# EtherNet/IP I/O MODULE

(NPN discrete input, 16 points, tension clamp terminal block)

MODEL R7F4HEIP-DA16A

# **BEFORE USE ....**

Thank you for choosing us. Before use, please check contents of the package you received as outlined below. If you have any problems or questions with the product, please contact our sales office or representatives.

#### **■ PACKAGE INCLUDES:**

Discrete input module	.(1	L)
DIN rail mounter slider	.(2	2)

#### ■ MODEL NO.

Confirm Model No. marking on the product to be exactly what you ordered.

#### **■ INSTRUCTION MANUAL**

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

#### **■ EDS FILE**

EDS files are downloadable at our web site.

# **POINTS OF CAUTION**

#### **■ CONFORMITY WITH EU DIRECTIVES**

- The equipment must be mounted inside the instrument panel of a metal enclosure.
- The actual installation environments such as panel configurations, connected devices, connected wires, may affect the protection level of this unit when it is integrated in a panel system. The user may have to review the CE requirements in regard to the whole system and employ additional protective measures to ensure the CE conformity.

#### **■ POWER INPUT RATING & OPERATIONAL RANGE**

 Locate the power input rating marked on the product and confirm its operational range as indicated below:
 24V DC rating: 24V ±10%, approx. 70mA

#### **■ GENERAL PRECAUTIONS**

- Before you remove the unit or mount it, turn off the power supply and input signal for safety.
- Before you remove the terminal block or mount it, make sure to turn off the power supply and input signal for safety.
- DO NOT set the switches on the module while the power is supplied. The switches are used only for maintenance without the power.

# **■** ENVIRONMENT

- Indoor use.
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -10 to +55°C (14 to 131°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.
- Observe at the minimum of 10 mm left and right the units for heat dissipation when mounting vertically.

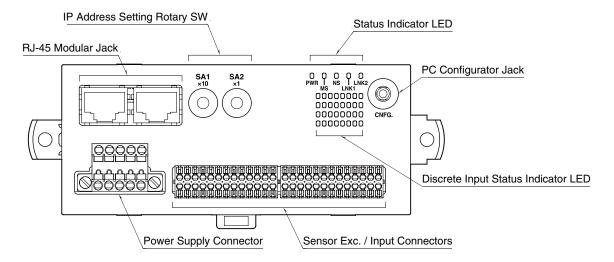
## **■** WIRING

- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.
- Be sure to close the terminal cover for safety.

# ■ AND ....

The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

# **COMPONENT IDENTIFICATION**



#### **■ STATUS INDICATOR LED**

ID	STATUS	COLOR	FUNCTION	
PWR	ON	Green	The internal power is supplied	
			normally.	
MS	ON	Green	Operating in a normal condition	
	Blinking	Red	Duplicated IP address,	
			Internal data error	
NS	ON	Green	Link on-line and connections in	
			the established state	
	Blinking		Link on-line but no connections	
			in the established state	
	ON	Red	Duplicated IP address	
	Blinking		Communication timeout	
LNK1	ON	Green	LNK1 is established	
LNK2	ON	Green	LNK2 is established	

# **■ DISCRETE INPUT STATUS INDICATOR LED**

LED green indicators shows the signal status.

ON: LED ON OFF: LED OFF

# ■ IP ADDRESS

Set the host address (2-digit hexadecimal number) in the IP address using rotary switches SA1 and SA2 for the first digit and the second digit, respectively.

When using the host address in the IP address set on the PC configurator software (model: R7CFG), set the switches to '00H'.

When the network address, Subnet Mask, and Default Gateway need to be changed, do so on R7CFG.

(Setting range: 00H – FFH) (Factory setting: 00H)



### **■ POWER SUPPLY TERMINAL ASSIGNMENT**

Applicable connector: TFMC1,5 / 5–STF-3,5(Phoenix Contact) (included in the package)

Applicable wire size: 0.2 – 1.5 mm²; stripped length 10 mm Recommended solderless terminal

• AI0,25-10YE 0.25 mm2 (Phoenix Contact)

• AI0,34-10TQ 0.34 mm² (Phoenix Contact)

• AI0,5-10WH 0.5 mm<sup>2</sup> (Phoenix Contact)

• Al0,75-10GY 0.75 mm² (Phoenix Contact)

• A1-10 1.0 mm<sup>2</sup> (Phoenix Contact)

• A1,5-10 1.5 mm<sup>2</sup> (Phoenix Contact)



1. FE Functional Earth

2. NC

3. NC

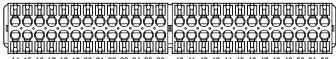
4. +24V Power Input (24V DC) 5. 0V Power Input (0V)

## ■ SENSOR EXC. AND INPUT TERMINAL ASSIGNMENTS

Applicable connector: DFMC0,5/13-ST-2,54 (Phoenix Contact) (included in the package) Applicable wire size:  $0.14 - 0.5 \text{mm}^2$ , stripped length 7mm

Recommended solderless terminal:

- · AI0,14-6GY 0.14mm<sup>2</sup> (Phoenix Contact)
- · AI0,25-6YE 0.25mm² (Phoenix Contact)
- · A0,34-7 0.34mm<sup>2</sup> (Phoenix Contact)



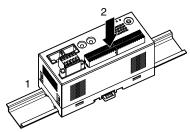
1         +24V1         24V DC         27         +24V2         24V DC           2         X0         Input 0         28         X8         Input 8           3         +24V1         24V DC         29         +24V2         24V DC           4         GND1         0V         30         GND2         0V           5         X2         Input 2         31         X10         Input 10           6         +24V1         24V DC         32         +24V2         24V DC           7         GND1         0V         33         GND2         0V           8         X4         Input 4         34         X12         Input 12           9         +24V1         24V DC         35         +24V2         24V DC           10         GND1         0V         36         GND2         0V           11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         0V         39         GND2         0V           PIN No.         ID         FUNCTION         FUNCTION	PIN No.	ID	FUNCTION	PIN No.	ID	FUNCTION
3         +24V1         24V DC         29         +24V2         24V DC           4         GND1         0V         30         GND2         0V           5         X2         Input 2         31         X10         Input 10           6         +24V1         24V DC         32         +24V2         24V DC           7         GND1         0V         33         GND2         0V           8         X4         Input 4         34         X12         Input 12           9         +24V1         24V DC         35         +24V2         24V DC           10         GND1         0V         36         GND2         0V           11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         0V         39         GND2         0V           14         GND1         0V         40         GND2         0V           15         X1         Input 1         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC	1	+24V1	24V DC	27	+24V2	24V DC
4         GND1         0V         30         GND2         0V           5         X2         Input 2         31         X10         Input 10           6         +24V1         24V DC         32         +24V2         24V DC           7         GND1         0V         33         GND2         0V           8         X4         Input 4         34         X12         Input 12           9         +24V1         24V DC         35         +24V2         24V DC           10         GND1         0V         36         GND2         0V           11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         0V         39         GND2         0V           14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2	2	X0	Input 0	28	X8	Input 8
5         X2         Input 2         31         X10         Input 10           6         +24V1         24V DC         32         +24V2         24V DC           7         GND1         0V         33         GND2         0V           8         X4         Input 4         34         X12         Input 12           9         +24V1         24V DC         35         +24V2         24V DC           10         GND1         0V         36         GND2         0V           11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         0V         39         GND2         0V           14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11	3	+24V1	24V DC	29	+24V2	24V DC
6         +24V1         24V DC         32         +24V2         24V DC           7         GND1         0V         33         GND2         0V           8         X4         Input 4         34         X12         Input 12           9         +24V1         24V DC         35         +24V2         24V DC           10         GND1         0V         36         GND2         0V           11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         0V         39         GND2         0V           14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2	4	GND1	0V	30	GND2	0V
7         GND1         0V         33         GND2         0V           8         X4         Input 4         34         X12         Input 12           9         +24V1         24V DC         35         +24V2         24V DC           10         GND1         0V         36         GND2         0V           11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         0V         39         GND2         0V           PIN No.         ID         FUNCTION         PIN No.         ID         FUNCTION           14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +2	5	X2	Input 2	31	X10	Input 10
8         X4         Input 4         34         X12         Input 12           9         +24V1         24V DC         35         +24V2         24V DC           10         GND1         0V         36         GND2         0V           11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         0V         39         GND2         0V           PIN No.         ID         FUNCTION         PIN No.         ID         FUNCTION           14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46	6	+24V1	24V DC	32	+24V2	24V DC
9 +24V1 24V DC 35 +24V2 24V DC 10 GND1 0V 36 GND2 0V 11 X6 Input 6 37 X14 Input 14 12 +24V1 24V DC 38 +24V2 24V DC 13 GND1 0V 39 GND2 0V  PIN No. ID FUNCTION PIN No. ID FUNCTION 14 GND1 0V 40 GND2 0V 15 X1 Input 1 41 X9 Input 9 16 +24V1 24V DC 42 +24V2 24V DC 17 GND1 0V 43 GND2 0V 18 X3 Input 3 44 X11 Input 11 19 +24V1 24V DC 45 +24V2 24V DC 20 GND1 0V 46 GND2 0V 21 X5 Input 5 47 X13 Input 13 22 +24V1 24V DC 48 +24V2 24V DC 23 GND1 0V 49 GND2 0V 24 X7 Input 7 50 X15 Input 15 25 +24V1 24V DC 51 +24V2 24V DC	7	GND1	0V	33	GND2	OV
10         GND1         OV         36         GND2         OV           11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         OV         39         GND2         OV           PIN No.         ID         FUNCTION           14         GND1         OV         40         GND2         OV           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         OV         43         GND2         OV           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         OV         46         GND2         OV           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC	8	X4	Input 4	34	X12	Input 12
11         X6         Input 6         37         X14         Input 14           12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         OV         39         GND2         OV           PIN No.         ID         FUNCTION           14         GND1         OV         40         GND2         OV           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         OV         43         GND2         OV           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         OV         46         GND2         OV           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         OV         49         GND2         OV	9	+24V1	24V DC	35	+24V2	24V DC
12         +24V1         24V DC         38         +24V2         24V DC           13         GND1         OV         39         GND2         OV           PIN No.         ID         FUNCTION         PIN No.         ID         FUNCTION           14         GND1         OV         40         GND2         OV           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         OV         43         GND2         OV           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         OV         46         GND2         OV           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         OV         49         GND2         OV           24         X7         Input 7         50 <td< td=""><td>10</td><td>GND1</td><td>0V</td><td>36</td><td>GND2</td><td>OV</td></td<>	10	GND1	0V	36	GND2	OV
PIN No.         ID         FUNCTION         PIN No.         ID         FUNCTION           14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	11	X6	Input 6	37	X14	Input 14
PIN No.         ID         FUNCTION         PIN No.         ID         FUNCTION           14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	12	+24V1	24V DC	38	+24V2	24V DC
14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	13	GND1	0V	39	GND2	0V
14         GND1         0V         40         GND2         0V           15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC						
15         X1         Input 1         41         X9         Input 9           16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	PIN No.	ID	FUNCTION	PIN No.	ID	FUNCTION
16         +24V1         24V DC         42         +24V2         24V DC           17         GND1         0V         43         GND2         0V           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	14	GND1	0V	40	GND2	0V
17         GND1         OV         43         GND2         OV           18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	15	X1	Input 1	41	X9	Input 9
18         X3         Input 3         44         X11         Input 11           19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	16	+24V1	24V DC	42	+24V2	24V DC
19         +24V1         24V DC         45         +24V2         24V DC           20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	17	GND1	0V	43	GND2	0V
20         GND1         0V         46         GND2         0V           21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	18	Х3	Input 3	44	X11	Input 11
21         X5         Input 5         47         X13         Input 13           22         +24V1         24V DC         48         +24V2         24V DC           23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	19	+24V1	24V DC	45	+24V2	24V DC
22     +24V1     24V DC     48     +24V2     24V DC       23     GND1     0V     49     GND2     0V       24     X7     Input 7     50     X15     Input 15       25     +24V1     24V DC     51     +24V2     24V DC	20	GND1	0V	46	GND2	0V
23         GND1         0V         49         GND2         0V           24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	21	X5	Input 5	47	X13	Input 13
24         X7         Input 7         50         X15         Input 15           25         +24V1         24V DC         51         +24V2         24V DC	22	+24V1	24V DC	48	+24V2	24V DC
25 +24V1 24V DC 51 +24V2 24V DC	23	GND1	OV	49	GND2	0V
	24	X7	Input 7	50	X15	Input 15
26 GND1 0V 52 GND2 0V	25	+24V1	24V DC	51	+24V2	24V DC
	-					

# **MOUNTING INSTRUCTIONS**

# ■ DIN RAIL MOUNTING (PARALLEL)

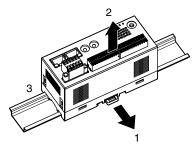
#### Mounting

- 1) Set the upper hook at the rear side of the unit on the DIN  $\,$ rail.
- 2) Push the lower part in.



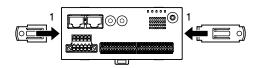
# Dismounting

- 1) Push down the DIN rail mounter slider with the tip of a flat-blade screwdriver.
- 2) Pull the lower part of the unit.
- 3) Remove the upper hook of the unit from the DIN rail.

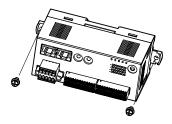


# **■ SURFACE MOUNTING**

1) Insert the two DIN rail mounter sliders until it clicks once, as shown below.



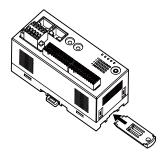
2) Mount the unit with M4 screws referring to the External Dimensions. (Torque: 1.4 N·m)



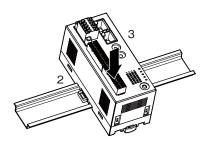
# ■ DIN RAIL MOUNTING (RIGHT ANGLE)

#### Mounting

1) Insert the longer DIN rail mounter slider until it clicks twice, as shown below.

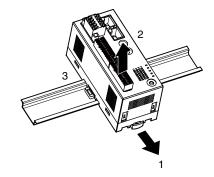


- 2) Set the upper hook at the rear side of the unit on the DIN  $\,$ rail.
- 3) Push the lower part in.



# Dismounting

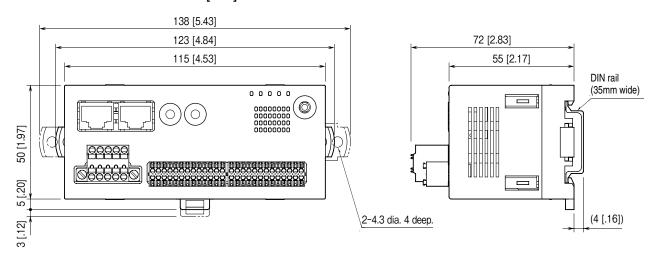
- 1) Push down the DIN rail mounter slider with the tip of a flat-blade screwdriver.
- 2) Pull the lower part of the unit.
- 3) Remove the upper hook of the unit from the DIN rail.



# **TERMINAL CONNECTIONS**

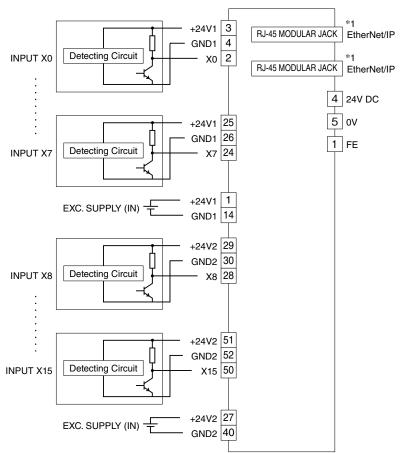
Connect the unit as in the diagram below.

## ■ EXTERNAL DIMENSIONS unit: mm [inch]



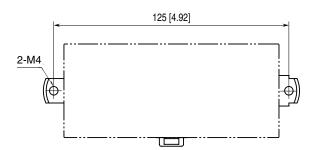
## **■ CONNECTION DIAGRAM**

Note: In order to improve EMC performance, bond the FE terminal to ground. Caution: FE terminal is NOT a protective conductor terminal.



\*1. The network cable can be connected to either one.

# MOUNTING REQUIREMENTS unit: mm [inch]



# PC CONFIGURATOR

The following parameter items can be configured with the PC configurator software (model: R7CFG). Refer to the users manual of the software for detailed operations.

# **■ CHANNEL BATCH SETTING**

PARAMETER	SETTING RANGE	DEFAULT SETTING
Conversion rate	1 ms, 5 ms, 10 ms, 20 ms, 50 ms,	10 ms
	70 ms, 100 ms, 200 ms	

# **■** ETHERNET SETTING

PARAMETER	SETTING RANGE	DEFAULT SETTING
IP Address	0.0.0.0 - 255.255.255.255	192.168.0.250
Subnet Mask	0.0.0.0 - 255.255.255.255	255.255.255.0
Default Gateway	0.0.0.0 - 255.255.255.255	192.168.0.1
Time Out	0.0 - 3276.7  (sec.)	3.0 (sec.)

# **CHECKING ETHERNET/IP CONNECTION**

#### **■ IP ADDRESS**

Set the host address in the IP address using the front rotary switches.

When using the host address in the IP address set on the PC configurator software (model:R7CFG), set the switches to '00H'. When the network address, Subnet Mask, and Default Gateway need to be changed, do so on R7CFG.

#### **■ CHECK WIRING**

Connect an Ethernet cable to the front RJ-45 modular jack.

To configure a DLR (Device Level Ring) network, perform wiring so as to form a ring topology.

The DLR network requires at least one node as a ring supervisor.

The customer shall prepare one or more ring supervisors separately as the R7F4HEIP unit does not function as one.

## **■ CHECK LED**

When wiring is correct, LNK1 or LNK2 is turned on.

#### **■ CHECK R7F4HEIP CONNECTION**

Enter "ping command" on the Windows MS-DOS as follows:

```
C:\forall WINDOWS>ping ***.***.****

(***.***.***.***: Enter IP address in decimal.)

ping ***.***.***.*** with 32 bytes of data:

Reply from ***.***.*** bytes=32 time<10ms TTL=64

Reply from ***.**.***.***: bytes=32 time<10ms TTL=64

Reply from ***.**.***.***: bytes=32 time<10ms TTL=64

Reply from ***.**.**.***: bytes=32 time<10ms TTL=64

Reply from ***.**.**.***: bytes=32 time<10ms TTL=64

Ping statistics for ***.**.***

Packets:Sent=4,Received=4,Lost=0(0% loss)
```

Replies in case of normal connection are as shown above. If the connection cannot be established normally due to e.g. wrong IP address, other replies such as "time over" will be received.

## **■ CHECK CONNECTION TO THE APPLICATION SOFTWARE**

# Check Point 1: LINK LED

LNK1 or LNK2 turns on when the module has established normal connections with PC, PLC, hub, and so on, regardless of data sending/receiving status.

In the case that they are not on, check power supply to the hub.

## **Check Point 2: MS AND NS INDICATOR**

When the module has transmitted/received data correctly to/from the application software, MS and NS indicators turn on in green.

# I/O DATA DESCRIPTION

## **■ DISCRETE INPUT MODULE**

