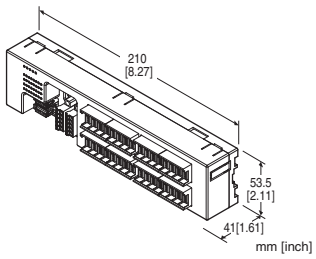
Remote I/O R7K4D Series

MECHATROLINK I/O MODULE

(NPN discrete input, NPN transistor output, 16 points each, e-CON connector, MECHATROLINK-I / -II use)

Functions & Features

• 16 points NPN discrete input & 16 points NPN transistor output module for MECHATROLINK- I/- II



CE

MECHATROLINK

MODEL: R7K4DML-B-DAC32C-R[1]

ORDERING INFORMATION

• Code number: R7K4DML-B-DAC32C-R[1]
Specify a code from below for [1].
(e.g. R7K4DML-B-DAC32C-R/Q)
• Specify the specification for option code /Q
(e.g. /C01)

TERMINAL BLOCK

B: Tension clamp terminal block for power supply
Connector for MECHATROLINK- I/- II for communication
e-CON connector for I/O

I/O TYPE

DAC32C: NPN discrete input &
NPN transistor output, 16 points each

POWER INPUT

DC Power
R: 24 V DC
(Operational voltage range 24 V ±10 %, ripple 10 %p-p max.)

[1] OPTIONS

blank: none
/Q: With options (specify the specification)

SPECIFICATIONS OF OPTION: Q

COATING (For the detail, refer to our web site.)
/C01: Silicone coating
/C02: Polyurethane coating
/C03: Rubber coating

GENERAL SPECIFICATIONS

Connection
MECHATROLINK: MECHATROLINK- I/- II connector
Power & Sensor excitation: Separable screwless spring terminal
I/O: e-CON connector
Housing material: Flame-resistant resin (gray)
Isolation: Input or output or sensor excitation to MECHATROLINK or FE to power
Status indicator LED: PWR, ERR, SD, RD
(Refer to the instruction manual for details)
Discrete I/O status indicator LED: Green LED turns on with I/O ON

MECHATROLINK COMMUNICATION

MECHATROLINK mode: Set with DIP switches
(MECHATROLINK-I or -II, data length; Factory setting: MECHATROLINK-II, data length 32 bytes)
(Refer to the instruction manual)
Station address: 60H - 7FH
(Function selected with Rotary SW. Factory setting: 61H).
(Refer to the instruction manual)

■ MECHATROLINK-I
Baud rate: 4 Mbps
Transmission distance: 50 m max.
Distance between stations: 30 cm min.
Transmission media: MECHATROLINK cable (Model JEPMC-W6003-x-E, Yaskawa Controls Co., Ltd.)
Max. number of Subordinate Devices: 15
(The maximum number of Subordinate Devices might change depending on the Main Device unit. Refer to the manual of the Main Device unit)
Transmission cycle: 2 msec. (fixed)
Data length: 17 bytes

■ MECHATROLINK-II
Baud rate: 10 Mbps
Transmission distance: 50 m max.
Distance between stations: 50 cm min.
Transmission media: MECHATROLINK cable (Model JEPMC-W6003-x-E, Yaskawa Controls Co., Ltd.)
Max. number of Subordinate Devices: 30
(The maximum number of Subordinate Devices might change depending on the Main Device unit. Refer to the manual of the Main Device unit)
Transmission cycle: 0.25 msec., 0.5 msec., 1 msec., 1.5 msec., 2 msec., 2.5 msec., 3 msec., 4 msec., 8 msec.

MG CO., LTD.
www.mgco.jp

Data length: 17 bytes / 32 bytes selectable (Must choose identical data size for all stations on one network)

INPUT SPECIFICATIONS

Common: Positive common (NPN) per 16 points
Maximum inputs applicable at once: No limit (at 24V DC)
Sensor excitation: 24 V DC ±10 %; ripple 5 %p-p max., ≤ 2 A (including discrete input load charge); rated current 8 A
ON voltage / current: ≥ 15 V DC (X0 through XF to +24V) / ≥ 3.5 mA
OFF voltage / current: ≤ 5 V DC (X0 through XF to +24V) / ≤ 1 mA
Input current: ≤ 5.5 mA per point at 24 V DC
Input resistance: Approx. 4.4 kΩ
ON delay: ≤ 0.5 msec.
OFF delay: ≤ 1.0 msec.

OUTPUT SPECIFICATIONS

Common: Negative common (NPN) per 16 points
Maximum outputs applicable at once: No limit (at 24 V DC)
Sensor Excitation: 24 V DC ±10 %, ripple 5 %p-p max., ≤ 2 A (including discrete output load charge); rated current 8 A
Rated output current: 0.1 A per point, 1.6 A per common
Residual voltage: ≤ 1.2 V
Leakage current: ≤ 0.1 mA
ON delay: ≤ 0.5 msec.
OFF delay: ≤ 1.0 msec.
Overload current protection function: Limits the current value when overcurrent is detected
Overheat protection function: Turns OFF the outputs when overheat is detected
(When driving an inductive load, connect a diode in parallel with the load.)

INSTALLATION

Power consumption: Approx. 75 mA (rated current 2 A)
Operating temperature: 0 to 55°C (32 to 131°F)
Storage temperature: -20 to +65°C (-4 to +149°F)
Operating humidity: 30 to 90 %RH (non-condensing)
Atmosphere: No corrosive gas or heavy dust
Mounting: Surface or DIN rail (35 mm rail)
Weight: 200 g (0.44 lb)

PERFORMANCE

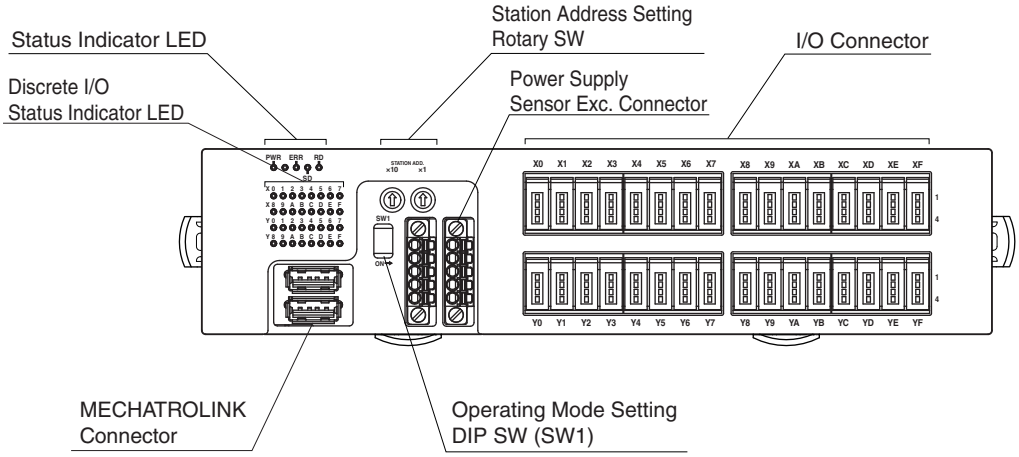
Insulation resistance: ≥ 100 MΩ with 500 V DC
Dielectric strength: 1500 V AC @ 1 minute
(input or output or sensor excitaion to power)
500 V AC @ 1 minute (MECHATROLINK or FE to input or output or sensor excitation or power)

STANDARDS & APPROVALS

EU conformity:
EMC Directive
EMI EN 61000-6-4
EMS EN 61000-6-2
RoHS Directive

MG CO., LTD.
www.mgco.jp

EXTERNAL VIEW



MG CO., LTD.
www.mgco.jp

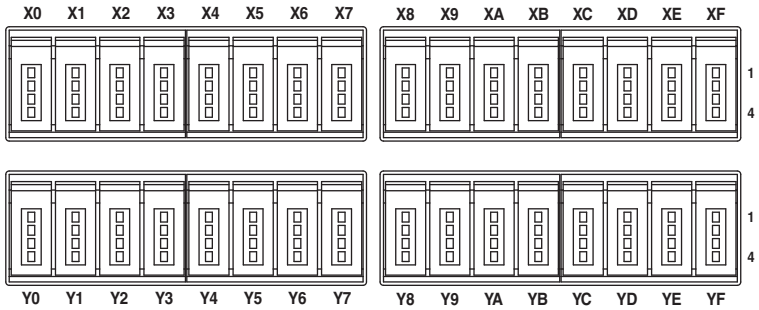
TERMINAL ASSIGNMENTS

■I/O TERMINAL ASSIGNMENT

• e-CON connector

Recommended cable connector: 37104-( )-000FL (3M Company)

(The cable connector is not included in the package. Specify wire size instead of ( ); refer to the specifications of the product.)



No.		ID	FUNCTION	No.		ID	FUNCTION
X0	1	+24V	24V DC	X8	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X0	Input 0		4	X8	Input 8
X1	1	+24V	24V DC	X9	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X1	Input 1		4	X9	Input 9
X2	1	+24V	24V DC	XA	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X2	Input 2		4	XA	Input 10
X3	1	+24V	24V DC	XB	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X3	Input 3		4	XB	Input 11
X4	1	+24V	24V DC	XC	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X4	Input 4		4	XC	Input 12
X5	1	+24V	24V DC	XD	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X5	Input 5		4	XD	Input 13
X6	1	+24V	24V DC	XE	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X6	Input 6		4	XE	Input 14
X7	1	+24V	24V DC	XF	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	GND	0V		3	GND	0V
	4	X7	Input 7		4	XF	Input 15

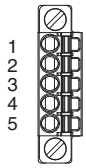
No.		ID	FUNCTION	No.		ID	FUNCTION
Y0	1	+24V	24V DC	Y8	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	NC	Unused		3	NC	Unused
	4	Y0	Output 0		4	Y8	Output 8
Y1	1	+24V	24V DC	Y9	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	NC	Unused		3	NC	Unused
	4	Y1	Output 1		4	Y9	Output 9
Y2	1	+24V	24V DC	YA	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	NC	Unused		3	NC	Unused
	4	Y2	Output 2		4	YA	Output 10
Y3	1	+24V	24V DC	YB	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	NC	Unused		3	NC	Unused
	4	Y3	Output 3		4	YB	Output 11
Y4	1	+24V	24V DC	YC	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	NC	Unused		3	NC	Unused
	4	Y4	Output 4		4	YC	Output 12
Y5	1	+24V	24V DC	YD	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	NC	Unused		3	NC	Unused
	4	Y5	Output 5		4	YD	Output 13
Y6	1	+24V	24V DC	YE	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	NC	Unused		3	NC	Unused
	4	Y6	Output 6		4	YE	Output 14
Y7	1	+24V	24V DC	YF	1	+24V	24V DC
	2	NC	Unused		2	NC	Unused
	3	NC	Unused		3	NC	Unused
	4	Y7	Output 7		4	YF	Output 15

MG CO., LTD.
www.mgco.jp

■ POWER SUPPLY, SENSOR EXCITATION

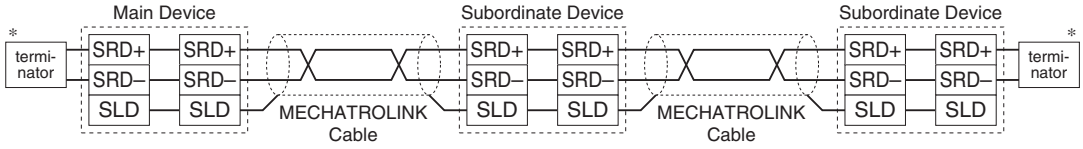
Cable connector: FMC1,5 / 5-STF-3,5
(Phoenix Contact) (included in the package)
Applicable wire size: 0.2 – 1.5 mm²; stripped length 10 mm
Recommended solderless terminal

- AI0,25-10YE 0.25 mm² (Phoenix Contact)
- AI0,34-10TQ 0.34 mm² (Phoenix Contact)
- AI0,5-10WH 0.5 mm² (Phoenix Contact)
- AI0,75-10GY 0.75 mm² (Phoenix Contact)
- A1-10 1.0 mm² (Phoenix Contact)
- A1,5-10 1.5 mm² (Phoenix Contact)



1.	PWR+	Power Supply (24V DC)
2.	PWR–	Power Supply (0V)
3.	FE	Functional earth
4.	SNSR.EXC+	Sensor excitation (24V DC)
5.	SNSR.EXC–	Sensor excitation (0V)

■ MECHATROLINK CONNECTION



*Terminator
Be sure to connect the terminating resistors to the unit at both ends of transmission line.
Use the terminating resistor dedicated for MECHATROLINK: Model JEPMC-W6022, Yaskawa Controls Co., Ltd.
Certain types of Main Device units may have incorporated terminating resistors. Consult the instruction manual of the Main Device unit.

MG CO., LTD.
www.mgco.jp

MECHATROLINK RELATED COMMANDS

R7K4DML (Simple I/O) communicates with I/O service with no processor, therefore it uses a connectionless communication protocol.
There is no application layer either; the R7K4DML interchanges I/O data via data link layer.

■ MECHATROLINK DATA LINK LAYER COMMAND DESCRIPTIONS

The following tables explain the two Commands supported by the R7K4DML.

• MDS Command (04H) Data Format

BYTE	COMMAND	RESPONSE	REMARKS
0	MDS (04H)	S(0) (90H)	Message Data Search (MDS) Command: Read the ID from Subordinate Device station(s) S(0): Response to MDS
1	0	ID	
2	0		
3	0	0	All 0
4	0	0	
5	0	0	
6	0	0	
7	0	0	
8	0	0	
9	0	0	
10	0	0	
11	0	0	
12	0	0	
13	0	0	
14	0	0	
15	0	0	
16	0	0	
17 : 31	0 : 0	0 : 0	Byte 17 through 31 are always 0 in the 32-byte mode. These bytes are unavailable for MECHATROLINK-I and MECHATROLINK-II in the 17-byte mode.

• CDRW Command (03H) Data Format

BYTE	COMMAND	RESPONSE	REMARKS
0	CDRW (03H)	ACK (01H)	Cyclic Data Read/Write (CDRW) Command: Link transmission Acknowledge (ACK): Positive response to CDRW
1	Out Data: Lowest	In Data: Lowest	Order of data: Little Endian
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16	Out Data: Highest	In Data: Highest	
17 : 31	 (Out Data: Highest)	 (In Data: Highest)	Byte 17 through 31 are unavailable for MECHATROLINK-I and MECHATROLINK-II in the 17-byte mode. (Only available for MECHATROLINK-II in the 32-byte mode)

I/O DATA DESCRIPTIONS

■ 17-BYTE MODE

•16 points input data

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	In7	In6	In5	In4	In3	In2	In1	In0
2	In15	In14	In13	In12	In11	In10	In9	In8
3	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0
⋮	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0
15	0	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0

•16 points output data

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0
⋮	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0
15	Out7	Out6	Out5	Out4	Out3	Out2	Out1	Out0
16	Out15	Out14	Out13	Out12	Out11	Out10	Out9	Out8

■ 32-BYTE MODE

•16 points input data

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	In7	In6	In5	In4	In3	In2	In1	In0
2	In15	In14	In13	In12	In11	In10	In9	In8
3	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0
⋮	0	0	0	0	0	0	0	0
28	0	0	0	0	0	0	0	0
29	0	0	0	0	0	0	0	0
30	0	0	0	0	0	0	0	0
31	0	0	0	0	0	0	0	0
32	0	0	0	0	0	0	0	0

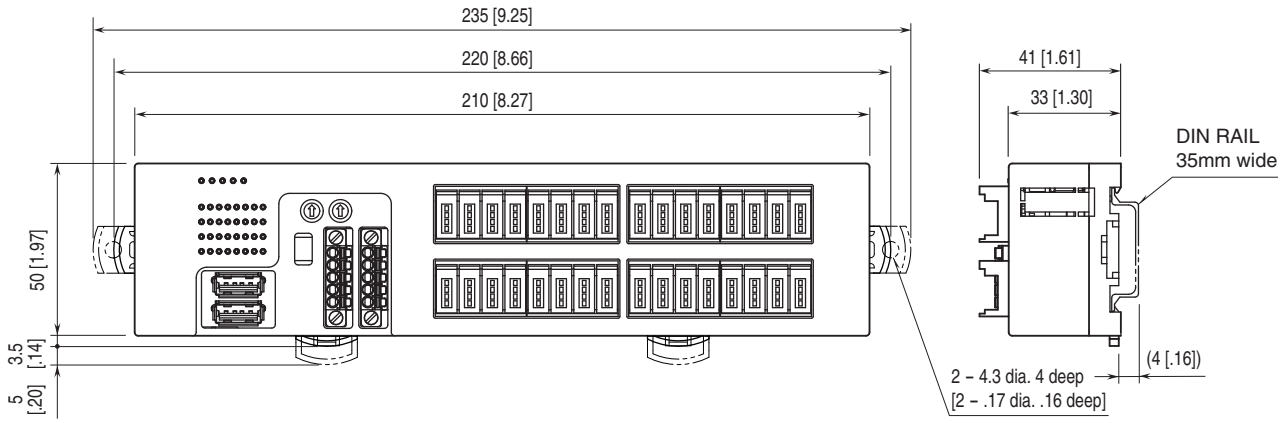
•16 points output data

Byte	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0
⋮	0	0	0	0	0	0	0	0
28	0	0	0	0	0	0	0	0
29	0	0	0	0	0	0	0	0
30	0	0	0	0	0	0	0	0
31	Out7	Out6	Out5	Out4	Out3	Out2	Out1	Out0
32	Out15	Out14	Out13	Out12	Out11	Out10	Out9	Out8

0: OFF, 1: ON

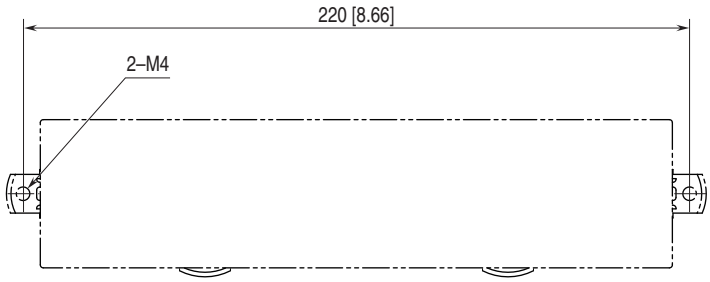
At the loss of communication, output is hold. (last data correctly received is hold)

EXTERNAL DIMENSIONS unit: mm [inch]



MG CO., LTD.
www.mgco.jp

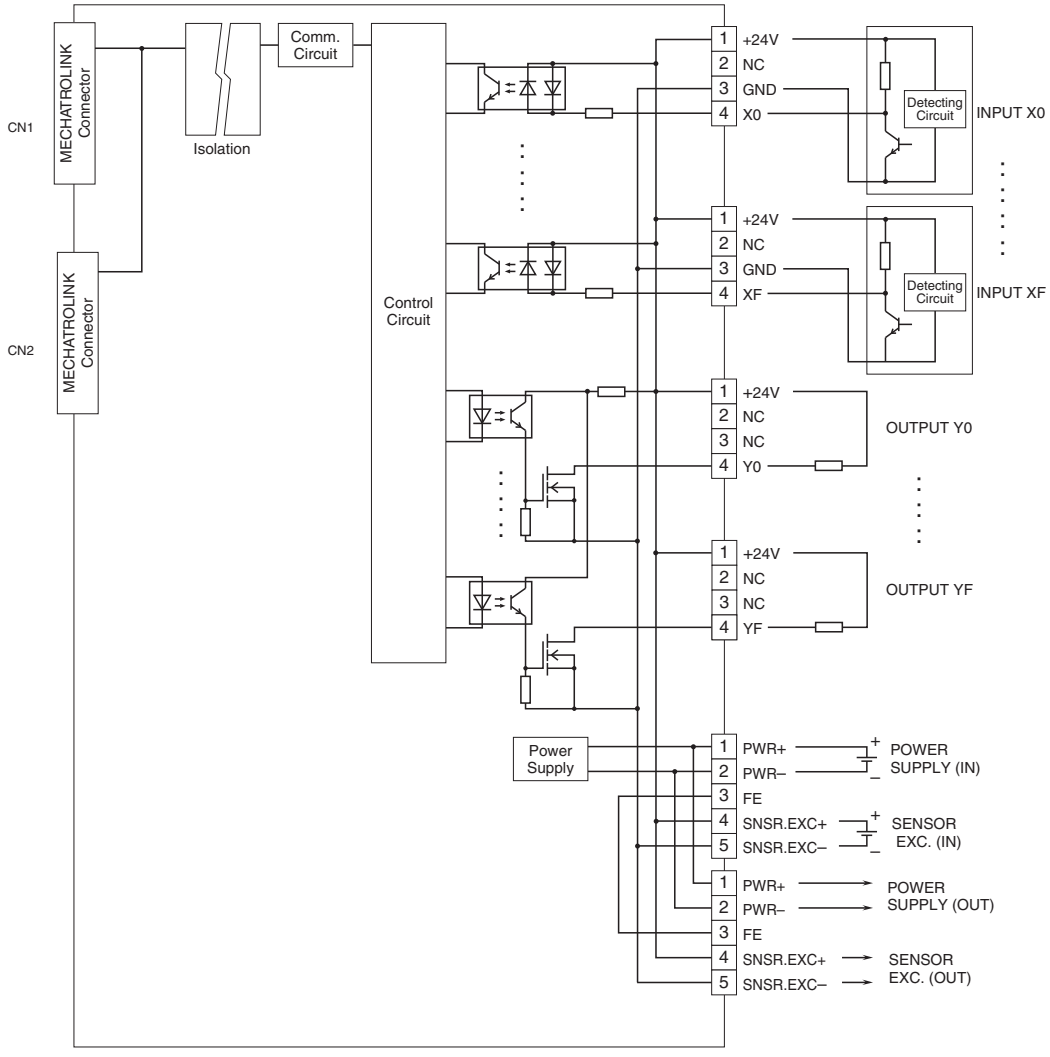
MOUNTING REQUIREMENTS unit: mm [inch]



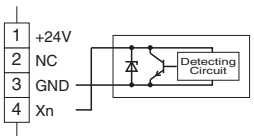
SCHEMATIC CIRCUITRY & CONNECTION DIAGRAM

Note: In order to improve EMC performance, bond the FE terminal to ground.

Caution: FE terminal is NOT a protective conductor terminal.



■ 2–Wire Sensor



⚠ Specifications are subject to change without notice.

MG CO., LTD.
www.mgco.jp