

BEFORE USE

Thank you for choosing us. Before use, please check contents of the package you received as outlined below.

If you have any problems or questions with the product, please contact our sales office or representatives.

■ PACKAGE INCLUDES:

Discrete input module..... (1)

■ MODEL NO.

Confirm that the model number described on the product is exactly what you ordered.

■ INSTRUCTION MANUAL

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

POINTS OF CAUTION**■ CONFORMITY WITH EU DIRECTIVES**

- The equipment must be mounted inside the instrument panel of a metal enclosure.
- The actual installation environments such as panel configurations, connected devices and connected wires may affect the protection level of this unit when it is integrated in a panel system. The user may have to review the CE requirements in regard to the whole system and employ additional protective measures to ensure CE conformity.
* For example, installation of noise filters and clamp filters for the power source, input and output connected to the unit, etc.

■ POWER INPUT RATING & OPERATIONAL RANGE

- Locate the power input rating marked on the product and confirm its operational range as indicated below:
24V DC rating: 24V \pm 10%, approx. 74mA

■ GENERAL PRECAUTIONS

- Before you remove the unit or mount it, turn off the power supply and input signal for safety.
- Before you remove the terminal block or mount it, make sure to turn off the power supply and input signal for safety.
- Do not set the switches on the module while the power is supplied. The switches are used only for maintenance without the power.

■ ENVIRONMENT

- Indoor use.
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -10 to +55°C (14 to 131°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

■ WIRING

- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.
- Be sure to close the terminal cover for safety.

■ SECURITY PRECAUTIONS

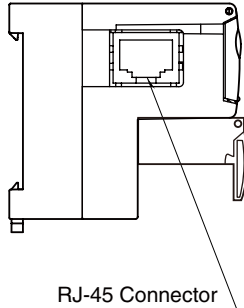
- In the network environment where this module is installed, to maintain the security of the system (availability, integrity, confidentiality) against unauthorized access from external devices via the network such as the Internet, DoS attacks, and other cyber attacks, take measures such as installing firewalls or VPNs.
- We will not be responsible for any issues arising from system troubles caused by cyber attacks.

■ AND

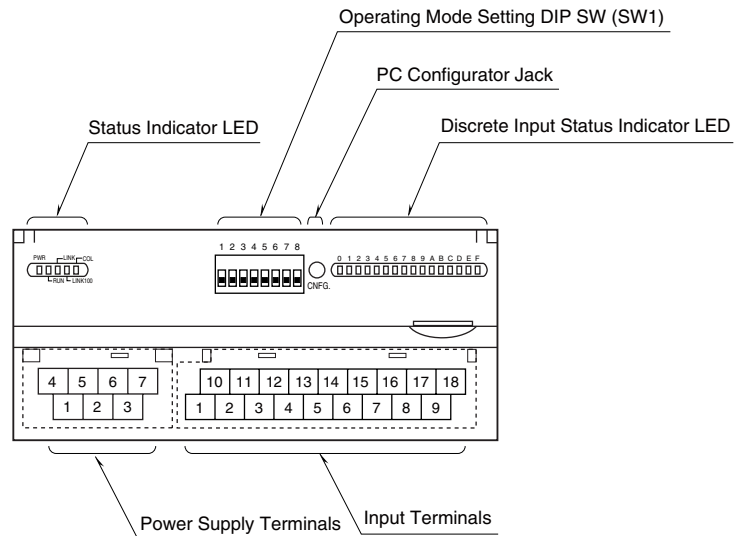
- The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

COMPONENT IDENTIFICATION

■ SIDE VIEW



■ FRONT VIEW



■ STATUS INDICATOR LED

ID	COLOR	FUNCTION
PWR	Green	Turns on when the internal 5V is supplied normally.
RUN	Green	Turns on in normal communications conditions.
LINK	Green	Turns on in LINK status.
LINK100	Green	Turns on when connected in 100 Mbps. *1
COL	Green	Blinks in case of collisions.

*1. Used only in 100BASE link. Dark in 10BASE link.

■ EXTENSION MODULE

Combination with all the extension modules is available.

■ OPERATING MODE

(*) Factory setting

• EXTENSION (SW1-1, 1-2)

SW1-1	SW1-2	EXTENSION
OFF	OFF	No extension (*)
ON	OFF	Discrete input, 8 or 16 points
OFF	ON	Discrete output, 8 or 16 points

Caution ! - SW1-3 through 1-8 are unused. Be sure to turn off unused ones.

■ DISCRETE INPUT STATUS INDICATOR LED

Discrete input modules have LED indicators showing input signal status.

Contact ON : LED ON

Contact OFF : LED OFF

■ PC CONFIGURATOR

Ethernet setting is available by using PC configurator software. Refer to the users manual for the R7CON for detailed operation of the software program.

■ POWER SUPPLY TERMINAL ASSIGNMENT

4	5	6	7
NC	NC	+24V	0V
1	2	3	
NC	NC	FG	

NO.	ID	FUNCTION, NOTES
1	NC	----
2	NC	----
3	FG	FG
4	NC	----
5	NC	----
6	+24V	Power input (24V DC)
7	0V	Power input (0V)

■ INPUT TERMINAL ASSIGNMENT

10	11	12	13	14	15	16	17	18
NC	X1	X3	X5	X7	X9	XB	XD	XF
1	2	3	4	5	6	7	8	9
COM	X0	X2	X4	X6	X8	XA	XC	XE

NO.	ID	FUNCTION	NO.	ID	FUNCTION
1	COM	Common	10	NC	No Connection
2	X0	Input 0	11	X1	Input 1
3	X2	Input 2	12	X3	Input 3
4	X4	Input 4	13	X5	Input 5
5	X6	Input 6	14	X7	Input 7
6	X8	Input 8	15	X9	Input 9
7	XA	Input 10	16	XB	Input 11
8	XC	Input 12	17	XD	Input 13
9	XE	Input 14	18	XF	Input 15

PC CONFIGURATOR

The following parameter items can be set with using PC Configurator Software (model: R7CON). Refer to the users manual for the R7CON for detailed operation of the software program.

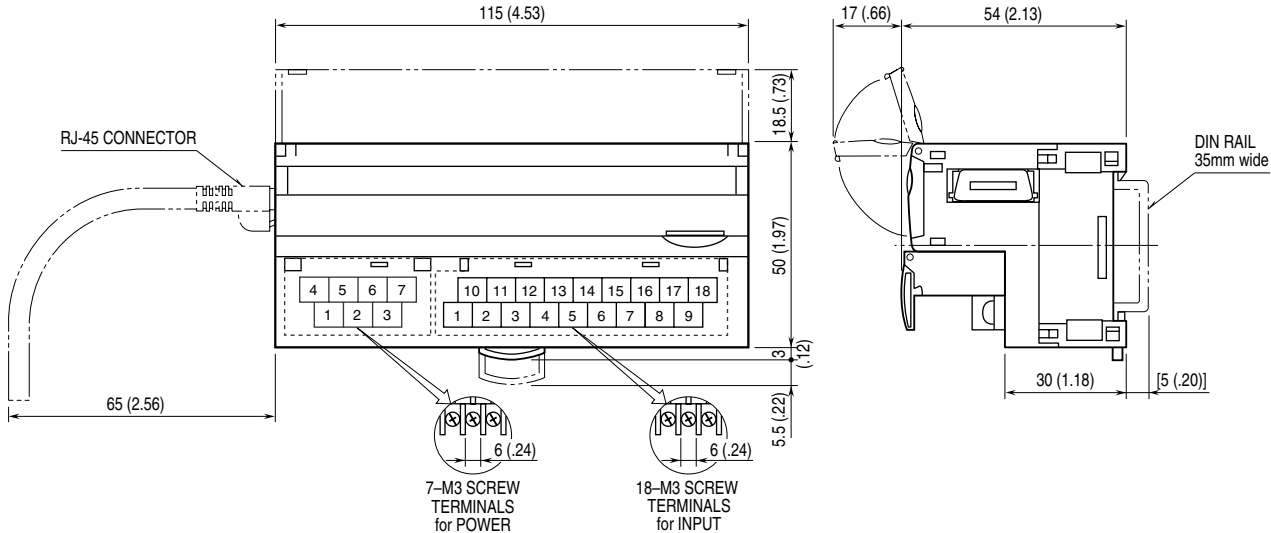
COMMUNICATION SETTING

PARAMETER	AVAILABLE RANGE	DEFAULT SETTING
Communication timeout	0 – 32767 (0.1 sec.)	30 (0.1 sec.)

ETHERNET SETTING

PARAMETER	AVAILABLE RANGE	DEFAULT SETTING
IP Address	0.0.0.0 – 255.255.255.255	192.168.0.1
Subnet Mask	0.0.0.0 – 255.255.255.255	255.255.255.0
Default Gateway	0.0.0.0 – 255.255.255.255	192.168.0.100
TCP Socket	0 – 32767	502
Linger	0 – 32767 (0.1 sec.)	1800 (0.1 sec.)

EXTERNAL DIMENSIONS unit: mm [inch]

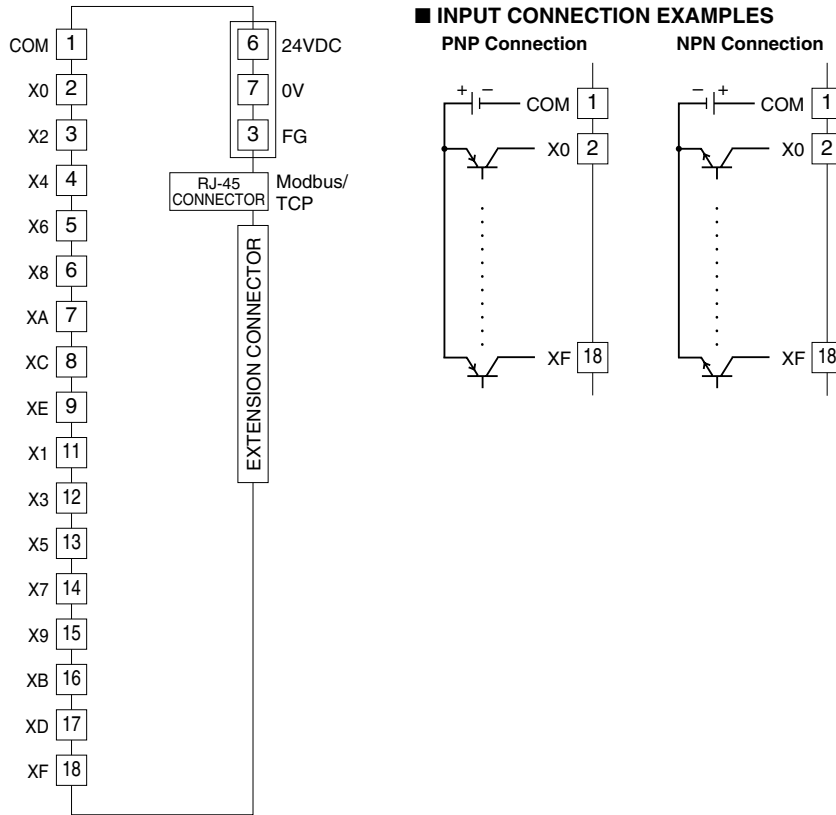


CONNECTION DIAGRAM

Connect the unit as in the diagram below.

Note: In order to improve EMC performance, bond the FG terminal to ground.

Caution: FG terminal is NOT a protective conductor terminal.



WIRING INSTRUCTIONS

■ SCREW TERMINAL

Torque: 0.5 N·m

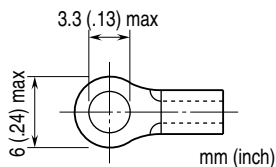
■ SOLDERLESS TERMINAL mm (inch)

Refer to the drawing below for recommended ring tongue terminal size. Spade tongue type is also applicable. Solderless terminals with insulation sleeve do not fit.

Recommended manufacturer: Japan Solderless Terminal MFG.Co.Ltd

Others: 0.25 to 1.65 mm² (AWG 22 to 16)

Recommended manufacturer: Japan Solderless Terminal MFG.Co.Ltd, Nichifu Co.,ltd



CONFIRMING ETHERNET CONNECTION

■ IP ADDRESS

The R7E does not support BootP Table Software. The IP Address and Subnet Mask can be configured using the R7CON Configurator Software.

The Modbus/TCP Port No. is fixed at 502.

■ CHECK WIRING

Connect an Ethernet cable to the RJ-45 connector.

■ CHECK LED

When wiring is correct, LINK is turned on. When the module is connected in 100 Mbps, LINK100 is blinking.*

*. For firmware revision V0.20 or later, LINK100 is ON.

■ CHECK R7E CONNECTION

Enter “ping command” on the Windows MS-DOS as follows:

```
C:\WINDOWS>ping *.*.*.*.*
(*.*.*.*.*: Enter IP address in decimal.)

ping *.*.*.*.* with 32 bytes of data:
Reply from *.*.*.*.* : bytes=32 time<10ms TTL=64
Reply from *.*.*.*.* : bytes=32 time<10ms TTL=64
Reply from *.*.*.*.* : bytes=32 time<10ms TTL=64
Reply from *.*.*.*.* : bytes=32 time<10ms TTL=64

Ping statistics for *.*.*.*.*
Packets: Sent=4, Received=4, Lost=0 (0% loss)
```

Replies in case of normal connection are as shown above. If the connection cannot be established normally due to e.g. wrong IP address, other replies such as ‘timeout’ will be received.

■ CHECK CONNECTION TO THE APPLICATION SOFTWARE

Check Point 1: LINK LEDs

When normal connection with PC, PLC or hub is established, the front LINK and LINK100 (when connected in 100 Mbps) is/are turned on regardless of data sending/receiving status. Check power supply to the switch/hub in case that these LEDs are not on.

Check Point 2: RUN Indicator LED

A green light turns on at the RUN Indicator LED in normal data sending/receiving with an application.

MODBUS FUNCTION CODES & SUPPORTED CODES

■ Data and Control Functions

CODE	NAME		
01	Read Coil Status	X	Digital output from the slave (read/write)
02	Read Input Status	X	Status of digital inputs to the slave (read only)
03	Read Holding Registers	X	General purpose register within the slave (read/write)
04	Read Input Registers	X	Collected data from the field by the slave (read only)
05	Force Single Coil	X	Digital output from the slave (read/write)
06	Preset Single Registers	X	General purpose register within the slave (read/write)
07	Read Exception Status		
08	Diagnostics	X	
09	Program 484		
10	Poll 484		
11	Fetch Comm. Event Counter	X	Fetch a status word and an event counter
12	Fetch Comm. Event Log	X	A status word, an event counter, a message count and a field of event bytes
13	Program Controller		
14	Poll Controller		
15	Force Multiple Coils	X	Digital output from the slave (read/write)
16	Preset Multiple Registers	X	General purpose register within the slave (read/write)
17	Report Slave ID	X	Slave type / 'RUN' status
18	Program 884/M84		
19	Reset Comm. Link		
20	Read General Reference		
21	Write General Reference		
22	Mask Write 4X Register		
23	Read/Write 4X Register		
24	Read FIFO Queue		

■ Exception Codes

CODE	NAME		
01	Illegal Function	X	Function code is not allowable for the slave
02	Illegal Data Address	X	Address is not available within the slave
03	Illegal Data Value	X	Data is not valid for the function
04	Slave Device Failure		
05	Acknowledge		
06	Slave Device Busy		
07	Negative Acknowledge		
08	Memory Parity Error		

■ Diagnostic Subfunctions

CODE	NAME		
01	Return Query Data	X	Loop back test
02	Restart Comm. Option		
03	Change ASCII Input Delimiter		
04	Force Listen Only Mode		

MODBUS I/O ASSIGNMENTS

	ADDRESS	DATA TYPE	DATA
Coil (0X)	1 – 16		Digital Output (discrete output of the basic module)
	17 – 32		Digital Output (discrete output of the extension module)
Inputs (1X)	1 – 16		Digital Input (discrete input of the basic module)
	17 – 32		Digital Input (discrete input of the extension module)
	33 – 48		Reserved (unused)
	49 – 64		Module Status
	65 – 80		Reserved (unused)
Input Registers (3X)	1 – 4	I	Analog Input
	5 – 16	----	Reserved (unused)
	17 – 24	F	Analog Input
	25 – 48	----	Reserved (unused)
Holding Registers (4X)	1 – 2	I	Analog Output
	3 – 16	----	Reserved (unused)
	17 – 20	F	Analog Output
	21 – 48	----	Reserved (unused)

DATA TYPE

I : Integer, -1500 – +11500 (-15 – +115%)

F : Floating

Note: DO NOT access addresses other than mentioned above. Such access may cause problems such as inadequate operation.

STATUS

Bit 0 to 7: Fixed to 0.

