

# ORDERING INFORMATION

MODEL : R3-NE1

## PLEASE FILL IN THIS SECTION



Model
Company
Name
P/O No.

## FACTORY USE ONLY



Job No.	Approved by (Sales office)
Ser No.	Issued by (Sales office)
Sales	Approved by (Factory)
	Set by (Factory)
Ser No.	

**Specify the items you want to change. Default setting will be used if not specified.**

DEFAULT shows values in case of nothing specified.

## ■ETHERNET SETTING

ITEM	AVAILABLE VALUE	SET VALUE				DEFAULT VALUE	Factory Internal check
IP Address	0 to 255 (integer)					192.168.0.1	<input type="checkbox"/>
Subnet Mask						255.255.255.0	<input type="checkbox"/>
Default Gateway*						192.168.0.100	<input type="checkbox"/>
Linger	0 to 32767 (integer)					1800	<input type="checkbox"/>
TCP Socket closed after no communication (Set 1800 for 180.0 sec.) for the preset time.						1800	
						1800	
						1800	

\* Except 0.0.0.0.

## ■FUNCTION SETTINGS

ITEM	SET VALUE	DEFAULT VALUE	Factory Internal check
<b>MAIN network / SUB network</b> For single communication, the network module must always be set to 'MAIN'.	<input type="checkbox"/> MAIN <input type="checkbox"/> SUB	MAIN	<input type="checkbox"/>
<b>Input Error Data</b> Hold: When the communication from an input module is lost due to the input module error, the network module holds the signal and stands by until the communication recovers. Set to '0': When the communication from an input module is lost due to the input module error, the network module outputs '0.'	<input type="checkbox"/> Hold <input type="checkbox"/> Set to '0'	Hold	<input type="checkbox"/>
<b>LED Function</b> RUN / ERROR indication mode RUN LED green when normal ERR LED green when abnormal RD / SD indication mode RUN LED red when receiving ERR LED red when transmitting	<input type="checkbox"/> RUN / ERROR <input type="checkbox"/> RD / SD	RUN / ERROR	<input type="checkbox"/>

# ■ DATA ALLOCATION

MODULE NO.	SET VALUE	MODEL NAME (Memo)	DEFAULT VALUE	Factory Internal check
1	<input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> 8 <input type="checkbox"/> 16		1	<input type="checkbox"/>
2	<input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> 8 <input type="checkbox"/> 16		1	<input type="checkbox"/>
3	<input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> 8 <input type="checkbox"/> 16		1	<input type="checkbox"/>
4	<input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> 8 <input type="checkbox"/> 16		1	<input type="checkbox"/>
5	<input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> 8 <input type="checkbox"/> 16		1	<input type="checkbox"/>
6	<input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> 8 <input type="checkbox"/> 16		1	<input type="checkbox"/>
7	<input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> 8 <input type="checkbox"/> 16		1	<input type="checkbox"/>
8	<input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> 8 <input type="checkbox"/> 16		1	<input type="checkbox"/>
9 and later	same type as No. 8	-	-	-

Data Allocation Type\* must be assigned to each I/O module position to specify how many data areas (four types) are to be occupied by each. Setting for No. 9 and later modules is identical to No. 8.

\* Refer to the specifications of the related series for the Data Allocation Type of I/O modules.