

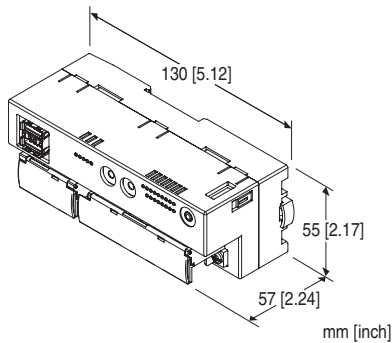
Remote I/O R7G4H Series

MECHATROLINK I/O MODULE

(high-speed DC voltage input, 8 points, non-isolated, screw terminal block, MECHATROLINK- I/- II use)

Functions & Features

- 8 points high-speed DC voltage input for MECHATROLINK-I/- II
- Easy parameter setting of individual channels with the configurator software



MODEL: R7G4HML-6-SVF8N-R[1]

ORDERING INFORMATION

- Code number: R7G4HML-6-SVF8N-R[1]
Specify a code from below for [1].
(e.g. R7G4HML-6-SVF8N-R/Q)
- Specify the specification for option code /Q
(e.g. /C01/SET)

TERMINAL BLOCK

- 6: Screw terminal block for power supply
Connector for MECHATROLINK-I/-II
Screw terminal block for I/O

I/O TYPE

SVF8N: DC voltage input, high-speed, 8 points (non-isolated)

POWER INPUT

DC Power
R: 24 V DC
(Operational voltage range 24 V \pm 10 %, ripple 10 %p-p max.)

[1] OPTIONS

blank: none
/Q: With options (specify the specification)

SPECIFICATIONS OF OPTION: Q (multiple selections)

COATING (For the detail, refer to our web site.)
/C01: Silicone coating
/C02: Polyurethane coating
/C03: Rubber coating
EX-FACTORY SETTING
/SET: Preset according to the Ordering Information Sheet
(No. ESU-7775-C)

RELATED PRODUCTS

- PC Configurator cable (model: MCN-CON or COP-US)
 - PC configurator software (model: R7CFG)
- Downloadable at our web site.

GENERAL SPECIFICATIONS

Connection

MECHATROLINK: MECHATROLINK-I/-II connector
Power input, input: M3 separable screw terminal (torque 0.5 N·m)

Solderless terminal: Refer to the drawing at the end of the section.

Recommended manufacturer: Japan Solderless Terminal MFG.Co.Ltd, Nichifu Co.,Ltd

Applicable wire size: 0.25 to 1.65 mm² (AWG 22 to 16)

Screw terminal: Nickel-plated steel

Housing material: Flame-resistant resin (gray)

Isolation: Input to MECHATROLINK or FE to power

Zero adjustments: Configurable via R7CFG

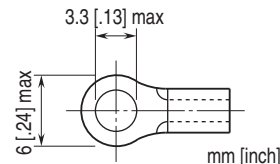
Span adjustments: Configurable via R7CFG

Input range: Selectable with the DIP SW on the top of the unit or configurable via R7CFG

Number of times of averaging: Configurable via R7CFG

Status indicator LEDs: PWR, RUN, ERR, SD, RD (Refer to the instruction manual)

■ Recommended solderless terminal



MECHATROLINK COMMUNICATION

MECHATROLINK mode: Set with DIP switches
(MECHATROLINK-I or -II, data length; Factory setting: MECHATROLINK-II; data length (17 bytes)
(Refer to the instruction manual)

MODEL: R7G4HML-6-SVF8N

Station address: 60H - 7FH

(Function selected with Rotary SW. Factory setting: 61H).
(Refer to the instruction manual)

■ MECHATROLINK-I

Baud rate: 4 Mbps

Transmission distance: 50 m max.

Distance between stations: 30 cm min.

Transmission media: MECHATROLINK cable (Model JEPMC-W6003-x-E, Yaskawa Controls Co., Ltd.)

Max. number of slaves: 15

(The maximum number of slaves might change depending on the master unit. Refer to the manual of the master unit)

Transmission cycle: 2 msec. (fixed)

Data length: 17 bytes

■ MECHATROLINK-II

Baud rate: 10 Mbps

Transmission distance: 50 m max.

Distance between stations: 50 cm min.

Transmission media: MECHATROLINK cable (Model JEPMC-W6003-x-E, Yaskawa Controls Co., Ltd.)

Max. number of slaves: 30

(The maximum number of slaves might change depending on the master unit. Refer to the manual of the master unit)

Transmission cycle: 0.5 msec., 1 msec., 1.5 msec., 2 msec., 4 msec., 8 msec.

Data length: 17 bytes / 32 bytes selectable (Must choose identical data size for all stations on one network)

INPUT SPECIFICATIONS

Input resistance: $\geq 1 \text{ M}\Omega$

Input range: -10 - +10 V DC, -5 - +5 V DC, 0 - 10 V DC, 0 - 5 V DC, 1 - 5 V DC

INSTALLATION

Current consumption

•DC: Approx 40 mA

Operating temperature: 0 to 55°C (32 to 131°F)

Storage temperature: -20 to +65°C (-4 to +149°F)

Operating humidity: 30 to 90 %RH (non-condensing)

Atmosphere: No corrosive gas or heavy dust

Mounting: Surface or DIN rail (35 mm rail)

Weight: 220 g (0.49 lb)

PERFORMANCE

Conversion accuracy: $\pm 0.1 \%$

Conversion rate: 2.5 msec. / 8 CH

Data range: 0 - 10000 of the input range

(Set the scaling value within the range of 0 - 255 when the module is used in MECHATROLINK-I or MECHATROLINK-II in

the 17-byte mode)

Temp. coefficient: $\pm 0.015 \%/^{\circ}\text{C}$ ($\pm 0.008 \%/^{\circ}\text{F}$)

Input delay time: ≤ 20 msec. (0 - 90 %)

Insulation resistance: $\geq 100 \text{ M}\Omega$ with 500 V DC

Dielectric strength: 1500 V AC @ 1 minute (input to MECHATROLINK or FE to power)

STANDARDS & APPROVALS

EU conformity:

EMC Directive

EMI EN 61000-6-4

EMS EN 61000-6-2

RoHS Directive

PC CONFIGURATOR

The following parameters can be set with using PC Configurator Software (model: R7CFG)

Refer to the users manual for the R7CFG for detailed operation of the software program.

■ SETTINGS FOR INDIVIDUAL CHANNELS

PARAMETER	SETTING RANGE	DEFAULT SETTING
Validating/ Invalidating	Valid Invalid	Valid
Input range	-10 - +10 V DC -5 - +5 V DC 0 - 10 V DC 0 - 5 V DC 1 - 5 V DC	-10 - +10 V DC
Bias	-320.00 - +320.00 (%)	0.00 (%)
Gain	-3.2000 - +3.2000	1.0000
Zero scale	-32 000 - +32 000 *	0
Full scale	-32 000 - +32 000 *	255

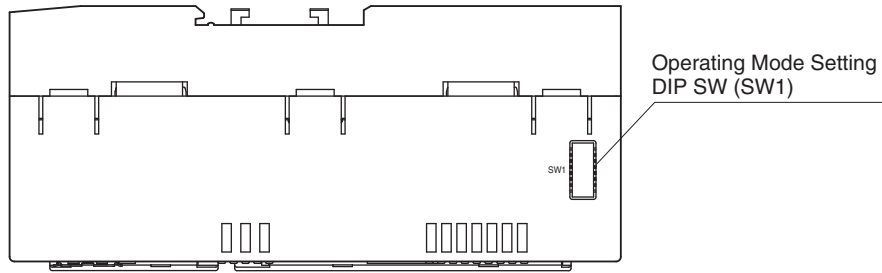
* Set within the range of 0 - 255 for use in MECHATROLINK-I or MECHATROLINK-II in the 17-byte mode.

■ SETTINGS FOR ALL CHANNELS

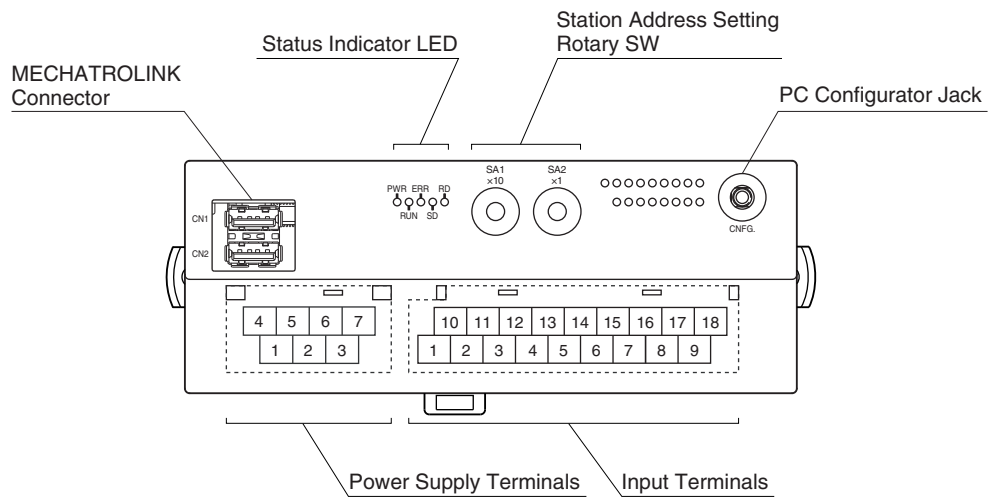
PARAMETER	SETTING RANGE	DEFAULT SETTING
Averaging	1, 2, 4, 8, 16, 32, 64, 128	1

EXTERNAL VIEW

■ TOP VIEW



■ FRONT VIEW



TERMINAL ASSIGNMENTS

INPUT TERMINAL ASSIGNMENT

10	11	12	13	14	15	16	17	18
V0	V1	V2	V3	NC	V4	V5	V6	V7
1	2	3	4	5	6	7	8	9
COM0	COM1	COM2	COM3	NC	COM4	COM5	COM6	COM7

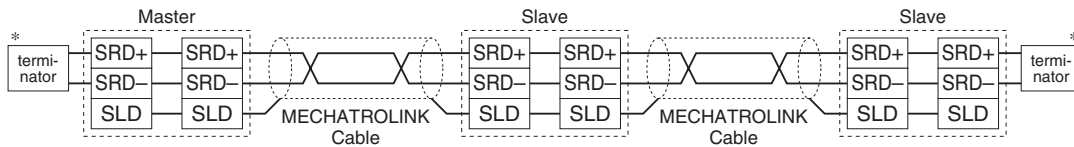
NO.	ID	FUNCTION	NO.	ID	FUNCTION
1	COM0	Common 0	10	V0	Voltage Input 0
2	COM1	Common 1	11	V1	Voltage Input 1
3	COM2	Common 2	12	V2	Voltage Input 2
4	COM3	Common 3	13	V3	Voltage Input 3
5	NC	No connection	14	NC	No connection
6	COM4	Common 4	15	V4	Voltage Input 4
7	COM5	Common 5	16	V5	Voltage Input 5
8	COM6	Common 6	17	V6	Voltage Input 6
9	COM7	Common 7	18	V7	Voltage Input 7

POWER SUPPLY TERMINAL ASSIGNMENT

4	5	6	7
NC	NC	+24V	0V
1	2	3	
NC	NC	FE	

- 1. NC -
- 2. NC -
- 3. FE Functional earth
- 4. NC -
- 5. NC -
- 6. +24V Power supply (24V DC)
- 7. 0V Power supply (0V)

MECHATROLINK CONNECTION



*Terminator

Be sure to connect the terminating resistors to the unit at both ends of transmission line.
 Use the terminating resistor dedicated for MECHATROLINK: Model JEPMC-W6022, Yaskawa Controls Co., Ltd.
 Certain types of Master units may have incorporated terminating resistors. Consult the instruction manual of the Master unit.

DATA CONVERSION

■ INPUT RANGE AND DATA CONVERSION (FACTORY DEFAULT SETTING)

Analog input data is converted into digital representations of 0 – 100% proportional to each scaled range.

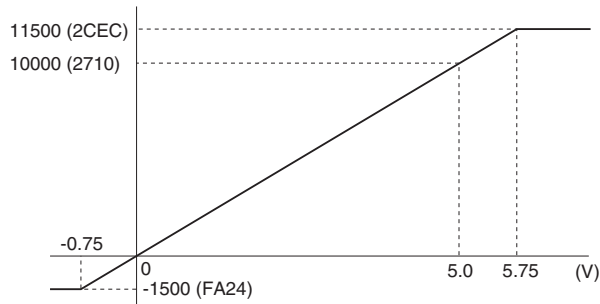
The converted % values are multiplied by 100 and expressed in 16 bits.

Overrange input is possible from -15 to +115% of the nominal range.

When the signal exceeds the limit, the data is fixed at -15% or +115%.

• Input Range 0 – 5V DC

Input Value	Input %	Converted Data, Decimal	Converted Data, Hex
≤ -0.75V	-15%	-1500	FA24
0V	0%	0	0
5V	100%	10000	2710
≥ 5.75V	115%	11500	2CEC



RESPONSE TIME

Response time of analog input module is time from when 0 to 100% stepwise signal change is applied to the analog module till when the communication ASIC of the module (slave) transmits 90 % of input signal.

T_{COM} : MECHATROLINK-II transmission cycle set at master

(depends on system and configuration)

T_i : Delay of input module ≤ Delay of input circuit (T_a) + Conversion time^{*1} (T_b) + Input internal processing delay time (T_c) (one transmission cycle)

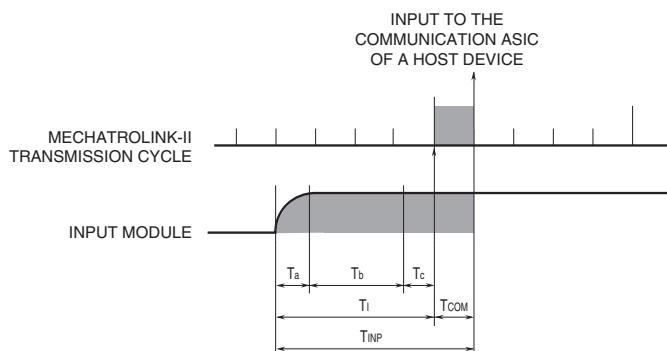
T_{INP} : Response time of input module ≤ T_i + T_{COM}

*1. Conversion time x Averaging

E.g.: Averaging: 1, MECHATROLINK-II transmission cycle of 0.5 msec.

Delay of input module (T_i): Delay of input circuit (20 msec.) + Conversion time (2.5 msec.) x Averaging (1) + Input internal processing delay time (0.5 msec.) = 23 [msec.]

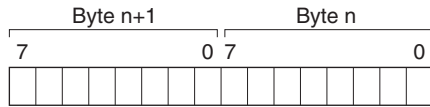
Response time of input module (T_{INP}): T_i (23 msec.) + T_{COM} (0.5 msec.) = 23.5 [msec.]



I/O DATA DESCRIPTIONS

Scaling of analog input module is configurable with the configurator software (model: R7CFG). Refer to the software manual for details.

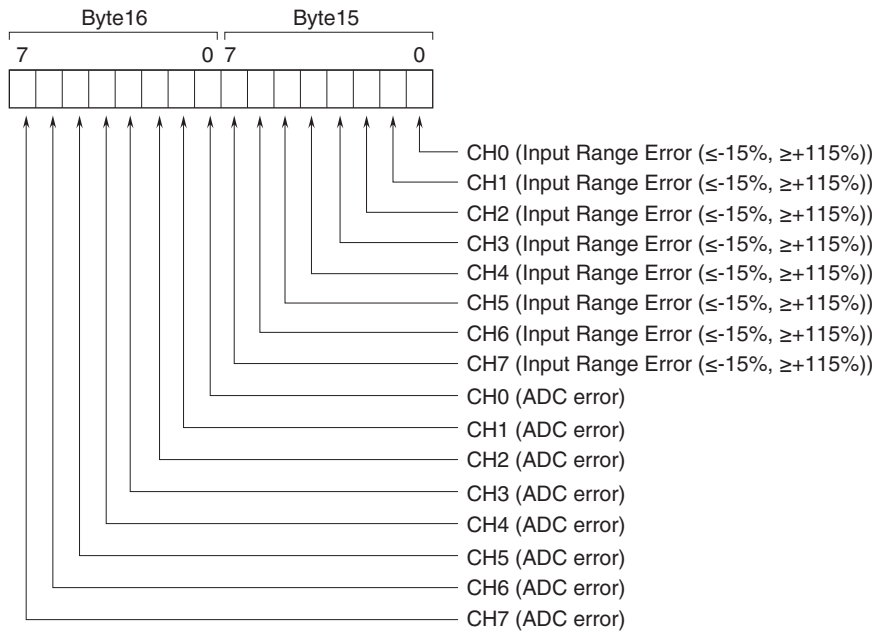
ANALOG INPUT



Data is represented in 16-bit binary. Negative value is represented in 2's complements.

Note: 8-bit unsigned binary data for use in MECHATROLINK-I or MECHATROLINK-II in the 17-byte mode.

STATUS

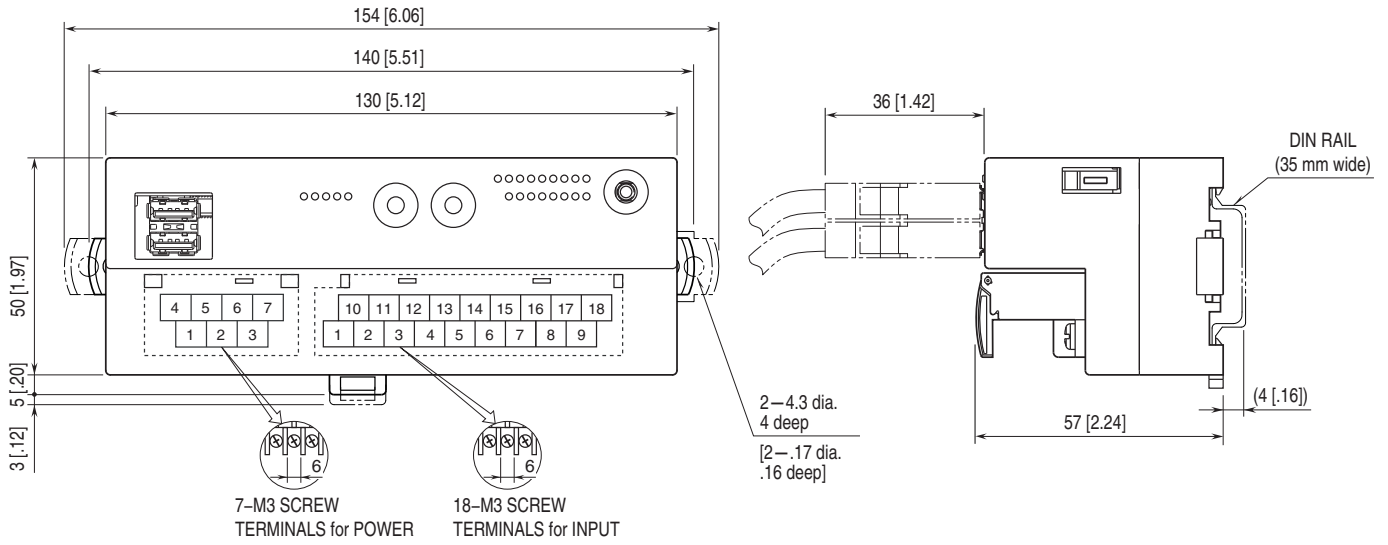


Input Range Error
 0: Normal, 1: Error
 ADC error (no response from ADC)
 0: Normal, 1: Error

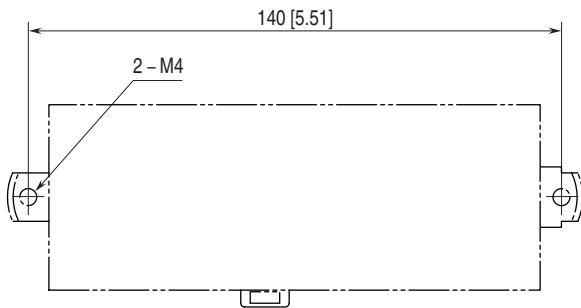
Note: For use in MECHATROLINK-I or MECHATROLINK-II in the 17-byte mode, Input Range Error is set when 0 or 255 is input.

MODEL: R7G4HML-6-SVF8N

EXTERNAL DIMENSIONS & TERMINAL ASSIGNMENTS unit: mm [inch]



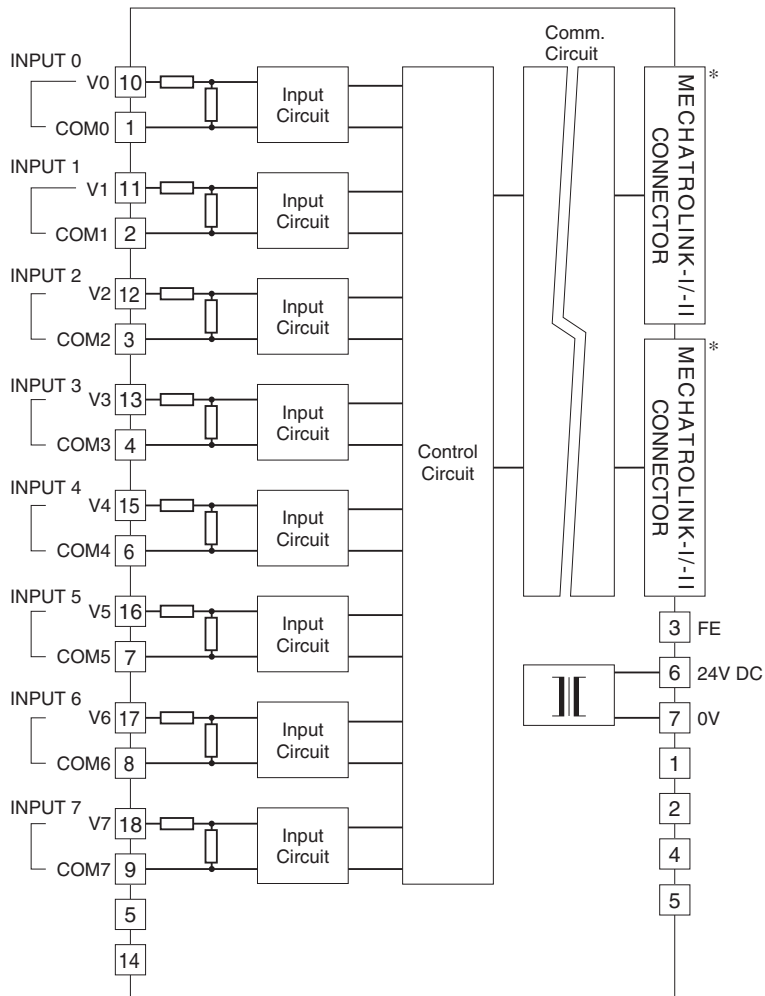
MOUNTING REQUIREMENTS unit: mm [inch]



SCHEMATIC CIRCUITRY & CONNECTION DIAGRAM

Note: In order to improve EMC performance, bond the FE terminal to ground.

Caution: FE terminal is NOT a protective conductor terminal.



* MECHATROLINK connectors are internally connected.
The network cable can be connected to either one.



Specifications are subject to change without notice.