

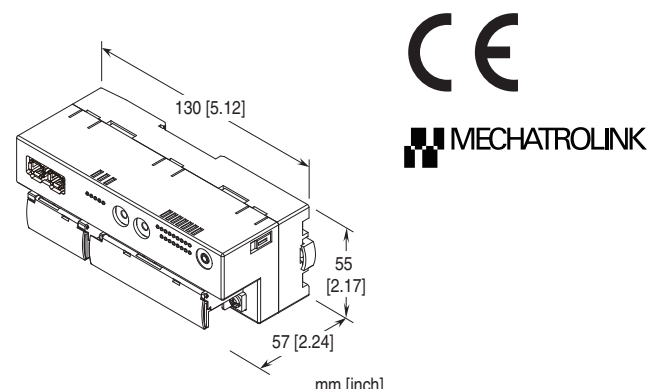
Remote I/O R7G4H Series

MECHATROLINK I/O MODULE

(strain gauge input, 2 points, isolated, screw terminal block, message transmission command, MECHATROLINK-III use)

Functions & Features

- 2 points strain gauge input for MECHATROLINK-III
- Easy parameter setting of individual channels with the configurator software



MODEL: R7G4HML3-6-LC2-R[1]

ORDERING INFORMATION

- Code number: R7G4HML3-6-LC2-R[1]
- Specify a code from below for [1].
(e.g. R7G4HML3-6-LC2-R/R20/F2K/Q)
- Specify the specification for option code /Q
(e.g. /C01/SET)

TERMINAL BLOCK

- 6: Screw terminal block for power supply
Connector for MECHATROLINK-III
Screw terminal block for I/O

I/O TYPE

LC2: Strain gauge input, 2 points

POWER INPUT

DC Power

R: 24 V DC

(Operational voltage range 24 V $\pm$ 10 %, ripple 10 %p-p max.)

[1] OPTIONS (multiple selections)

Input Range

(be sure to specify)

/R20: -2 - +2 mV/V

/R10: -1 - +1 mV/V

/R05: -0.5 - +0.5 mV/V

CR Filter

(be sure to specify)

/F2K: 2 kHz/2 Hz

/F1: 1 Hz/2 Hz

Other Options

blank: none

/Q: Option other than the above (specify the specification)

SPECIFICATIONS OF OPTION: Q (multiple selections)

COATING (For the detail, refer to our web site.)

/C01: Silicone coating

/C02: Polyurethane coating

/C03: Rubber coating

EX-FACTORY SETTING

/SET: Preset according to the Ordering Information Sheet
(No. ESU-7772-LC2)

RELATED PRODUCTS

- PC Configurator cable (model: MCN-CON or COP-US)
 - PC configurator software (model: R7CFG)
- Downloadable at our web site.

GENERAL SPECIFICATIONS

Connection

MECHATROLINK-III: MECHATROLINK-III connector

Power input, I/O: M3 separable screw terminal (torque 0.5 N·m)

Solderless terminal: Refer to the drawing at the end of the section.

Recommended manufacturer: Japan Solderless Terminal MFG.Co.Ltd, Nichifu Co.,Ltd

Applicable wire size: 0.25 to 1.65 mm² (AWG 22 to 16)

Screw terminal: Nickel-plated steel

Housing material: Flame-resistant resin (gray)

Isolation: Input 0 or monitor output 0 to input 1 or monitor output 1 to MECHATROLINK or FE to power

Zero adjustments: Configurable via R7CFG

Span adjustments: Configurable via R7CFG

Load coefficient: Configurable via R7CFG

Averaging: Configurable via R7CFG

Excitation Voltage: Configurable via R7CFG

Lowpass filter: Configurable via R7CFG

Monitor output: Configurable via R7CFG

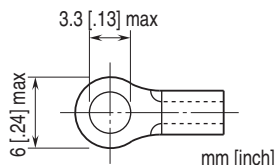
Status indicator LEDs: PWR, ERR, CON, LNK1, LNK2
(Refer to the instruction manual for details)

Input status indicator LEDs: A.ZERO, ZERO, SPAN, MODE, RESET, UNDER, 0-100, OVER

(Refer to the instruction manual for details)

Configurator connection: 2.5 dia. miniature jack

■Recommended solderless terminal



MECHATROLINK-III COMMUNICATION

Baud rate: 100 Mbps

Transmission distance: 6300 m max.

Distance between stations: 100 m max.

Transmission media: MECHATROLINK cable (Model JEPMC-W6013-x-E, Yaskawa Controls Co., Ltd.)

Connector: TYCO AMP Industrial mini I/O connector

Max. number of slaves: 62

(The maximum number of slaves might change depending on the master unit. Refer to the manual of the master unit)

Transmission cycle: 125 μ sec., 250 μ sec., 500 μ sec., 1 - 64 msec. (with 1 msec. increments)

Communication cycle: 125 μ sec. through 64 msec.

Applicable profile: Standard I/O profile (cyclic communication)

Event-driven communication acquiring ID profile (event-driven communication)

Transmission bytes: 16 bytes

Station address: 03H through EFH (set with rotary switches)

Cyclic communication: Available

Event-driven communication: Available

Message transmission command: 01H, 7FH

Slave monitoring: None

INPUT SPECIFICATIONS

■Strain Gauge Input:

• Strain Gauge

Input range:

Option code /R20

-2 - +2 mV/V (at 5 V excitation)

-4 - +4 mV/V (at 2.5 V excitation)

Option code /R10

-1 - +1 mV/V (at 5 V excitation)

-2 - +2 mV/V (at 2.5 V excitation)

Option code /R05

-0.5 - +0.5 mV/V (at 5 V excitation)

-1 - +1 mV/V (at 2.5 V excitation)

Max. Input range:

Option code /R20

-3 - +3 mV/V (at 5 V excitation)

-6 - +6 mV/V (at 2.5 V excitation)

Option code /R10

-1.5 - +1.5 mV/V (at 5 V excitation)

-3 - +3 mV/V (at 2.5 V excitation)

Option code /R05

-0.75 - +0.75 mV/V (at 5 V excitation)

-1.5 - +1.5 mV/V (at 2.5 V excitation)

Zero adjustment:

Option code /R20

-1 - +1 mV/V (at 5 V excitation)

-2 - +2 mV/V (at 2.5 V excitation)

Option code /R10

-0.5 - +0.5 mV/V (at 5 V excitation)

-1 - +1 mV/V (at 2.5 V excitation)

Option code /R05

-0.25 - +0.25 mV/V (at 5 V excitation)

-0.5 - +0.5 mV/V (at 2.5 V excitation)

Lowpass filter:

Approx. 2 kHz or approx. 2 Hz (option code /F2K)

Approx. 1 Hz or approx. 2 Hz (option code /F1)

Conversion rate: min. 2000 samples/sec.

• **Excitation:** 5 V $\pm$ 10% or 2.5 V $\pm$ 10%

(Input range doubled in the case of 2.5 V excitation)

Maximum current: max. 60 mA (Up to 4 strain gauges of 350 Ω can be connected in parallel-adding connection at 5 V excitation)

max. 100 mA (at 2.5 V excitation)

OUTPUT SPECIFICATIONS

Output range: 0 - 10 V DC (for input 0 - 100 %)

Load resistance: $\geq$ 100 k Ω

Operational range: -115 - +115 %

INSTALLATION

Current consumption

• **DC:** Approx. 160 mA

Operating temperature: -10 to +55°C (14 to 131°F)

Storage temperature: -20 to +65°C (-4 to +149°F)

Operating humidity: 30 to 90 %RH (non-condensing)

Atmosphere: No corrosive gas or heavy dust

Mounting: Surface or DIN rail (35 mm rail)

Weight: 220 g (0.49 lb)

PERFORMANCE

Accuracy:

Option code except /R05

$\pm$ 0.04 % (Averaging 128 samples or more)

$\pm$ 0.05 % (Averaging 64 samples)

$\pm$ 0.10 % (Averaging 8, 16, 32 samples)

$\pm$ 0.15 % (Averaging 4 samples)

$\pm$ 0.20 % (Averaging 2 samples)

Option code /R05

$\pm$ 0.05 % (Averaging 512 samples or more)

$\pm$ 0.10 % (Averaging 64, 128, 256 samples)

±0.20 % (Averaging 16, 32 samples)

±0.30 % (Averaging 2, 4, 8 samples)

Monitor output accuracy: ±0.1 %

Converted data range:

Input 0 / input 1: 0 - 10000 of the range from zero to span

Total input data: Sum of input 0 and input 1

Temperature coefficient:

Strain gauge input: ±0.015 %/°C (±0.008 %/°F)

Monitor output: ±0.015 %/°C (±0.008 %/°F)

Input delay time:

Lowpass filter 2 kHz max. 20 msec. (0 - 90 %)

Lowpass filter 2 Hz max. 200 msec. (0 - 90 %)

Lowpass filter 1 Hz max. 400 msec. (0 - 90 %)

Output delay time: ≤ 250 msec. (0 - 90 %)

Resolution: 1/10000

Insulation resistance: ≥ 100 MΩ with 500 V DC

Isolation: 1500 V AC @ 1 minute

(input 0 or monitor output 0 to input 1 or monitor output 1 to MECHATROLINK or FE to power)

STANDARDS & APPROVALS

EU conformity:

EMC Directive

EMI EN 61000-6-4

EMS EN 61000-6-2

RoHS Directive

PC CONFIGURATOR

The following parameters can be set with using PC

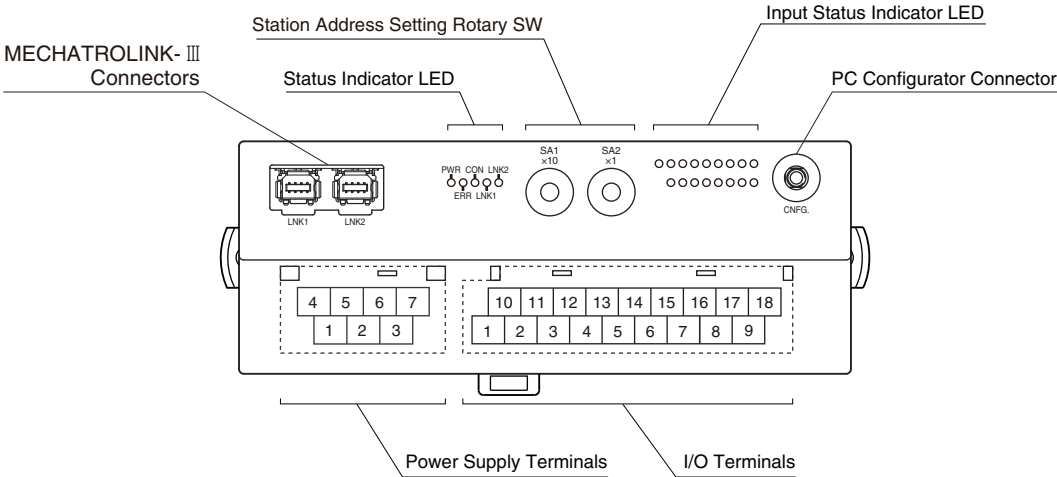
Configurator Software (model: R7CFG)

Refer to the users manual for the R7CFG for detailed operation of the software program.

■ SETTINGS FOR INDIVIDUAL CHANNELS

PARAMETER	SETTING RANGE	DEFAULT SETTING
Zero adjustment	-50 to +50%	—
Span adjustment	10% to full scale	Full scale
Auto zero	—	—
Reset offset	—	—
Auto scale	0 to 32 000	—
Bias	-320.00 to +320.00 (%)	0.00 (%)
Gain	-3.2000 to +3.2000	1.0000
Zero scale	-32 000 to +32 000	0
Full scale	-32 000 to +32 000	10 000
Load ratio	10.00 to 100.00 (%)	100.00 (%)
Averaging	2, 4, 8, 16, 32, 64, 128, 256, 512, 1024	16
Excitation	5V, 2.5V	5V
Lowpass filter	2Hz, 2kHz (1Hz only for /F1)	2kHz (1Hz only for /F1)
Monitor output	-115.00 to +115.00 (%)	—

EXTERNAL VIEW



TERMINAL ASSIGNMENTS

I/O TERMINAL ASSIGNMENT

10	11	12	13	14	15	16	17	18
NC	+EXC0	+IN0	NC	V0	+EXC1	+IN1	NC	V1
1	2	3	4	5	6	7	8	9
NC	-EXC0	-IN0	SLD0	C0	-EXC1	-IN1	SLD1	C1

NO.	ID	FUNCTION	NO.	ID	FUNCTION
1	NC	No connection	10	NC	No connection
2	-EXC0	Excitation 0-	11	+EXC0	Excitation 0+
3	-IN0	Input 0-	12	-IN0	Input 0+
4	SLD0	Shield 0	13	NC	No connection
5	C0	Monitor output 0-	14	V0	Monitor output 0+
6	-EXC1	Excitation 1-	15	+EXC1	Excitation 1+
7	-IN1	Input 1-	16	+IN1	Input 1+
8	SLD1	Shield 1	17	NC	No connection
9	C1	Monitor output 1-	18	V1	Monitor output 1+

POWER SUPPLY TERMINAL ASSIGNMENT

4	5	6	7
NC	NC	+24V	0V
1	2	3	
NC	NC	FE	

- 1. NC
- 2. NC
- 3. FE Functional earth
- 4. NC
- 5. NC
- 6. +24V Power supply (24V DC)
- 7. 0V Power supply (0V)

MECHATROLINK RELATED COMMANDS

Commands available with the unit are as follow.

PROFILE	COMMAND	CODE	FUNCTION
Common command	NOP	00H	No operation command
	ID_RD	03H	Read ID command
	CONFIG	04H	Setup device command
	ALM_RD	05H	Read alarm or warning command
	ALM_CLR	06H	Clear alarm or warning command
	CONNECT	0EH	Establish connection command
	DISCONNECT	0FH	Release connection command
Standard I/O profile	DATA_RWA	20H	Transmit I/O data

DATA CONVERSION**■ I/O RANGE AND DATA CONVERSION (FACTORY DEFAULT SETTING)**

Analog input data is converted into digital representations of -100 – +100% proportional to each scaled range.

The converted % values are multiplied by 100 and expressed in 16 bits.

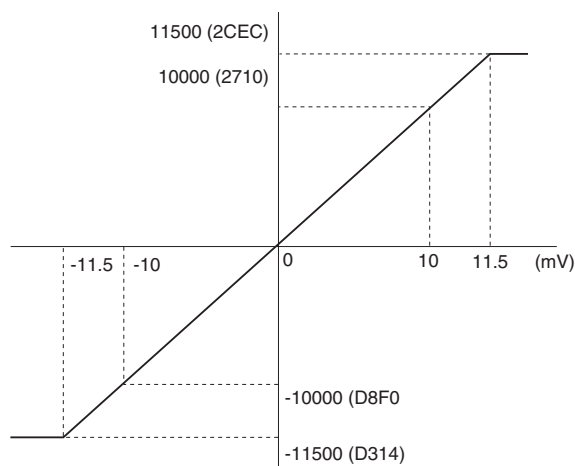
Overrange input is possible from -115 to +115% of the nominal range.

When the signal exceeds the limit, the data is fixed at -115% or +115%.

Minus value is converted into negative values, represented in 2's complements.

• Input Range 0 – 10 mV DC (± 2 mV/V, 5 V DC excitation)

Input Value	Input %	Converted Data, Decimal	Converted Data, Hex
≤ -11.5 mV	-115 %	-11500	D314
-10 mV	-100 %	-10000	D8F0
0 mV	0 %	0	0
10 mV	100 %	10000	2710
≥ 11.5 mV	115 %	11500	2CEC



RESPONSE TIME

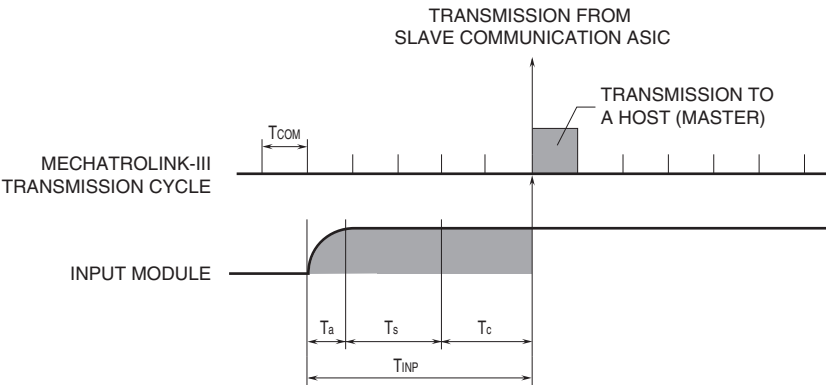
Response time of analog input module is time from when 0 to 100% stepwise signal change is applied to the analog module till when the communication ASIC of the module (slave) transmits 90% of input signal.

T_{COM}: MECHATROLINK-III transmission cycle set at master
(depends on system and configuration)

T_{INP}: Input module response time ≤ Input Delay time (Ta) + Conversion rate^{*1} (Tb) + input internal processing delay time (Tc)
(two transmission cycle)

*1. Conversion rate x Averaging

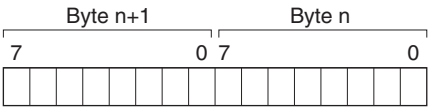
E.g.: Averaging (2), input delay time of 20 msec, transmission cycle of 0.5 msec.
Input module response time (T_{INP}): Input Delay time (20 msec.) + Conversion rate (0.5 msec.) x Averaging (2)
+ internal processing delay time (0.5 msec. x 2) = 22 [msec.]



I/O DATA DESCRIPTIONS

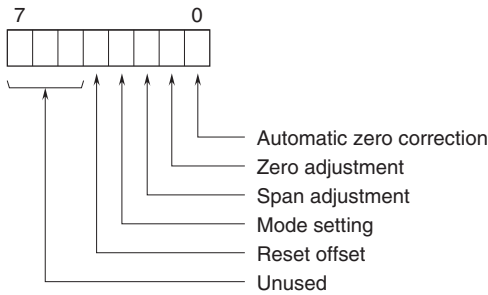
Scaling of analog I/O module is configurable with the configurator software (model: R7CFG). Refer to the software manual for details.

ANALOG I/O



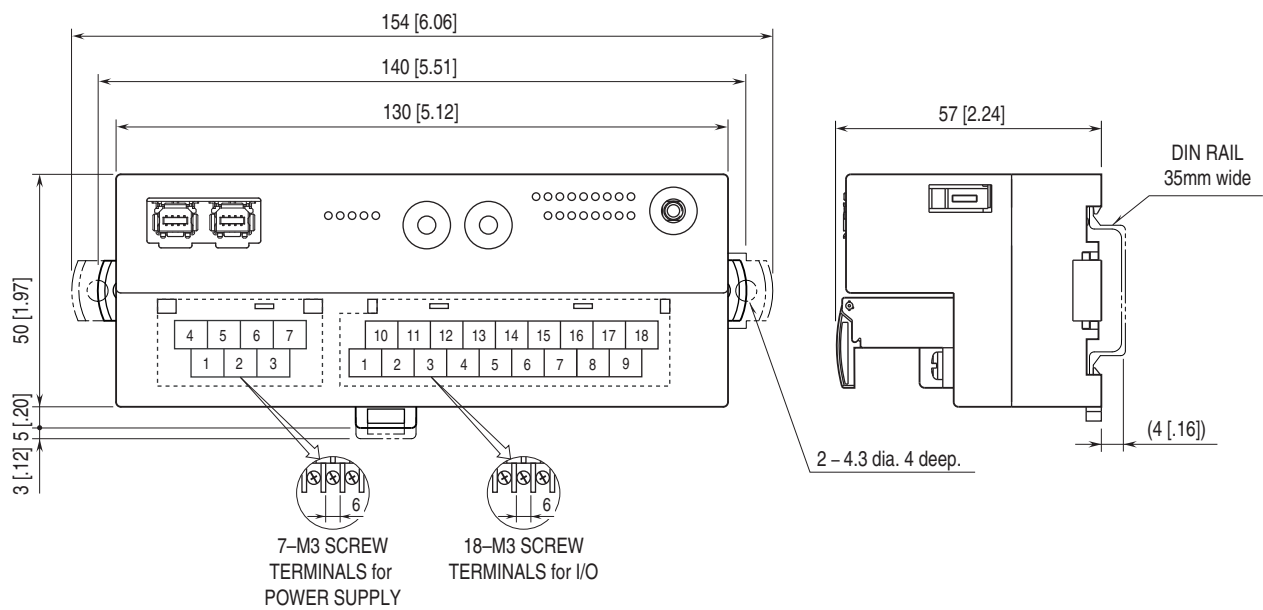
Data is represented in 16-bit binary. Negative value is represented in 2's complements.

SETTING COMMAND

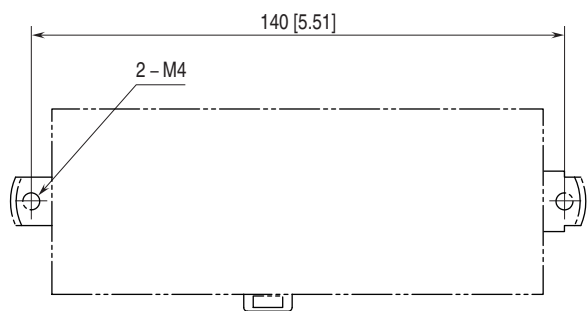


MODEL: R7G4HML3-6-LC2

EXTERNAL DIMENSIONS & TERMINAL ASSIGNMENTS unit: mm [inch]



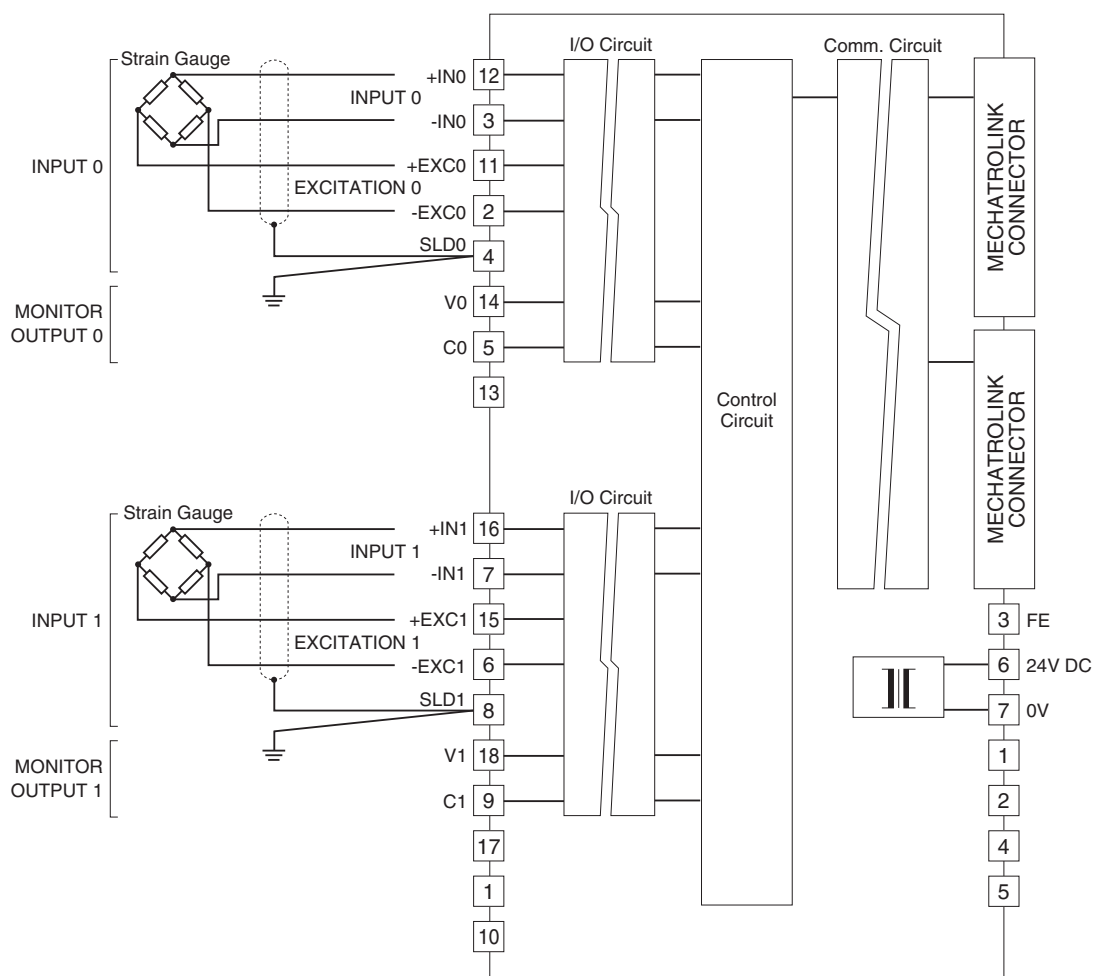
MOUNTING REQUIREMENTS unit: mm [inch]



SCHEMATIC CIRCUITRY & CONNECTION DIAGRAM

Note: In order to improve EMC performance, bond the FE terminal to ground.

Caution: FE terminal is NOT a protective conductor terminal.



Specifications are subject to change without notice.