

# ORDERING INFORMATION

# MODEL : R7M-DC4G

PLEASE FILL IN THIS SECTION



FACTORY USE ONLY



Model	Job No.	Approved by (Sales office)
Company	Ser No.	Issued by (Sales office)
Name	Sales	Approved by (Factory)
P/O No.		Set by (Factory)
		Ser No.

Specify the items you want to change. Default setting will be used if not specified.

## MODBUS COMMUNICATION PARAMETERS

ITEM	SET VALUE *1	DEFAULT VALUE	Factory Internal check
Data Mode and Bit Length *2	<input type="checkbox"/> 7: ASCII	8: RTU	<input type="checkbox"/>
	<input type="checkbox"/> 8: RTU		
Parity Bit*2	<input type="checkbox"/> None	None	<input type="checkbox"/>
	<input type="checkbox"/> Odd	Available	
	<input type="checkbox"/> Even		

\*1. Choose appropriately for the connected device.

Standard settings of the other products of us are [Data Mode: RTU, Bit Length: 8], [Parity Bit: Odd (Available)] and [Stop Bit: 1]. Stop Bit cannot be specified, as Stop Bit is set to 1 or 2 by specifying with Data Mode and Parity Bit.

\*2. Bit assignment according to setting of Data Mode, Bit Length and Parity.

MODE	START	DATA	PARITY	STOP
ASCII	1	7	Available	1
	1	7	None	2
RTU	1	8	Available	1
	1	8	None	2

## BAUD RATE

ITEM	SET VALUE	DEFAULT VALUE	Factory Internal check
BAUD RATE	<input type="checkbox"/> 115.2kbps	38.4 kbps	<input type="checkbox"/>
	<input type="checkbox"/> 57.6kbps		
	<input type="checkbox"/> 38.4 kbps		
	<input type="checkbox"/> 28.8kbps		
	<input type="checkbox"/> 19.2kbps		
	<input type="checkbox"/> 14.4kbps		
	<input type="checkbox"/> 9600 bps		
	<input type="checkbox"/> 4800 bps		
	<input type="checkbox"/> 2400bps		
	<input type="checkbox"/> 1200bps		

■ NODE ADDRESS

AVAILABLE VALUE	SET VALUE	DEFAULT VALUE	Factory Internal check
1 to 99		0	<input type="checkbox"/>

■ OUTPUT AT THE LOSE OF COMMUNICATION

ITEM	SET VALUE	DEFAULT VALUE	Factory Internal check
OUTPUT AT THE LOSE OF COMMUNICATION	<input type="checkbox"/> Hold the output (maintains the last data received normally)	Hold the output	<input type="checkbox"/>
	<input type="checkbox"/> Reset the output (turned off)		