ORDERING INFORMATION MODEL: R3-NE1

PLEASE FILL IN THIS SECTION	FACTORY USE ONLY			
↓ ↓ ↓		. ↓		
Model	Job No.	Approved by (Sales office)		
Company	Ser No.	Issued by (Sales office)		
Name	Sales	Approved by (Factory)		
P/O No.		Set by (Factory)		
		Ser No.		

Specify the items you want to change. Default setting will be used if not specified. DEFAULT shows values in case of nothing specified.

■ETHERNET SETTING

ITEM	AVAILABLE VALUE	SET VALUE			DEFAULT VALUE	Factory Internal check	
IP Address	0 to 255 (integer)					192.168.0.1	
Subnet Mask						255.255.255.0	
Linger	0 to 32767 (integer)					1800	
TCP Socket closed after no communication (Set 1800 for						1800	
180.0 sec.) for the preset time.						1800	
						1800	

■FUNCTION SETTINGS

ITEM	SET VALUE	DEFAULT VALUE	Factory Internal check
MAIN network / SUB network	□ MAIN	MAIN	
For single communication, the network module must always be set to 'MAIN'.	□ SUB		
Input Error Data	☐ Hold	Hold	
Hold: When the communication from an input module is lost due to the input module error, the network module holds the signal and stands by until the communication recovers. Set to '0': When the communication from an input module is lost due to the input module error, the network module outputs '0.'	□ Set to '0'		
LED Function	☐ RUN/ERROR	RUN / ERROR	
RUN / ERROR indication mode RUN LED green when normal ERR LED green when abnormal	□ RD/SD		
RD / SD indication mode RUN LED red when receiving ERR LED red when transmitting			

■ DATA ALLOCATION

MODULE NO.		SET V	ALUE		MODEL NAME (Memo)	DEFAULT VALUE	Factory Internal check
1	□1	□4	□8	□16		1	
2	□1	□4	□8	□16		1	
3	□1	□4	□8	□16		1	
4	□1	□4	□8	□16		1	
5	□1	□4	□8	□16		1	
6	□1	□4	□8	□16		1	
7	□1	□4	□8	□16		1	
8	□1	□4	□8	□16		1	
9 and later same type as No. 8			-	-	-		

Data Allocation Type* must be assigned to each I/O module position to specify how many data areas (four types) are to be occupied by each. Setting for No. 9 and later modules is identical to No. 8.

* Refer to the specifications of the related series for the Data Allocation Type of I/O modules.