

ORDERING INFORMATION

Model: R7M-RR8, R7M-RR8C

PLEASE FILL IN THIS SECTION

FACTORY USE ONLY

Model	↓ ↓ ↓	Job No.	↓ ↓ ↓	Approved by (Sales office)
Company		Ser No.		Issued by (Sales office)
Name		Sales Rep.		Approved by (Factory)
P/O No.				Issued by (Factory)
				Ser No.

Specify the items you want to change. Default setting will be used if not specified.
DEFAULT shows values in case of nothing specified.

MODBUS COMMUNICATION PARAMETER SETTING

PARAMETER	SET VALUE *1	DEFAULT VALUE	Factory Internal check
Data Mode and Bit Length *2	<input type="checkbox"/> 7: ASCII	8: RTU	<input type="checkbox"/>
	<input type="checkbox"/> 8: RTU		
Parity Bit *2	<input type="checkbox"/> None	None	<input type="checkbox"/>
	<input type="checkbox"/> Odd	Available	
	<input type="checkbox"/> Even		

*1. Choose appropriately for the connected device.

Standard settings of the other products of us are [Data Mode: RTU, Bit Length: 8], [Parity Bit: Odd (Available)] and [Stop Bit: 1].
 Stop Bit cannot be specified, as Stop Bit is set to 1 or 2 by specifying with Data Mode and Parity Bit.

*2. Bit assignment according to setting of Data Mode, Bit Length and Parity.

MODE	START	DATA	PARITY	STOP
ASCII	1	7	Available	1
	1	7	None	2
RTU	1	8	Available	1
	1	8	None	2

BAUD RATE SETTING

PARAMETER	SET VALUE	DEFAULT VALUE	Factory Internal check
BAUD RATE	<input type="checkbox"/> 115.2 kbps	38.4 kbps	<input type="checkbox"/>
	<input type="checkbox"/> 57.6 kbps		
	<input type="checkbox"/> 38.4 kbps		
	<input type="checkbox"/> 28.8 kbps		
	<input type="checkbox"/> 19.2 kbps		
	<input type="checkbox"/> 14.4 kbps		
	<input type="checkbox"/> 9600 bps		
	<input type="checkbox"/> 4800 bps		
	<input type="checkbox"/> 2400 bps		
	<input type="checkbox"/> 1200 bps		

NODE ADDRESS SETTING

PARAMETER	SETTING RANGE	SET VALUE	DEFAULT VALUE	Factory Internal check
NODE ADDRESS	1 - 99		0	<input type="checkbox"/>

■ OUTPUT DATA LENGTH SETTING

PARAMETER	SET VALUE	DEFAULT VALUE	Factory Internal check
OUTPUT DATA LENGTH	<input type="checkbox"/> 8-bit	8-bit	<input type="checkbox"/>
	<input type="checkbox"/> 16-bit		

■ EXTENSION SETTING

PARAMETER	SET VALUE	DEFAULT VALUE	Factory Internal check
EXTENSION	<input type="checkbox"/> No extension	No extension	<input type="checkbox"/>
	<input type="checkbox"/> Discrete input, 8 or 16 points		
	<input type="checkbox"/> Discrete output, 8 or 16 points		

■ OUTPUT AT THE LOSS OF COMMUNICATION SETTING *

PARAMETER	SET VALUE	DEFAULT VALUE	Factory Internal check
OUTPUT AT THE LOSS OF COMMUNICATION	<input type="checkbox"/> Hold the output (maintains the last data received normally)	Hold the output	<input type="checkbox"/>
	<input type="checkbox"/> Reset the output (turned off)		

* Only for Discrete output extension module.