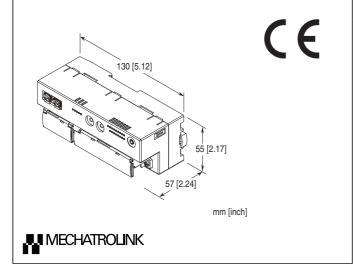
#### Remote I/O R7G4H Series

## **MECHATROLINK I/O MODULE**

(tension sensor input (Nireco tension sensor), 2 points, isolated, screw terminal block, message transmission command, MECHATROLINK- III use)

#### **Functions & Features**

- 2 points Nireco tension sensor input for MECHATROLINK- III
- Easy parameter setting of individual channels with the configurator software



## MODEL: R7G4HML3-6-LC2A-R[1]

#### **ORDERING INFORMATION**

- Code number: R7G4HML3-6-LC2A-R[1] Specify a code from below for [1]. (e.g. R7G4HML3-6-LC2A-R/Q)
- Specify the specification for option code /Q (e.g. /C01/SET)

#### **TERMINAL BLOCK**

**6**: Screw terminal block for power supply Connector for MECHATROLINK- III Screw terminal block for I/O

#### I/O TYPE

**LC2A**: Tension sensor input, 2 points, (tension sensor MB, MG Nireco Corp.)

#### **POWER INPUT**

DC Power **R**: 24 V DC

(Operational voltage range 24 V ±10 %, ripple 10 %p-p max.)

#### [1] OPTIONS

blank: none

**/Q**: Options other than the above (specify the specification)

## **SPECIFICATIONS OF OPTION: Q (multiple selections)**

COATING (For the detail, refer to our web site.)

/C01: Silicone coating /C02: Polyurethane coating /C03: Rubber coating EX-FACTORY SETTING

/SET: Preset according to the Ordering Information Sheet

(No. ESU-7772-LC2A)

### **RELATED PRODUCTS**

• PC configurator software (model: R7CFG)

Downloadable at our web site.

A dedicated cable is required to connect the module to the PC. Please refer to the internet software download site or the users manual for the PC configurator for applicable cable types.

### **GENERAL SPECIFICATIONS**

Connection

**MECHATROLINK-III**: MECHATROLINK-III connector

Power input, I/O: M3 separable screw terminal (torque 0.5

N·m)

**Solderless terminal**: Refer to the drawing at the end of the

section.

Recommended manufacturer: Japan Solderless Terminal

MFG.Co.Ltd, Nichifu Co.,ltd

Applicable wire size: 0.25 to 1.65 mm<sup>2</sup> (AWG 22 to 16)

Screw terminal: Nickel-plated steel

Housing material: Flame-resistant resin (gray)

Isolation: Input 0 or monitor output 0 to input 1 or monitor

output 1 to MECHATROLINK or FE to power Zero adjustments: Configurable via R7CFG Span adjustments: Configurable via R7CFG Load coefficient: Configurable via R7CFG Averaging: Configurable via R7CFG

Excitation Voltage: Configurable via R7CFG
Lowpass filter: Configurable via R7CFG
Monitor output: Configurable via R7CFG

Status indicator LEDs: PWR, ERR, CON, LNK1, LNK2

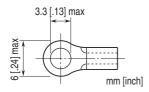
(Refer to the instruction manual for details)

Input status indicator LEDs: A.ZERO, ZERO, SPAN, MODE,

RESET, UNDER, 0-100, OVER

(Refer to the instruction manual for details)

#### ■Recommended solderless terminal



# **MECHATROLINK-III COMMUNICATION**

Baud rate: 100 Mbps

**Transmission distance**: 6300 m max. **Distance between stations**: 100 m max.

Transmission media: MECHATROLINK cable (Model JEPMC-

W6013-x-E, Yaskawa Controls Co., Ltd.)

Connector: TYCO AMP Industrial mini I/O connector

Max. number of slaves: 62

(The maximum number of slaves might change depending on the master unit. Refer to the manual of the master unit) **Transmission cycle**: 125  $\mu$ sec., 250  $\mu$ sec., 500  $\mu$ sec., 1 - 64

msec. (with 1 msec. increments)

Communication cycle: 125 µsec. through 64 msec. Applicable profile: Standard I/O profile (cyclic

communication)

Event-driven communication acquiring ID profile (event-

driven communication) **Transmission bytes**: 16 bytes

Station address: 03H through EFH (set with rotary switches)

Cyclic communication: Available
Event-driven communication: Available
Message transmission command: 01H, 7FH

Slave monitoring: None

## **INPUT SPECIFICATIONS**

■Nireco tension sensor input

· Tension sensor

Applicable sensor: MB tension sensor, MG tension sensor

(Nireco)

Zero adjustment: max. allowable roll weight of a sensor

**Lowpass filter**: approx. 2 kHz or approx. 2 Hz **Conversion rate**: min. 2000 samples/sec.

• Excitation: 6 V ±5%

Maximum current: max. 15 mA

## **OUTPUT SPECIFICATIONS**

Output range: 0 - 10 V DC (for input 0 - 100 %)

Load resistance:  $\geq 100 \text{ k}\Omega$ Operational range: -115 - +115 %

### **INSTALLATION**

Current consumptionDC: Approx. 100 mA

Operating temperature: -10 to +55°C (14 to 131°F)
Storage temperature: -20 to +65°C (-4 to +149°F)
Operating humidity: 30 to 90 %RH (non-condensing)

**Atmosphere**: No corrosive gas or heavy dust **Mounting**: Surface or DIN rail (35 mm rail)

**Weight**: 220 g (0.49 lb)

#### **PERFORMANCE**

#### Accuracy:

Tension sensor input: ±0. 1% (% for max. span of wrap

angle 0°, number of average min. 16) Monitor output accuracy: ±0.1 %

Converted data range:

Input 0 / input 1: 0 - 10000 of the range from zero to span

Total input data: Sum of input 0 and input 1

Temperature coefficient

Tension sensor input:  $\pm 0.015$  %/°C ( $\pm 0.008$  %/°F) % for

max. span of wrap angle 0°

Monitor output:  $\pm 0.015 \%/^{\circ}C (\pm 0.008 \%/^{\circ}F)$ 

Input delay time:

Lowpass filter 2 kHz max. 20 msec. (0 - 90 %) Lowpass filter 2 Hz max. 200 msec. (0 - 90 %) Output delay time:  $\leq$  250 msec. (0 - 90 %) Resolution: 1/10000 (max. span of wrap angle 0°) Insulation resistance:  $\geq$  100 M $\Omega$  with 500 V DC

Isolation: 1500 V AC @ 1 minute

(input 0 or monitor output 0 to input 1 or monitor output 1

to MECHATROLINK or FE to power)

## **STANDARDS & APPROVALS**

EU conformity:

EMC Directive
EMI EN 61000-6-4
EMS EN 61000-6-2
RoHS Directive

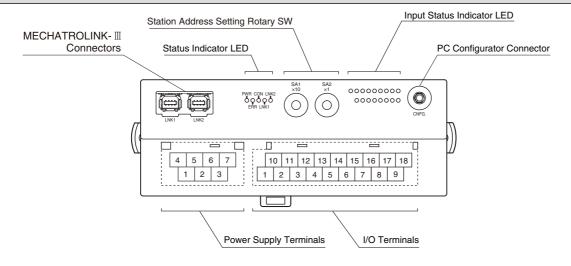
### **PC CONFIGURATOR**

The following parameters can be set with using PC Configurator Software (model: R7CFG)
Refer to the users manual for the R7CFG for detailed operation of the software program.

### ■ SETTINGS FOR INDIVIDUAL CHANNELS

PARAMETER	SETTING RANGE	DEFAULT SETTING				
Zero adjustment	Not exceeding allow- able roll weight of the sensor	-				
Span adjustment	10% to full scale	Full scale				
Auto zero	_	_				
Reset offset	_	_				
Auto scale	0 to 32 000	_				
Bias	-320.00 to +320.00 (%)	0.00 (%)				
Gain	-3.2000 to +3.2000	1.0000				
Zero scale	-32 000 to +32 000	0				
Full scale	-32 000 to +32 000	10 000				
Load ratio	10.00 to 100.00 (%)	100.00 (%)				
Averaging	2, 4, 8, 16, 32, 64, 128, 256, 512, 1024	16				
Lowpass filter	2Hz, 2kHz	2kHz				
Monitor output	-115.00 to +115.00 (%)	_				

## **EXTERNAL VIEW**



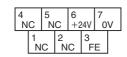
### **TERMINAL ASSIGNMENTS**

#### ■I/O TERMINAL ASSIGNMENT

	10 11 NC +E		11 +EX		12 +		13 N		14 V	0	15 +EX		16 +II	N1	17 N	C	18 V	1
1		2 -E	XC0	3 -II	NO	4 SL	D0	5 C	0	6 -E	XC1	7 -I	N1	8 SL	D1	9 C	1	

NO.	ID	FUNCTION	NO.	ID	FUNCTION
1	NC	No connection	10	NC	No connection
2	-EXC0	Excitation 0-	11	+EXC0	Excitation 0+
3	-INO	Input 0-	12	-INO	Input 0+
4	SLD0	Shield 0	13	NC	No connection
5	C0	Monitor output 0-	14	V0	Monitor output 0+
6	-EXC1	Excitation 1-	15	+EXC1	Excitation 1+
7	-IN1	Input 1-	16	+IN1	Input 1+
8	SLD1	Shield 1	17	NC	No connection
9	C1	Monitor output 1-	18	V1	Monitor output 1+

#### **■**POWER SUPPLY TERMINAL ASSIGNMENT



1. NC -2. NC -

3. FE Functional earth

4. NC -

5. NC -

6. +24V Power supply (24V DC) 7. 0V Power supply (0V)

### **MECHATROLINK RELATED COMMANDS**

Commands available with the unit are as follow.

COMMAND	CODE	FUNCTION			
NOP	00H	No operation command			
ID_RD	03H	Read ID command			
CONFIG	04H	Setup device command			
ALM_RD	05H	Read alarm or warning command			
ALM_CLR	06H	Clear alarm or warning command			
CONNECT	0EH	Establish connection command			
DISCONNECT	0FH	Release connection command			
DATA_RWA	20H	Transmit I/O data			
	NOP ID_RD CONFIG ALM_RD ALM_CLR CONNECT DISCONNECT	NOP         00H           ID_RD         03H           CONFIG         04H           ALM_RD         05H           ALM_CLR         06H           CONNECT         0EH           DISCONNECT         0FH			

## **DATA CONVERSION**

## ■ 0 - 100% DATA CONVERSION

Analog input data is converted into digital representations of 0 – 100% proportional to each scaled range. The converted % values are multiplied by 100 and expressed in 16 bits.

Overrange input is possible from -15 to +115% of the nominal range. When the signal exceeds the limit, the data is fixed at -15% or +115% respectively.

Analog output is converted in the reverse order of the input data. The output range 0 – 10V DC is expressed as 10000 at 10.0V (100%) and 0 at 0V (0%).

### **RESPONSE TIME**

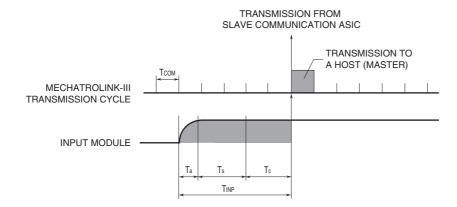
Response time of analog input module is time from when 0 to 100% stepwise signal change is applied to the analog module till when the communication ASIC of the module (slave) transmits 90% of input signal.

T<sub>COM</sub>: MECHATROLINK-III transmission cycle set at master (depends on system and configuration)

 $T_{\text{INP}}$ : Input module response time  $\leq$  Input Delay time (Ta) + Conversion rate<sup>\*1</sup> (Tb) + input internal processing delay time (Tc) (two transmission cycle)

#### \*1. Conversion rate x Averaging

E.g.: Averaging (2), input delay time of 20 msec, transmission cycle of 0.5 msec. Input module response time ( $T_{INP}$ ): Input Delay time (20 msec.) + Conversion rate (0.5 msec.) × Averaging (2) + internal processing delay time (0.5 msec. x 2) = 22 [msec.]



#### I/O DATA DESCRIPTIONS

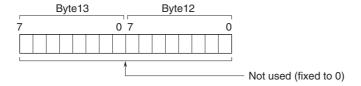
Scaling of analog I/O module is configurable with the configurator software (model: R7CFG). Refer to the software manual for details.

#### ■ ANALOG I/O

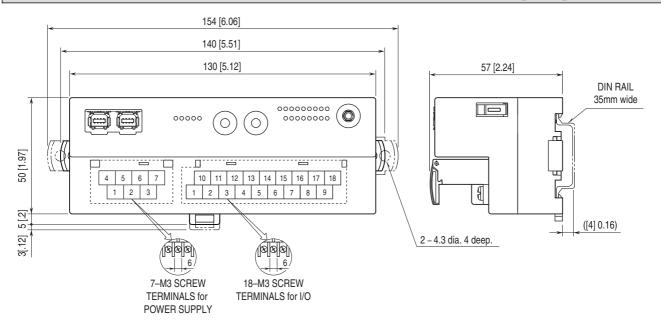
	В	yte	n+	-1			I	Зyt	e r	1	
7					0	7					0

Data is represented in 16-bit binary. Negative value is represented in 2's complements.

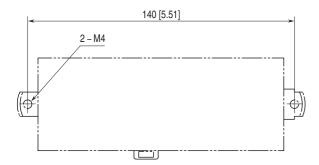
#### **■** STATUS



## **EXTERNAL DIMENSIONS & TERMINAL ASSIGNMENTS** unit: mm [inch]



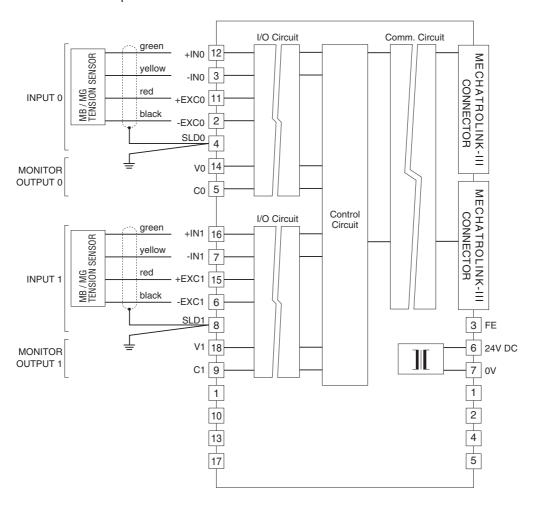
## MOUNTING REQUIREMENTS unit: mm [inch]



## **SCHEMATIC CIRCUITRY & CONNECTION DIAGRAM**

Note: In order to improve EMC performance, bond the FE terminal to ground.

Caution: FE terminal is NOT a protective conductor terminal.



 $\Lambda$ 

Specifications are subject to change without notice.