INSTRUCTION MANUAL

RELAY CONTACT OUTPUT EXTENSION MODULE, 8 points (Modbus)

MODEL R7M-EC8C

BEFORE USE

Thank you for choosing us. Before use, please check contents of the package you received as outlined below. If you have any problems or questions with the product, please contact our sales office or representatives.

■ PACKAGE INCLUDES:

Discrete output extension module......(1)

MODEL NO.

Confirm Model No. marking on the product to be exactly what you ordered.

■ INSTRUCTION MANUAL

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

POINTS OF CAUTION

■ GENERAL PRECAUTIONS

Before you remove the unit or mount it, turn off the power supply and input signal for safety.

■ ENVIRONMENT

- Indoor use
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -10 to +55°C (14 to 131°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

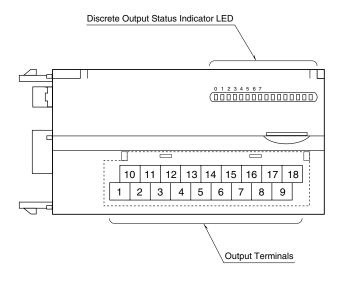
■ WIRING

- Do not install cables (power supply, input and output) close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.

■ AND

The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

COMPONENT IDENTIFICATION



■ DISCRETE OUTPUT STATUS INDICATOR LED

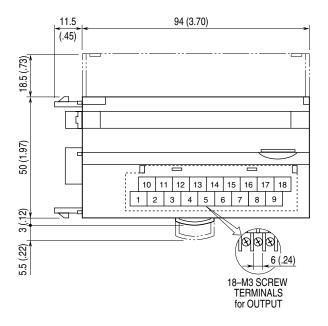
LED indicators show output signal status. Contact ON : LED ON Contact OFF : LED OFF

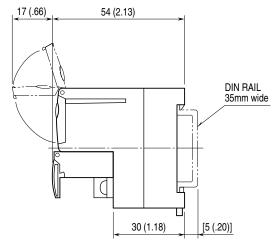
■ OUTPUT TERMINAL ASSIGNMENT

	10 +2	4V	11 Y	0	12 Y	'1	13 Y	2	14 Y	3	15 Y	4	16 Y	5	17 Y	6	18 Y	7
1	v	2 CO	MO	3 CO	MO	4 CO	MO	5 CO	MO	6 CO	M1	7 CO	M1	8 CO	M1	9 CO	M1	

NO.	ID	FUNCTION	NO.	ID	FUNCTION
1	0V	0V	10	+24V	24V DC
2	COM0	Common 0	11	Y0	Output 0
3	COM0	Common 0	12	Y1	Output 1
4	COM0	Common 0	13	Y2	Output 2
5	COM0	Common 0	14	Y3	Output 3
6	COM1	Common 1	15	Y4	Output 4
7	COM1	Common 1	16	Y5	Output 5
8	COM1	Common 1	17	Y6	Output 6
9	COM1	Common 1	18	Y7	Output 7

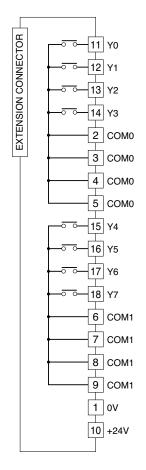
EXTERNAL DIMENSIONS unit: mm (inch)



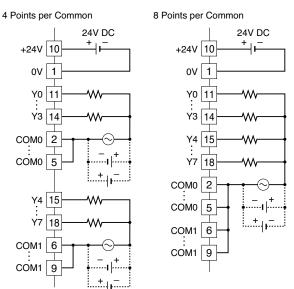


CONNECTION DIAGRAM

Connect the unit as in the diagram below.

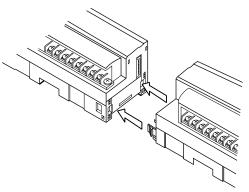


Output Connection Examples



CONNECTING THE EXTENSION MODULE

- 1) Remove the extension connector cover located at the side of the basic module.
- 2) Connect the extension module.



3) Mount the combined module on a DIN rail.

WIRING INSTRUCTIONS

SOLDERLESS TERMINAL mm (inch)

Refer to the drawing below for recommended ring tongue terminal size. Spade tongue type is also applicable. Solderless terminals with insulation sleeve do not fit. Applicable wire size: $0.3 - 0.75 \text{ mm}^2$

