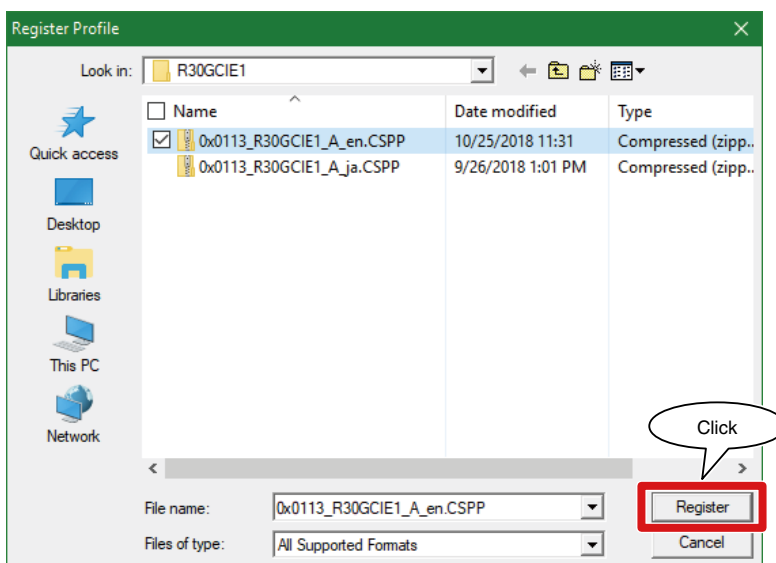
1) Start GX Works2.



2) From the main menu, select [Tool] → [Register Profile].

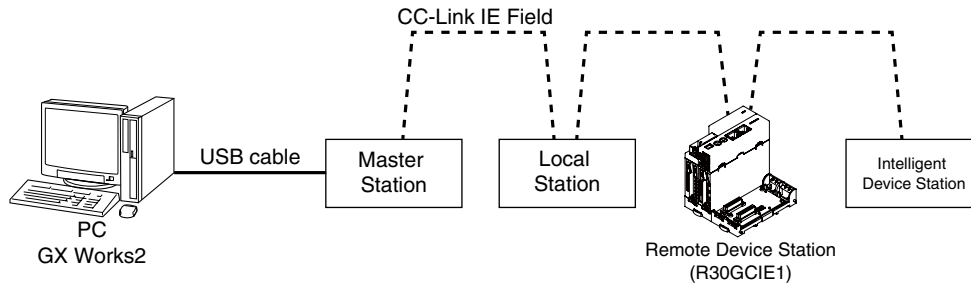


3) Select the downloaded CSP+ file, and click [Register] to finish registration.



■ CONSTRUCTION OF SYSTEM

The below figure shows an exemplary configuration of line connection.



1) Master station, Local Station, Remote Device Station (R30GCIE1) and Intelligent device station are connected by Ethernet cable. CN1 and CN2 of CC-Link IE Field Network RJ-45 modular jacks can be connected in any order.

Before wiring, make sure to turn off the power of each unit.

2) After wiring is completed, turn on each unit.

■ CREATION OF PROJECT

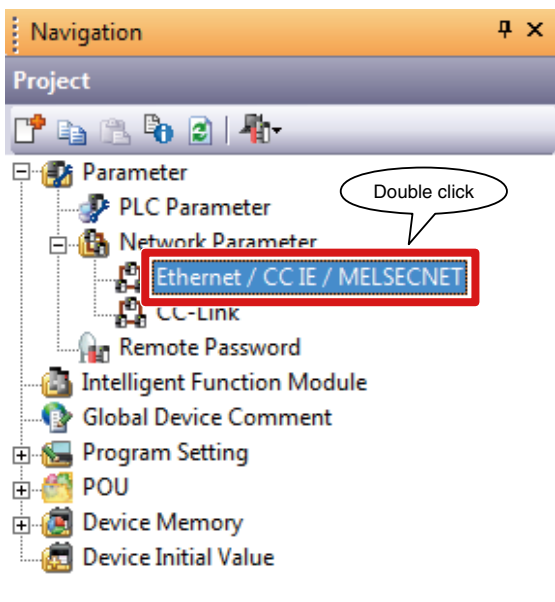
Connect the PC and the master station, and create a project of the master station with GX Works2 installed in the PC.

1) Start GX Works2.

2) From the main menu, select [Project] → [New] to create a new project.

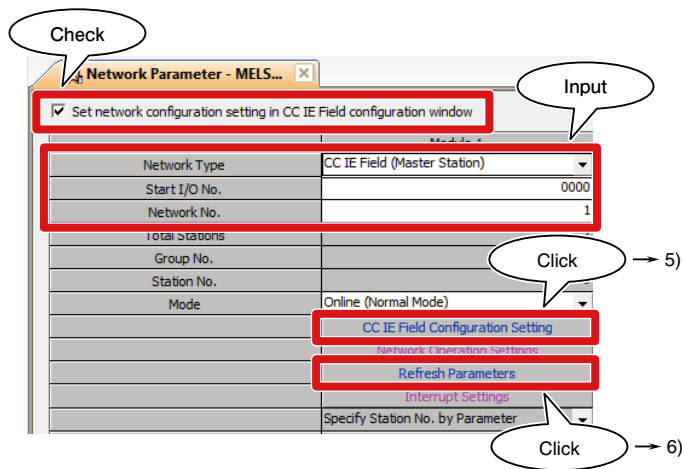


3) From the menu tree of Project, select [Parameter] → [Network Parameter], and double click [Ethernet/CC IE/MELSECNET] to open the [Network Parameter Ethernet/CC IE/MELSECNET] window.



4) Check [Set network configuration setting in CC IE Field configuration window], and follow the steps as instructed in the table below.

| SETTING ITEM | DESCRIPTION |
|---------------|------------------------------|
| Network type | CC IE Field (Master station) |
| Start I/O No. | 0000 |
| Network No. | 1 |

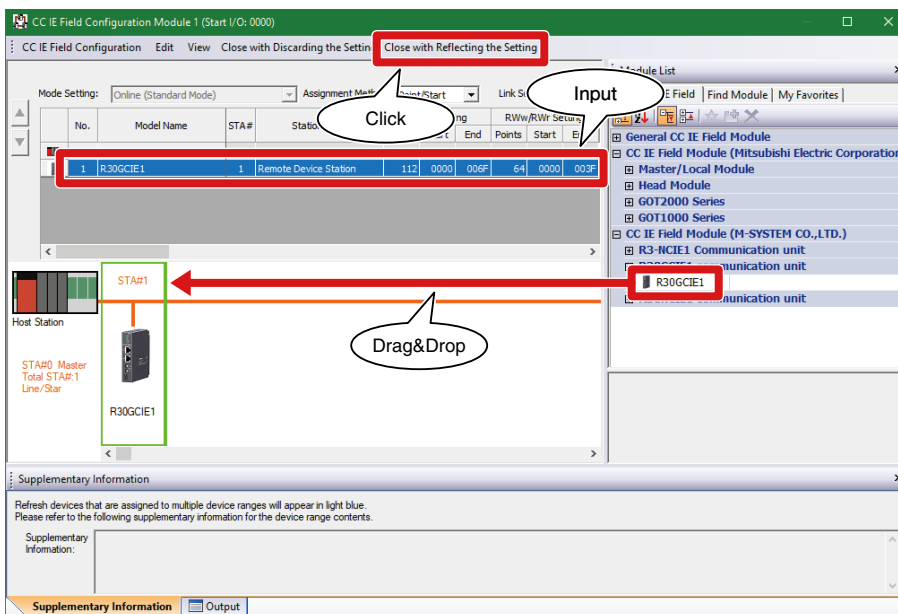


5) Click [CC IE Field Configuration Setting] to open the window of configuration setting.

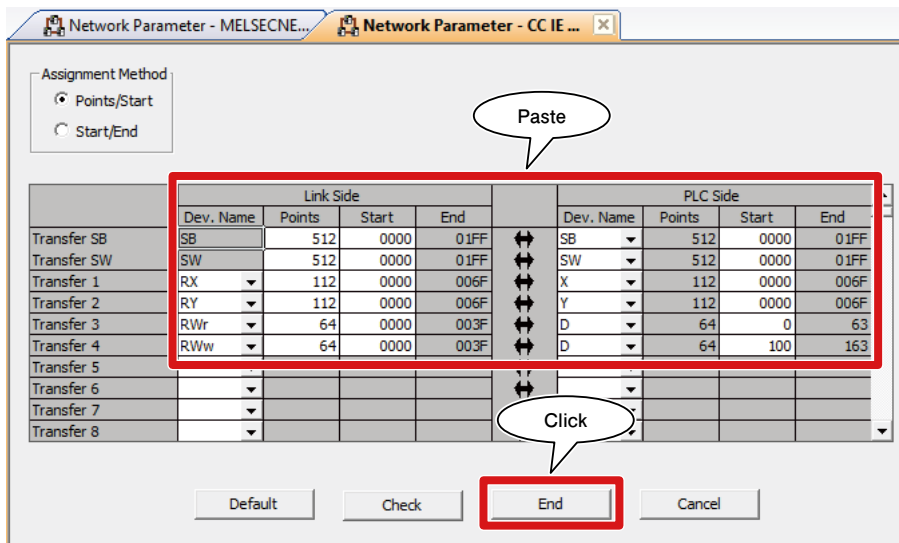
In accordance with the actual system configuration, select the model from the unit list on each device's configuration window, and drag and drop it to the image of the device.

Input the station number, RX/RX setting (112 points), RWw/RWr setting (64 points), and click [Close with Reflecting Setting].

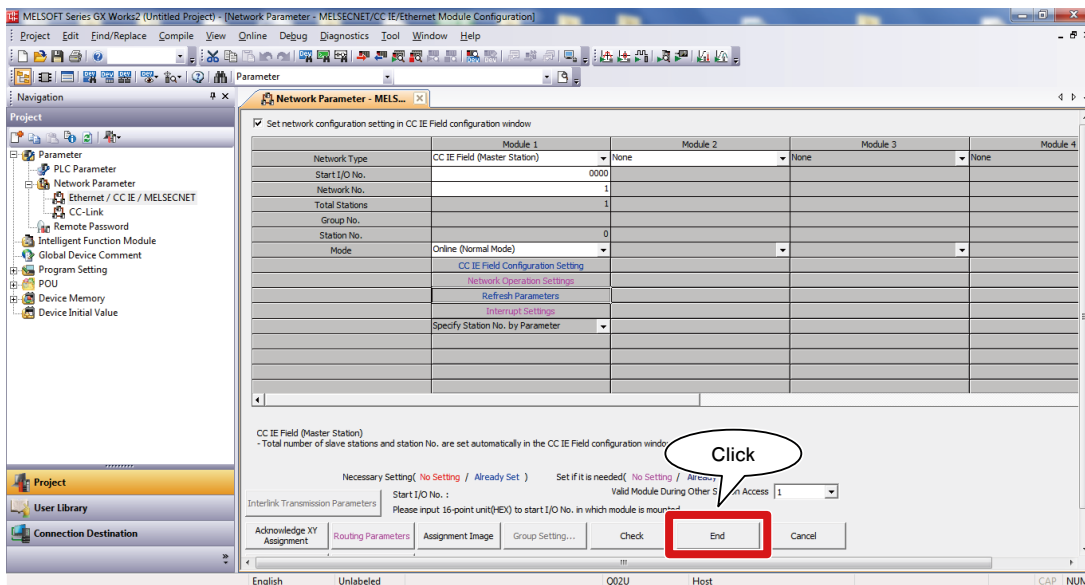
If CSP+ of R30GCIE1 is not registered, select [General CC IE Field Module].



- 6) Click [Refresh Parameter] to open the [Refresh Parameter Setting] window. Assign link devices RX/RY/RWw/RWr to CPU unit, then click [End].



- 7) Click [End] on the [MELSECNET/CC IE Ethernet Module Configuration] window.

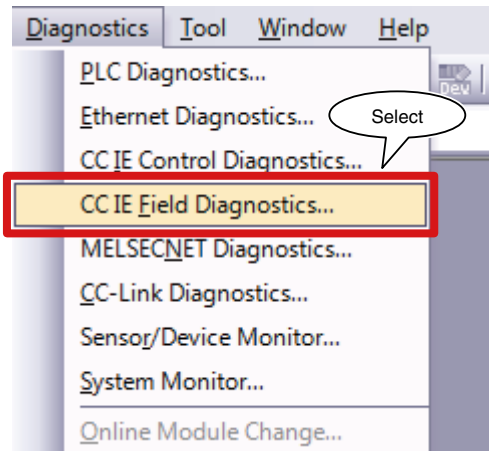


- 8) After having programmed as necessary, write parameters and programs to CPU unit.

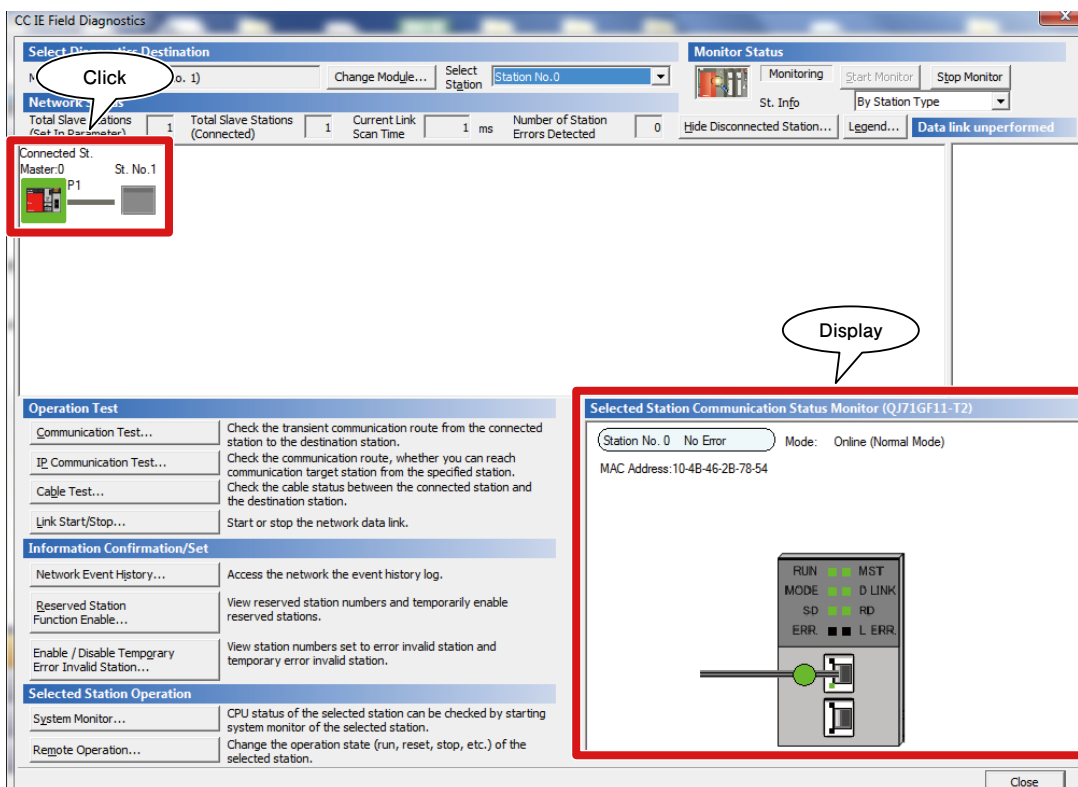
NETWORK DIAGNOSTICS

CC-Link IE Field Network Diagnostics of GX Works2 enables to confirm status of the entire network in one glance. Specifically, it is possible to check error point, cause of error, and event history, and to monitor other stations.

1) From the main menu, select [Diagnostics] → [CC IE Field Diagnostics], to display the [CC IE Field Diagnostics] window.



2) Click the station to be diagnosed to display its status on the [Selected Station Communication Status Monitor] window.



3) If an error has occurred, the button such as [Module Error] is displayed. Click the button to display the details, and troubleshoot accordingly.

