INSTRUCTION MANUAL

MECHATROLINK I/O MODULE

(NPN discrete input & PNP transistor output, 16 points each, e-CON connector, MECHATROLINK-I / -II use)

MODEL **R7K4DML-B-DAC32B**

BEFORE USE ....

Thank you for choosing us. Before use, please check contents of the package you received as outlined below.
If you have any problems or questions with the product, please contact our sales office or representatives.

■ PACKAGE INCLUDES:

Discrete I/O module .....(1)
Surface mounter slider .....(2)

■ MODEL NO.

Confirm Model No. marking on the product to be exactly what you ordered.

■ INSTRUCTION MANUAL

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

POINTS OF CAUTION

■ CONFORMITY WITH EU DIRECTIVES

- The equipment must be mounted inside the instrument panel of a metal enclosure.
- The actual installation environments such as panel configurations, connected devices, connected wires, may affect the protection level of this unit when it is integrated in a panel system. The user may have to review the CE requirements in regard to the whole system and employ additional protective measures* to ensure the CE conformity.

  * For example, installation of noise filters and clamp filters for the power source, input and output connected to the unit, etc.

■ POWER INPUT RATING & OPERATIONAL RANGE

- Locate the power input rating marked on the product and confirm its operational range as indicated below:
  24V DC rating: 24V ±10%, approx. 75mA

■ GENERAL PRECAUTIONS

- Before you remove the unit or mount it, turn off the power supply and I/O signal for safety.
- DO NOT set the switches on the module while the power is supplied. The switches are used only for maintenance without the power.

■ ENVIRONMENT

- Indoor use.
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within 0 to 55°C (32 to 131°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

■ WIRING

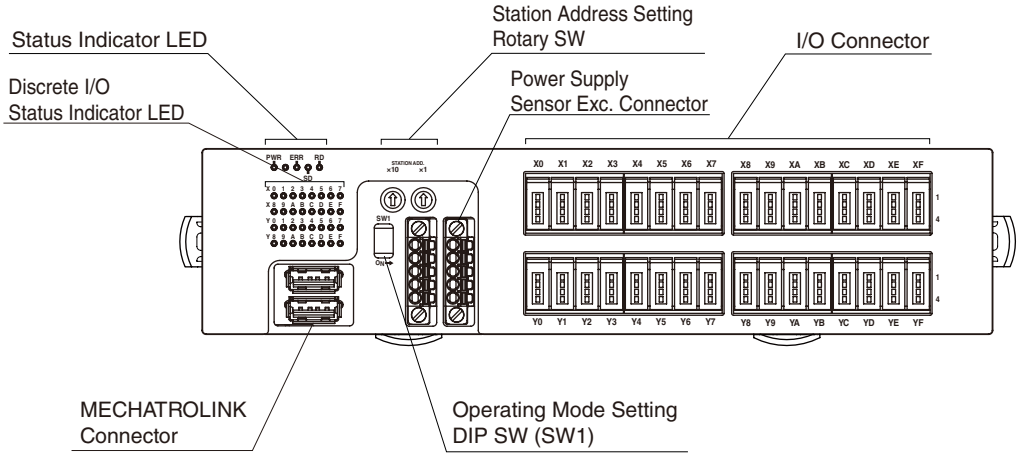
- Do not install cables close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.

■ AND ....

- The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

MG CO., LTD. www.mgco.jp
5-2-55 Minamitsumori, Nishinari-ku, Osaka 557-0063 JAPAN

COMPONENT IDENTIFICATION



■ STATUS INDICATOR LED

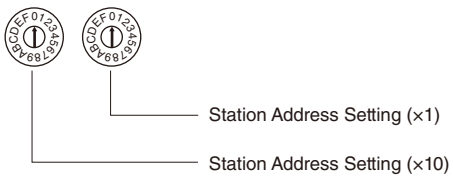
ID	COLOR	FUNCTION
PWR	Green	Turns on when internal power is supplied normally, and off with internal power failure.
ERR	Red	Turns on with station address setting error, and off with normal station address setting.
SD	Green	Turns on when transmitting data, and off when not transmitting data.
RD	Green	Turns on when receiving data, and off when not receiving data.

■ DISCRETE I/O STATUS INDICATOR LED

LED green indicators shows the signal status.
ON : LED ON
OFF : LED OFF

■ STATION ADDRESS

Station Address is selected between 60H and 7FH (Simple I/O) in hexadecimal.
The left switch and the right switch determine the MSD and the LSD of the address, respectively.
(Factory setting: 61H)
Certain numbers may not be selectable depending on the Main Device types.
Refer to the instruction manual of the Main Device unit for details.



■ OPERATING MODE

• MECHATROLINK mode: SW1-1, 1-2

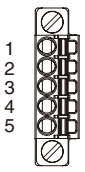
Choose MECHATROLINK-I or -II, and the data size.
SW1-1 and SW1-2 are used.

SW1-1	SW1-2	MECHATROLINK MODE
OFF	OFF	MECHATROLINK-II (32-byte mode) (*)
ON	OFF	MECHATROLINK-II (17-byte mode)
ON	ON	MECHATROLINK-I (17-byte mode)

(*) Factory setting
Note: Be sure to set unused SW1-3 and 1-4 to OFF.

■ POWER SUPPLY, SENSOR EXCITATION

Cable connector: FMC1,5 / 5-STF-3,5
(Phoenix Contact) (included in the package)
Applicable wire size: 0.2 – 1.5 mm²; stripped length 10 mm
Recommended solderless terminal
- AI0,25-10YE 0.25 mm² (Phoenix Contact)
- AI0,34-10TQ 0.34 mm² (Phoenix Contact)
- AI0,5-10WH 0.5 mm² (Phoenix Contact)
- AI0,75-10GY 0.75 mm² (Phoenix Contact)
- A1-10 1.0 mm² (Phoenix Contact)
- A1,5-10 1.5 mm² (Phoenix Contact)

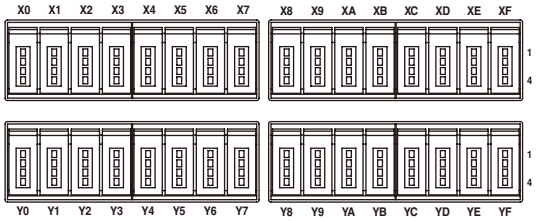


1. PWR+ Power Supply (24V DC)
2. PWR– Power Supply (0V)
3. FE Functional earth
4. SNSR.EXC+ Sensor excitation (24V DC)
5. SNSR.EXC– Sensor excitation (0V)

■ I/O TERMINAL ASSIGNMENT

• e-CON connector

Recommended cable connector: 37104-( )-000FL (3M Company)
(The cable connector is not included in the package. Specify wire size instead of ( ); refer to the specifications of the product.)



No.		ID	FUNCTION	No.		ID	FUNCTION
X0	1	+24V	24V DC	X8	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X0	Input 0		4	X8	Input 8
X1	1	+24V	24V DC	X9	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X1	Input 1		4	X9	Input 9
X2	1	+24V	24V DC	XA	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X2	Input 2		4	XA	Input 10
X3	1	+24V	24V DC	XB	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X3	Input 3		4	XB	Input 11
X4	1	+24V	24V DC	XC	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X4	Input 4		4	XC	Input 12
X5	1	+24V	24V DC	XD	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X5	Input 5		4	XD	Input 13
X6	1	+24V	24V DC	XE	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X6	Input 6		4	XE	Input 14
X7	1	+24V	24V DC	XF	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X7	Input 7		4	XF	Input 15

No.		ID	FUNCTION	No.		ID	FUNCTION
Y0	1	NC	Unused	Y8	1	NC	Unused
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	Y0	Output 0		4	Y8	Output 8
Y1	1	NC	Unused	Y9	1	NC	Unused
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	Y1	Output 1		4	Y9	Output 9
Y2	1	NC	Unused	YA	1	NC	Unused
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	Y2	Output 2		4	YA	Output 10
Y3	1	NC	Unused	YB	1	NC	Unused
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	Y3	Output 3		4	YB	Output 11
Y4	1	NC	Unused	YC	1	NC	Unused
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	Y4	Output 4		4	YC	Output 12
Y5	1	NC	Unused	YD	1	NC	Unused
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	Y5	Output 5		4	YD	Output 13
Y6	1	NC	Unused	YE	1	NC	Unused
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	Y6	Output 6		4	YE	Output 14
Y7	1	NC	Unused	YF	1	NC	Unused
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	Y7	Output 7		4	YF	Output 15

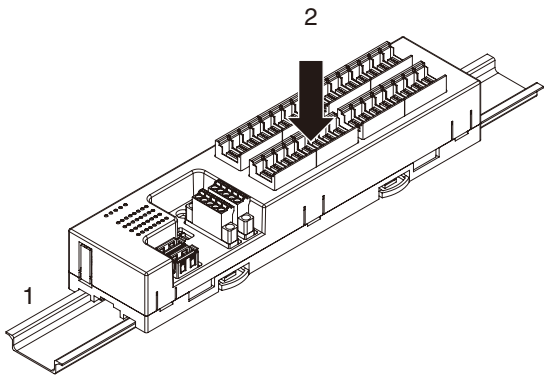
MOUNTING INSTRUCTIONS

■ DIN RAIL MOUNTING

• Mounting

1) Set the upper hook at the rear side of the unit on the DIN rail.

2) Push in the lower.

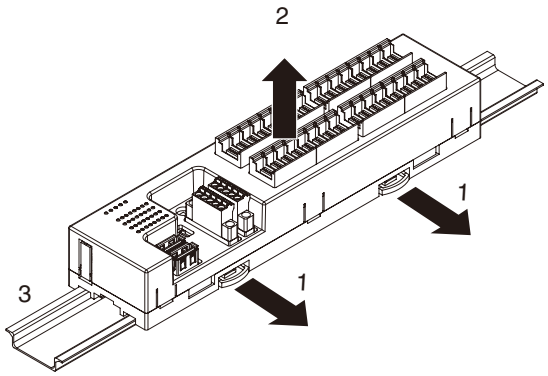


• Dismounting

1) Push down the DIN rail mounter slider with the tip of a minus screwdriver.

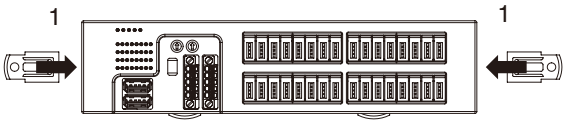
2) Pull the lower of the unit.

3) Remove the upper hook of the unit from the DIN rail.

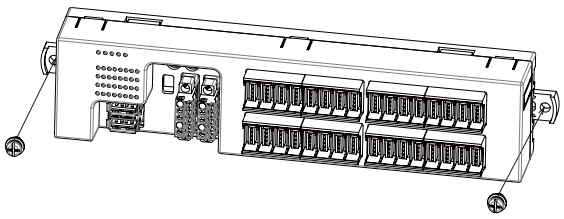


■ SURFACE MOUNTING

1) Insert the two DIN rail mounter sliders until it clicks once, as shown below.



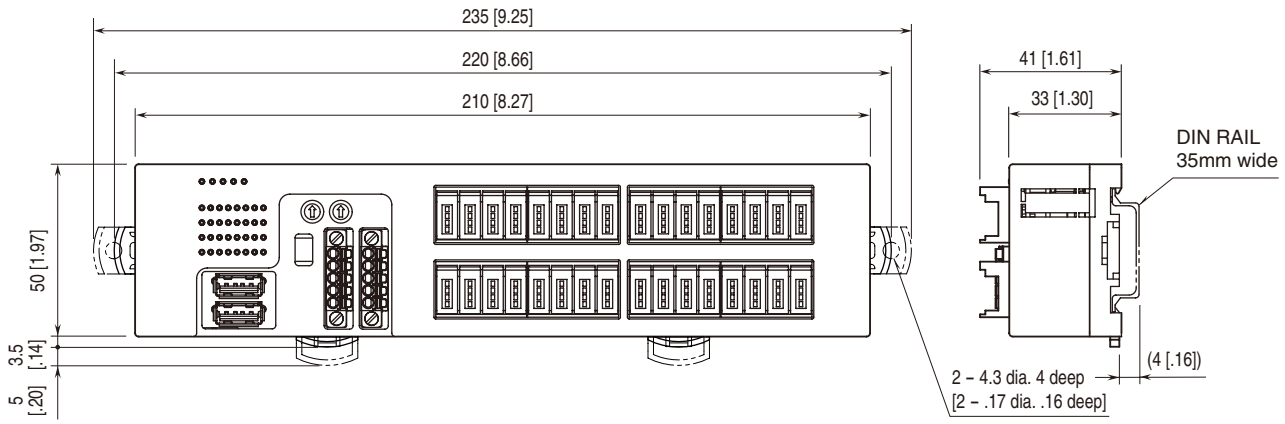
2) Mount the unit with M4 screws referring to the EXTERNAL DIMENSIONS. (Torque: 1.4 N·m)



TERMINAL CONNECTIONS

Connect the unit as in the diagram below.

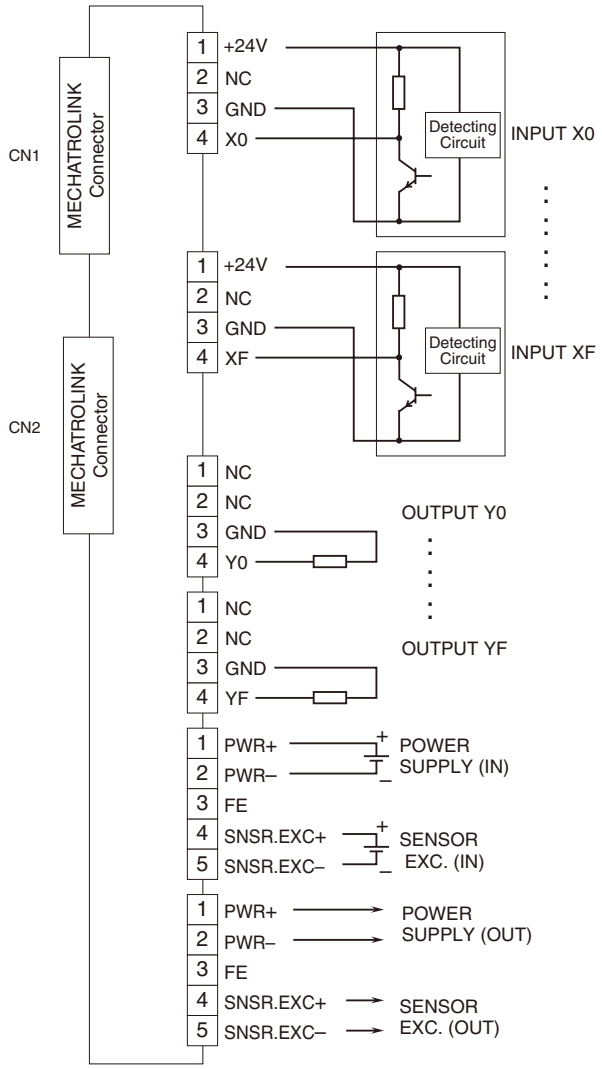
■ EXTERNAL DIMENSIONS unit : mm [inch]



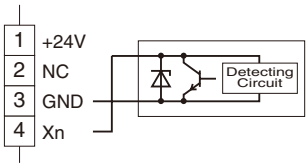
■ CONNECTION DIAGRAM

Note: In order to improve EMC performance, bond the FE terminal to ground.

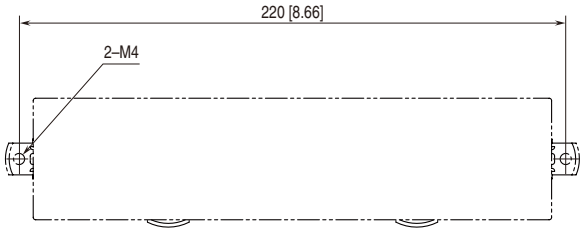
Caution: FE terminal is NOT a protective conductor terminal.



■ 2-Wire Sensor

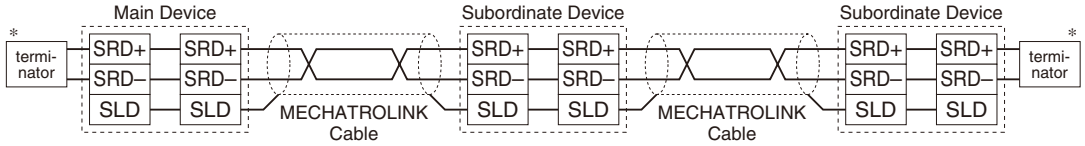


MOUNTING REQUIREMENTS unit: mm [inch]



COMMUNICATION CABLE CONNECTIONS

■ MECHATROLINK CONNECTION



*Terminator
Be sure to connect the terminating resistors to the unit at both ends of transmission line.
Use the terminating resistor dedicated for MECHATROLINK: Model JEPMC-W6022, Yaskawa Controls Co., Ltd.
Certain types of Main Device units may have incorporated terminating resistors. Consult the instruction manual for the Main Device.

MECHATROLINK COMMUNICATION

■ MECHATROLINK-I

Baud rate: 4 Mbps
Transmission distance: 50 m max.
Distance between stations: 30 cm min.
Transmission media: MECHATROLINK cable (Model JEPMC-W6003-x-E, Yaskawa Controls Co., Ltd.)
Max. number of Subordinate Devices: 15 (The maximum number of Subordinate Devices might change depending on the Main Device unit. Refer to the manual of the Main Device unit)
Transmission cycle: 2 msec. (fixed)
Data length: 17 bytes

■ MECHATROLINK-II

Baud rate: 10 Mbps
Transmission distance: 50 m max.
Distance between stations: 50 cm min.
Transmission media: MECHATROLINK cable (Model JEPMC-W6003-x-E, Yaskawa Controls Co., Ltd.)
Max. number of Subordinate Devices: 30 (The maximum number of Subordinate Devices might change depending on the Main Device unit. Refer to the manual of the Main Device unit)
Transmission cycle: 0.25 msec., 0.5 msec., 1 msec., 1.5 msec., 2 msec., 2.5 msec., 3 msec., 4 msec., 8 msec.
Data length: 17 bytes / 32 bytes selectable (Must choose identical data size for all stations on one network)

MECHATROLINK RELATED COMMANDS

R7K4DML (Simple I/O) communicates with I/O service with no processor, therefore it uses a connectionless communication protocol. There is no application layer either; the R7K4DML interchanges I/O data via data link layer.

■ MECHATROLINK DATA LINK LAYER COMMAND DESCRIPTIONS

The following tables explain the two Commands supported by the R7K4DML.

• MDS Command (04H) Data Format

BYTE	COMMAND	RESPONSE	REMARKS
0	MDS (04H)	S(0) (90H)	Message Data Search (MDS) Command: Read the ID from Subordinate Device station(s) S(0): Response to MDS
1	0	ID	
2	0		
3	0	0	All 0
4	0	0	
5	0	0	
6	0	0	
7	0	0	
8	0	0	
9	0	0	
10	0	0	
11	0	0	
12	0	0	
13	0	0	
14	0	0	
15	0	0	
16	0	0	
17 : 31	0 : 0	0 : 0	Byte 17 through 31 are always 0 in the 32-byte mode. These bytes are unavailable for MECHATROLINK-I and MECHATROLINK-II in the 17-byte mode.

• CDRW Command (03H) Data Format

BYTE	COMMAND	RESPONSE	REMARKS
0	CDRW (03H)	ACK (01H)	Cyclic Data Read/Write (CDRW) Command: Link transmission Acknowledge (ACK): Positive response to CDRW
1	Out Data: Lowest	In Data: Lowest	Order of data: Little Endian
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16	Out Data: Highest	In Data: Highest	
17 : 31	 (Out Data: Highest)	 (In Data: Highest)	Byte 17 through 31 are unavailable for MECHATROLINK-I and MECHATROLINK-II in the 17-byte mode. (Only available for MECHATROLINK-II in the 32-byte mode)

I/O DATA DESCRIPTIONS

■ 17-BYTE MODE

• 16 points input data (In Data)

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	In7	In6	In5	In4	In3	In2	In1	In0
2	In15	In14	In13	In12	In11	In10	In9	In8
3	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0
:	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0
15	0	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0

• 16 points output data (Out Data)

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0
:	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0
15	Out7	Out6	Out5	Out4	Out3	Out2	Out1	Out0
16	Out15	Out14	Out13	Out12	Out11	Out10	Out9	Out8

■ 32-BYTE MODE

• 16 points input data (In Data)

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	In7	In6	In5	In4	In3	In2	In1	In0
2	In15	In14	In13	In12	In11	In10	In9	In8
3	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0
:	0	0	0	0	0	0	0	0
28	0	0	0	0	0	0	0	0
29	0	0	0	0	0	0	0	0
30	0	0	0	0	0	0	0	0
31	0	0	0	0	0	0	0	0
32	0	0	0	0	0	0	0	0

• 16 points output data (Out Data)

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0
:	0	0	0	0	0	0	0	0
28	0	0	0	0	0	0	0	0
29	0	0	0	0	0	0	0	0
30	0	0	0	0	0	0	0	0
31	Out7	Out6	Out5	Out4	Out3	Out2	Out1	Out0
32	Out15	Out14	Out13	Out12	Out11	Out10	Out9	Out8

0: OFF, 1: ON

At the loss of communication, output is hold (last data correctly received is hold).